

Synopsis of API 610, 12th Edition (Major changes wrt 11th Edition)

API 610, the standard specifies requirements for Centrifugal Pumps, including pumps running in reverse as hydraulic power recovery turbines (HPRTs), for use in petroleum, petrochemical, and gas industry process services. Latest 12th Edition has just been released in the last week of January, 2021.

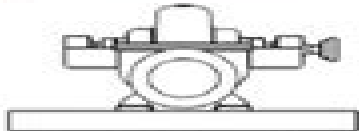


Key features and major changes of 12th edition, are highlighted in this write up with the objective to support Pump professionals with quick overview who already know about the API 610, 11th edition, which is 10 years old. Deliberately, I have avoided to discuss on interpretation, implications and effect of these changes to OEM or Purchaser. This is not a complete highlight of 12th edition. You may not find many fundamental and important recommendations in this article, if those are the same as 11th edition. Reference of API section is provided in parenthesis. Off course, this list is selective, not exhaustive.

• Basic Overview

| Section | API 610 11 th Edition | API 610 12 th Edition |
|---------------------|--|---|
| IOC | Total 10 Main sections + Annexures from A to O | Total 10 Main Sections + Annexures from A to O |
| Additional annexure | Annex O: API regional annexure | Figure N3: Data list , provide summary of all the field of API datasheet with page number reference Annex O: (informative) Special-purpose Centrifugal Pumps . |
| Released in | September 2010 | January 2021 |
| Total Pages | 205 | 223 |

Acronyms and Abbreviations are provided with around 60 items (Ref. 3.2)

• Pump Classification (Ref. 4.2, Table 1)

| API 610 11 th Edition | API 610 12 th Edition |
|---|--|
| <p>One or Two stage, Axial split between bearing pump is called BB1</p>  <p>Figure 7 — Pump type BB1</p> | <p>BB1 is with two variants. Foot mounted → BB1-A Near centerline mounted → BB1-B</p> <p>For BB2 and BB3, Requirement of Centerline supported is added.</p>  <p>(a) Pump Type BB1-A "Foot Mounted"</p>  <p>(b) Pump Type BB1-B "Near-centerline Mounted"</p> |

• Basic design and selection (Ref. 6.1)

No major changes in the 12th edition as far as core design features of pump is concerned. Additional requirement focusing on improved equipment reliability are addressed below. Requirement of field proven record and API 691 is introduced

| Section | API 610, 11th edition | API 610, 12th edition, different or additional requirement |
|----------------------|--|---|
| Reliability concept | Shall be designed and constructed of 20 years and at least 3 years of uninterrupted operation. | Only equipment that is field proven , as defined by the Purchaser, is acceptable, API 691 can provide guidance on this. In the event no such equipment is available, the vendor shall submit an explanation of how their proposed equipment can be considered field proven. The vendor shall advise in the proposal any component designed for a finite life . The purchaser shall specify if equipment will be supplied in accordance with API 691. |
| Parallel Operation | | Additional recommendations: the head values of the pumps at any given flow within the preferred operating range shall be within 3 % of each other for pumps larger than 3 in. (80 mm) discharge. |
| Curve Shape | | Pumps with a continuously rising head curve are preferred for all applications, but this is not possible with all pump types. Head curve shape is dependent on several factors specific to the pumps hydraulic design. |
| End of curve | Not available | The end of curve flow is defined as 120 % of the BEP flowrate. |
| Viscosity correction | performance corrected in accordance with ISO/TR 17766 | performance corrected in accordance with HS 9-6.7 . Both the standards are equivalent. |

Api 610 Latest Edition Jstoreore

Rachel Sandford



Api 610 Latest Edition Jstoreore:

Whispering the Techniques of Language: An Mental Quest through **Api 610 Latest Edition Jstoreore**

In a digitally-driven earth where displays reign great and immediate conversation drowns out the subtleties of language, the profound techniques and psychological subtleties hidden within phrases frequently move unheard. Yet, situated within the pages of **Api 610 Latest Edition Jstoreore** a charming literary value sporting with raw thoughts, lies an extraordinary quest waiting to be undertaken. Composed by a talented wordsmith, this enchanting opus encourages viewers on an introspective journey, gently unraveling the veiled truths and profound influence resonating within the very fabric of each and every word. Within the mental depths with this moving review, we shall embark upon a genuine exploration of the book is core subjects, dissect its interesting publishing style, and fail to the effective resonance it evokes deep within the recesses of readers hearts.

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Table of Contents Api 610 Latest Edition Jstoreore

1. Understanding the eBook Api 610 Latest Edition Jstoreore
 - The Rise of Digital Reading Api 610 Latest Edition Jstoreore
 - Advantages of eBooks Over Traditional Books
2. Identifying Api 610 Latest Edition Jstoreore
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Api 610 Latest Edition Jstoreore
 - User-Friendly Interface
4. Exploring eBook Recommendations from Api 610 Latest Edition Jstoreore
 - Personalized Recommendations

- Api 610 Latest Edition Jstoreore User Reviews and Ratings
- Api 610 Latest Edition Jstoreore and Bestseller Lists
- 5. Accessing Api 610 Latest Edition Jstoreore Free and Paid eBooks
 - Api 610 Latest Edition Jstoreore Public Domain eBooks
 - Api 610 Latest Edition Jstoreore eBook Subscription Services
 - Api 610 Latest Edition Jstoreore Budget-Friendly Options
- 6. Navigating Api 610 Latest Edition Jstoreore eBook Formats
 - ePub, PDF, MOBI, and More
 - Api 610 Latest Edition Jstoreore Compatibility with Devices
 - Api 610 Latest Edition Jstoreore Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Api 610 Latest Edition Jstoreore
 - Highlighting and Note-Taking Api 610 Latest Edition Jstoreore
 - Interactive Elements Api 610 Latest Edition Jstoreore
- 8. Staying Engaged with Api 610 Latest Edition Jstoreore
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Api 610 Latest Edition Jstoreore
- 9. Balancing eBooks and Physical Books Api 610 Latest Edition Jstoreore
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Api 610 Latest Edition Jstoreore
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Api 610 Latest Edition Jstoreore
 - Setting Reading Goals Api 610 Latest Edition Jstoreore
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Api 610 Latest Edition Jstoreore
 - Fact-Checking eBook Content of Api 610 Latest Edition Jstoreore

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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