

Table 10 — Tolerances for diameter and out-of-roundness

Specified outside diameter <i>D</i> mm (in)	Diameter tolerances ^d				Out-of-roundness tolerances	
	mm (in)				mm (in)	
	Pipe except the end ^a		Pipe end ^{a,b,c}		Pipe except the end ^a	Pipe end ^{a,b,c}
	SMLS pipe	Welded pipe	SMLS pipe	Welded pipe		
< 60,3 (2.375)	- 0,8 (0.031) to + 0,4 (0.016)		- 0,8 (0.031) to + 0,4 (0.016)		1,2 (0.048)	0,9 (0.036)
≥ 60,3 (2.375) to 168,3 (6.625)	± 0,007 5 <i>D</i>		- 0,4 (0.016) to + 1,6 (0.063)		0,020 <i>D</i> for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$	0,015 <i>D</i> for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$
> 168,3 (6.625) to 610 (24.000)	± 0,007 5 <i>D</i>	± 0,007 5 <i>D</i> , but maximum of ± 3,2 (0.125)	± 0,005 <i>D</i> , but maximum of ± 1,6 (0.063)		0,020 <i>D</i>	0,015 <i>D</i>
> 610 (24.000) to 1 422 (56.000)	± 0,01 <i>D</i>	± 0,005 <i>D</i> , but maximum of ± 4,0 (0.160)	± 2,0 (0.079)	± 1,6 (0.063)	0,015 <i>D</i> , but maximum of 15 (0.6) for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$	0,01 <i>D</i> , but maximum of 13 (0.5) for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$
> 1 422 (56.000)	as agreed					

^a The pipe end includes a length of 100 mm (4.0 in) at each of the pipe extremities.

^b For SMLS pipe, the tolerances apply for $t \leq 25,0$ mm (0.984 in), and the tolerances for thicker pipe shall be as agreed.

^c For expanded pipe with $D \geq 219,1$ mm (8.625 in) and for non-expanded pipe, the diameter tolerance and the out-of-roundness tolerance may be determined using the calculated inside diameter (the specified outside diameter minus two times the specified wall thickness) or measured inside diameter rather than the specified outside diameter (see 10.2.8.3).

^d For determining compliance to diameter tolerances, the pipe diameter is defined as the circumference of the pipe in any circumferential plane divided by Pi.

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Lei Huang



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Federal Register ,2013-08 **Code of Federal Regulations** ,2016 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries **Degradation Assessment and Failure Prevention of Pipeline Systems** Gabriella Bolzon,Giovanna Gabetta,Hryhoriy Nykyforchyn,2020-09-10 This book presents the results of the research project G5055 Development of novel methods for the prevention of pipeline failures with security implications carried out in the framework of the NATO Science for Peace and Security program and explores the lifecycle assessment of gas infrastructures Throughout their service lives pipelines transporting hydrocarbons are exposed to demanding working conditions and aggressive media In long term service material aging increases the risk of damage and failure which can be accompanied by significant economic losses and severe environmental consequences This book presents a selection of complementary contributions written by experts operating in the wider fields of pipeline integrity taken together they offer a comprehensive portrait of the latest developments in this technological area 2017 CFR Annual Print Title 49 Transportation Parts 178 to 199 Office of The Federal Register,2017-07-01 **Oil and Gas Pipelines** R. Winston Revie,2015-04-01 A comprehensive and detailed reference guide on the integrity and safety of oil and gas pipelines both onshore and offshore Covers a wide variety of topics including design pipe manufacture pipeline welding human factors residual stresses mechanical damage fracture and corrosion protection inspection and monitoring pipeline cleaning direct assessment repair risk management and abandonment Links modern and vintage practices to help integrity engineers better understand their system and apply up to date technology to older infrastructure Includes case histories with examples of solutions to complex problems related to pipeline integrity Includes chapters on stress based and strain based design the latter being a novel type of design that has only recently been investigated by designer firms and regulators Provides information to help those who are responsible to establish procedures for ensuring pipeline integrity and safety

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