

Stahlguss für Druckbehälter		DIN EN 10213
Werkstoff Nummer	Kurzname	Eigenschaften und Verwendungshinweise
Ferritische und martensitische Sorten		
1.0619	GP240GH	Wärmefeste Armaturen- u. Pumpenteile, Maschinenbauteile
1.0625	GP280GH	
1.1131	G17Mn5	Armaturen, Gehäuse u. Deckel, Pumpengehäuse mit Zubehör und Teile für den Maschinenbau
1.6220	G20Mn5	
1.5422	G18Mo5	wie vor, jedoch für höhere Betriebstemperaturen bis 500 °C Maschinenbauteile mit Temperaturbelastung in Prozessanlagen.
1.5419	G20Mo5	
1.7357	G17CrMo 5-5	wie vor, jedoch Betriebstemperaturen bis 550 °C. Einsatz im Anlagenbau für die chemische Industrie ohne nennenswerte Korrosionsbelastung.
1.7379	G17CrMo9-10	Wärmefest bis 550 °C - Einsatz für Kraftwerkkomponenten z.B. Heißdampfturbinenteile, Formstücke, verbesserte Druckwasserstoffbeständigkeit.
1.7720	G12MoCrV5-2	
1.7706	G17CrMoV5-10	Wärmefester Stahlguss besonders bei gleichzeitiger Korrosionsbeanspruchung geeignet für Armaturenteile, Pumpen. Die hochfeste Variante ist verschleißfest.
1.4107	GX8CrNi12	Heißdampfturbinenteile - Armaturen - Pumpen. Hohe Druckwasserstoffbeständigkeit. Korrosionsbeständigkeit bedingt gegeben
1.4931	GX23CrMoV12-1	Pumpengehäuse u. Zubehör, Armaturen-Gehäuse-Deckel, Maschinenbau, Tieftemperaturmaschinen, Zugelassen n. AD-Merkblatt W 10.
1.5636	G9Ni10	Teile, die extremen dynamischen Beanspruchungen ausgesetzt sind
1.5638	G9Ni14	Hochfest, kaltzäh geeignet für den Druckbehälter- und Fahrzeugbau
1.6781	G17NiCrMo 13-8	
1.7365	GX15CrMo5	
1.6982	GX3CrNi13-4	Armaturen, Pumpen u. Zubehör. Teile für Kraftwerke (Schaufelräder).
1.4317	GX4CrNi13-4	Pumpen u. Armaturen für Kraftwerke, Laufräder für Wasserkraftanlagen, Erdöl- u. Erdgasförderungsanlagen.
1.4405	GX4CrNiMo16-5-1	Höhere Korrosionsbeständig als 1.4317. Der Anwendungsbereich ähnlich wie 1.4317
1.7380	GS12CrMo910P	Stahlguss für Druckbehälter n. TRB 100 und AD-Merkblatt W5, TRD 103 und TRD 110. Armaturen und Pumpen für die Kerntechnik.
Austenitisch und austenitisch-ferritische Stahlsorten		
1.4309	GX2CrNi19-11	Teile für die Lebensmittel- und Getränkeindustrieanlagen, Einsatz in der chemischen Industrie (ohne Chloridbelastung). Die Werkstoffe sind im Lieferzustand IK-beständig. Werkstoff 1.4308 ist nach dem Schweißen ohne Wärmehandbehandlung nur bedingt IK-beständig. Die Werkstoffe 1.4309 und 1.4308 sind hoch glanzpolierbar gute
1.4308	GX5CrNi19-10	
1.4552	GX5CrNiNb19-11	

Din En 10213 Sande Stahlguss Gmbh

Liyong Dong



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Stahl und Eisen: Gütenormen 3/2 DIN e.V.,2009 Auch im zweiten Teilungsband ist der Vollständigkeit halber die Druckgeräte RL abgedruckt Die insgesamt 20 DIN EN Normen geben Auskunft zu Flacherzeugnissen aus Druckbehälterstählen DIN EN 10028 Teil 1 bis 7 und Schmiedestücken aus Stahl DIN EN 10222 Teil 1 bis 5 Neben den Technischen Lieferbedingungen für Blech Band und Stabstahl DIN EN 10207 und für Rohre und Fittings aus unlegiertem Stahl DIN EN 10224 DIN EN 10255 geht es auch um Stahlblech und Band für geschweißte Gasflaschen DIN EN 10120 und um Stahlteile für verschiedene Zwecke DIN EN 10272 DIN EN 10273 Ergänzend wurden eine Berichtigung zu DIN EN 10213 Stahlguss für Druckbehälter und drei Berichtigungen zu DIN EN 10269 Stähle und Nickellegierungen für Befestigungselemente aufgenommen

Gießereiwesen 1. Stahlguss und Gusseisen DIN e.V.,2014 Der bisherige Inhalt des DIN Taschenbuchs 454 Gießereiwesen 1 Stahlguss und Gusseisen 2004 wurde auf drei Bände aufgeteilt Der erste Band DIN TAB 454 1 umfasst acht DIN EN und DIN EN ISO Normen für die Bereiche Technische Lieferbedingungen für Stahl und Eisengussstücke Prüfbescheinigungen für metallische Erzeugnisse Maß Form und Lagetoleranzen für Formteile Begriffe allgemeine Toleranzen für Gussstücke Zeichnungsangaben für Formteile in der technischen Produktdokumentation Neu aufgenommen wurde die Technische Spezifikation DIN CEN ISO TS 8062 2 2014 03 Geometrische Produktspezifikationen GPS Maß Form und Lagetoleranzen für Formteile Teil 2 Regeln Band 2 DIN TAB 454 2 enthält die Prüfverfahren für Stahlguss und Gusseisen Magnetpulverprüfung Eindringprüfung Ultraschallprüfung Im dritten Band DIN TAB 454 3 geht es um Werkstoffe Schweißprozesse und Zubehör Alle drei Bände sind auch als preisnastiges Paket erhältlich

Gießereiwesen 1, 2 + 3. Stahlguss und Gusseisen DIN e.V.,2014 Mit der dreibändigen Taschenbuchausgabe erhalten Hersteller und Verarbeiter von Stahlguss und Gusseisen eine umfassende Normensammlung mit allen relevanten Informationen und Festlegungen Technische Lieferbedingungen Prüfbescheinigungen Toleranzen und Zeichnungsangaben Prüfverfahren Werkstoffe Schweißen und Zubehör

Gießereiwesen 2. Stahlguss und Gusseisen DIN e.V.,2020-09-10 Die DIN Taschenbuch Reihe 454 Gießereiwesen Stahlguss und Gusseisen besteht aus drei Bänden Mit dem zweiten Band DIN TAB 454 2 enthält der Anwender die relevanten Prüfverfahren für Stahlguss und Gusseisen Magnetpulverprüfung Eindringprüfung Ultraschallprüfung Ergänzend wurden Angaben zur Bewertung des Oberflächenzustandes und zur Graphitklassifizierung von Gusseisen durch visuelle Auswertung aufgenommen Der erste Band DIN TAB 454 1 umfasst die Technischen Lieferbedingungen für Stahl und Eisengussstücke Prüfbescheinigungen sowie Toleranzen und Zeichnungsangaben für Formteile Im dritten Band DIN TAB 454 3 geht es um Werkstoffe Schweißprozesse und Zubehör

Gießereiwesen 3. Stahlguss und Gusseisen DIN e.V.,2014 Der bisherige Inhalt des DIN Taschenbuchs 454 Gießereiwesen 1 Stahlguss und Gusseisen 2004 wurde auf drei Bände aufgeteilt Der dritte Band DIN TAB 454 3 stellt in erster Linie Werkstoffnormen Originaltexte bereit Neben Grundlagen wie Werkstoffkürzzeichen und Werkstoffnummern für Gusseisen sind hier Festlegungen zu Gusseisen mit Lamellen und Kugelgraphit zu Temperguss zu

hitzebeständigem Stahlguss und zu verschleißbeständigem Gusseisen zu finden. Neu hinzugekommen sind u.a. die Normen zu Gusseisen mit Vermiculargraphit und Gusseisen Strangguss. Abgerundet wird die Sammlung durch Normen für die Prüfung von Schweißern und zum Schweißen von Gusseisen. Teil 1 umfasst Technische Lieferbedingungen Prüfbescheinigungen Toleranzen und Zeichnungsangaben. Im Teil 2 dreht sich alles um Prüfverfahren. Alle drei Teile sind auch als preisgünstiges Paket erhältlich. *Gießereiwesen 1* DIN e.V., 2013-04. Die Sammlung umfasst die aktuellen 60 Normen zu den Bereichen Technische Lieferbedingungen Gusseisen Stahlguss Allgemeintoleranzen Prüfverfahren Grundnormen Ferrolegierungen Gießereizubehör. **DIN EN 10340-2, Stahlguss für das Bauwesen. Teil 2, Technische Lieferbedingungen**, 2019.

Stahl und Eisen: Gütenormen 4/2 DIN e.V., 2017-02-17. Das DIN Taschenbuch 404 2 umfasst die Gütenormen für Rohre Werkzeugstahl und Stahlguss speziell für den Bereich Maschinen und Werkzeugbau ergänzt durch die wichtigsten Grundnormen für Stahl und Stahlerzeugnisse. Gegenüber der ersten Auflage sind sieben der insgesamt 17 Normen in bearbeiteter Fassung enthalten. DIN EN 10293:2015-04 mit Angaben zu Stahlguss für allgemeine Anwendungen und die sechs Teile der DIN EN 10305:2016-08 mit Technischen Lieferbedingungen für Präzisionsstahlrohre. Anforderungen und Technische Lieferbedingungen für Maschinenbaustahl für allgemeine und besondere Verwendung wurden im DIN Taschenbuch 404 1 zusammengefasst.

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