

TIGHTENING TORQUE

A22-12002

Item	Nm	kg.cm	lb.ft
Cylinder Block			
Front engine support bracket bolt and nut	50-70	500-700	37-51
Front roll stopper bracket bolt	70-90	700-900	51-65
Rear roll stopper bracket bolt	70-90	700-900	51-65
Left engine support bracket bolt	30-42	300-420	22-30
Oil pressure switch	13-15	130-150	9-11
Cylinder head			
Cylinder head bolt-cold engine	70-75	700-750	51-54
Cylinder head bolt-hot engine	80-85	800-850	58-61
Intake/manifold bolts or nuts	15-20	150-200	11-14
Exhaust manifold nut	15-20	150-200	11-14
Rocker cover bolt	8-10	80-100	6-7
Rocker arm shaft bolt	20-27	200-270	14-20
Camshaft bolt	20-27	200-270	14-20
Rear plate bolt	8-10	80-100	6-7
Main Moving			
Connecting rod cap nut	35-38	350-380	25-28
Crankshaft bearing cap bolt	55-60	550-600	40-44
Flywheel M/T bolt	130-140	1300-1400	94-101
Drive plate A/T bolt	130-140	1300-1400	94-101
Timing Belt			
Crankshaft sprocket bolt	150-160	1500-1600	110-118
Camshaft sprocket bolt	80-100	800-1000	59-74
Timing belt tensioner bolt	20-27	200-270	14-20
Timing belt cover bolt	10-12	100-120	7-9
Front case bolt	12-15	120-150	9-11

Deutz Engine Head Bolt Torque Specs

VM Jensen



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Chilton's Diesel Engine Service Manual, 1984 John H. Weise, 1984 **Railway Track and Structures** ,1979
Power ,1907 **Timber Harvesting** ,1986 **Transactions - Institute of Marine Engineers** Institute of Marine
Engineers, 1953 Includes Annual report *The Oil Engine and Gas Turbine* ,1951 **Power and the Engineer** ,1907
Engineering Abstracts ,1953 Coal Age ,1985 Vols for 1955 62 include Mining guidebook and buying directory
Glückauf Mining Reporter ,1987 **Mining Engineering** ,1977 Vol 3 includes v 190 of the Transactions **ENR** ,1996
The Logger and Lumberman Magazine ,1999 **Mine and Quarry Mechanisation** ,1976 *Highways* ,1994
Canadian Mining Journal ,1962-07 **Engineering** ,1960 *Braby's Cape Province Directory* ,1988 **Farm &**
Power Equipment Dealer Directory ,1988 Farmers and Consumers Market Bulletin ,2008

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