

Table 10 — Tolerances for diameter and out-of-roundness

| Specified outside diameter <i>D</i> mm (in) | Diameter tolerances ^d mm (in) | | | | Out-of-roundness tolerances mm (in) | |
|---|---|--|--|---------------|---|--|
| | Pipe except the end ^a | | Pipe end ^{a,b,c} | | Pipe except the end ^a | Pipe end ^{a,b,c} |
| SMLS pipe | Welded pipe | SMLS pipe | Welded pipe | | | |
| < 60,3 (2.375) | – 0,8 (0.031) to + 0,4 (0.016) | | – 0,8 (0.031) to + 0,4 (0.016) | | 1,2 (0.048) | 0,9 (0.036) |
| ≥ 60,3 (2.375) to 168,3 (6.625) | ± 0,007 5 <i>D</i> | | – 0,4 (0.016) to + 1,6 (0.063) | | 0,020 <i>D</i> for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$ | 0,015 <i>D</i> for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$ |
| > 168,3 (6.625) to 610 (24.000) | ± 0,007 5 <i>D</i> | ± 0,007 5 <i>D</i> , but maximum of ± 3,2 (0.125) | ± 0,005 <i>D</i> , but maximum of ± 1,6 (0.063) | | 0,020 <i>D</i> | 0,015 <i>D</i> |
| > 610 (24.000) to 1 422 (56.000) | ± 0,01 <i>D</i> | ± 0,005 <i>D</i> , but maximum of ± 4,0 (0.160) | ± 2,0 (0.079) | ± 1,6 (0.063) | 0,015 <i>D</i> , but maximum of 15 (0.6) for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$ | 0,01 <i>D</i> , but maximum of 13 (0.5) for $\frac{D}{t} \leq 75$; by agreement for $\frac{D}{t} > 75$ |
| > 1 422 (56.000) | as agreed | | | | | |

^a The pipe end includes a length of 100 mm (4.0 in) at each of the pipe extremities.

^b For SMLS pipe, the tolerances apply for $t \leq 25,0$ mm (0.984 in), and the tolerances for thicker pipe shall be as agreed.

^c For expanded pipe with $D \geq 219,1$ mm (8.625 in) and for non-expanded pipe, the diameter tolerance and the out-of-roundness tolerance may be determined using the calculated inside diameter (the specified outside diameter minus two times the specified wall thickness) or measured inside diameter rather than the specified outside diameter (see 10.2.8.3).

^d For determining compliance to diameter tolerances, the pipe diameter is defined as the circumference of the pipe in any circumferential plane divided by π .

Api Spec 5l 45th Edition Specification For Line Pipe

Lei Huang



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Federal Register ,2013-08 **Code of Federal Regulations** ,2016 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries **Degradation Assessment and Failure Prevention of Pipeline Systems** Gabriella Bolzon,Giovanna Gabetta,Hryhoriy Nykyforchyn,2020-09-10 This book presents the results of the research project G5055 Development of novel methods for the prevention of pipeline failures with security implications carried out in the framework of the NATO Science for Peace and Security program and explores the lifecycle assessment of gas infrastructures Throughout their service lives pipelines transporting hydrocarbons are exposed to demanding working conditions and aggressive media In long term service material aging increases the risk of damage and failure which can be accompanied by significant economic losses and severe environmental consequences This book presents a selection of complementary contributions written by experts operating in the wider fields of pipeline integrity taken together they offer a comprehensive portrait of the latest developments in this technological area 2017 CFR Annual Print Title 49 Transportation Parts 178 to 199 Office of The Federal Register,2017-07-01 **Oil and Gas Pipelines** R. Winston Revie,2015-04-01 A comprehensive and detailed reference guide on the integrity and safety of oil and gas pipelines both onshore and offshore Covers a wide variety of topics including design pipe manufacture pipeline welding human factors residual stresses mechanical damage fracture and corrosion protection inspection and monitoring pipeline cleaning direct assessment repair risk management and abandonment Links modern and vintage practices to help integrity engineers better understand their system and apply up to date technology to older infrastructure Includes case histories with examples of solutions to complex problems related to pipeline integrity Includes chapters on stress based and strain based design the latter being a novel type of design that has only recently been investigated by designer firms and regulators Provides information to help those who are responsible to establish procedures for ensuring pipeline integrity and safety

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Table of Contents Api Api Spec 5l 45th Edition Specification For Line Pipe

1. Understanding the eBook Api Api Spec 5l 45th Edition Specification For Line Pipe
 - The Rise of Digital Reading Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Advantages of eBooks Over Traditional Books
2. Identifying Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Api Api Spec 5l 45th Edition Specification For Line Pipe
 - User-Friendly Interface
4. Exploring eBook Recommendations from Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Personalized Recommendations
 - Api Api Spec 5l 45th Edition Specification For Line Pipe User Reviews and Ratings
 - Api Api Spec 5l 45th Edition Specification For Line Pipe and Bestseller Lists
5. Accessing Api Api Spec 5l 45th Edition Specification For Line Pipe Free and Paid eBooks
 - Api Api Spec 5l 45th Edition Specification For Line Pipe Public Domain eBooks
 - Api Api Spec 5l 45th Edition Specification For Line Pipe eBook Subscription Services
 - Api Api Spec 5l 45th Edition Specification For Line Pipe Budget-Friendly Options
6. Navigating Api Api Spec 5l 45th Edition Specification For Line Pipe eBook Formats
 - ePub, PDF, MOBI, and More
 - Api Api Spec 5l 45th Edition Specification For Line Pipe Compatibility with Devices
 - Api Api Spec 5l 45th Edition Specification For Line Pipe Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Highlighting and Note-Taking Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Interactive Elements Api Api Spec 5l 45th Edition Specification For Line Pipe
8. Staying Engaged with Api Api Spec 5l 45th Edition Specification For Line Pipe

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Api Api Spec 5l 45th Edition Specification For Line Pipe
- 9. Balancing eBooks and Physical Books Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Api Api Spec 5l 45th Edition Specification For Line Pipe
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Setting Reading Goals Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Fact-Checking eBook Content of Api Api Spec 5l 45th Edition Specification For Line Pipe
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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