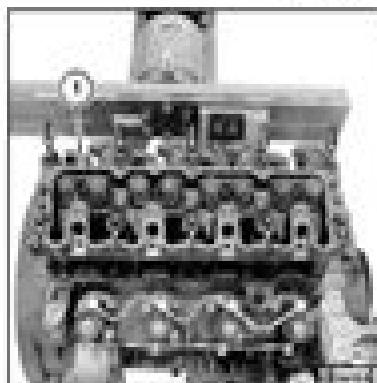




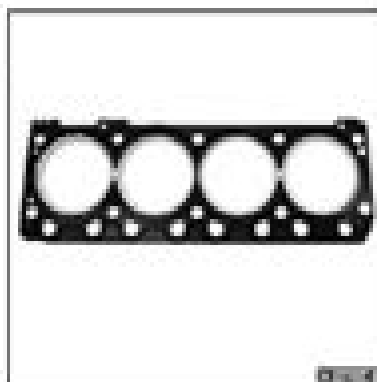
- Unscrew screws (arrow), remove cylinder head (1) and gasket.
- Clean sealing surfaces on cylinder head and crankcase.



Determine cylinder head gasket

**Note**

- The piston overlap must be measured on all pistons to determine the cylinder head gasket.
- The cylinder head gasket must be selected according to the greatest measured piston overlap.

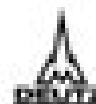


Determine piston U/T

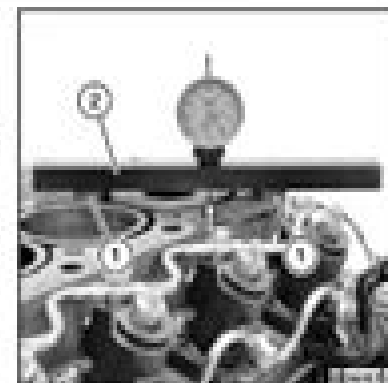
- Turn crankshaft until the piston comes flush with the crankcase.

**Note**

- Turn crankshaft in direction of rotation of engine.

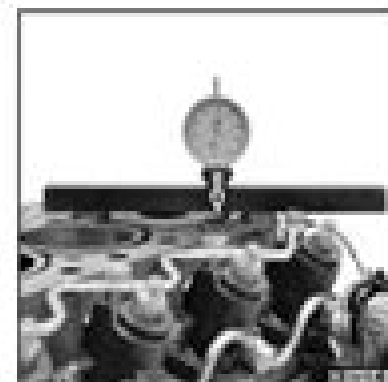


- Mount shim (1) and measuring bridge (2) on crankcase.
- Insert meter in measuring bridge and position the stylus with pre-tension on the piston base (arrow).
- Turn the crankshaft at evenly until the reversal point of the pointer on the meter is reached. The piston is now in U/T.



Determine piston overlap

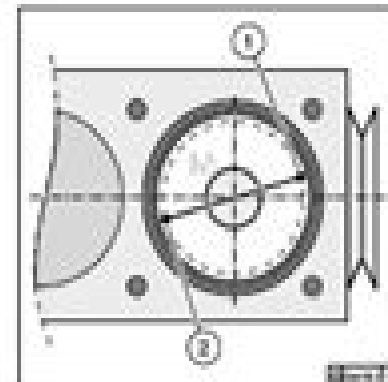
- Mount measuring bridge and shim.
- Place the stylus of the meter under pre-tension on the sealing surface of the crankcase (arrow).
- Adjust meter to "0".



- Read measuring points.

**Note**

- Schematic representation for measuring the piston overlap at the points "1" and "2".



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SMALL DIESEL ENGINE SERVICE MANUAL. 2D ED. ,1987 **Service manual for HD series diesel tractors** Allis-Chalmers Manufacturing Company. Industrial Service Department. Tractor Division,194? Small Diesel Engine Service Manual ,1982 *Deutz Instruction Manual F1L 410, F2L 410* Klöckner-Humboldt-Deutz AG.,1972* *Large Diesel Engine Service Manual* Intertec Publishing Corporation. Technical Publications Division,1983 **Ford Mondeo Oct 2000 to Jul 2003 (X to 03 Reg) Petrol & Diesel** A. K. Legg,Peter T. Gill,2003 Hatchback Saloon Estate including special limited editions Does NOT cover ST220 models or facelifted range introduced July 2003 Petrol 1 8 litre 1798cc 2 0 litre 1999cc 4 cyl 2 5 litre 2495 2499 2544cc V6 Does NOT cover 3 0 litre V6 petrol engine Turbo Diesel 2 0 litre 1998cc Service Manual Caterpillar Tractor Company (U.S.A),1983 *Service Repair Manual* David Brown Tractors Ltd,1979

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