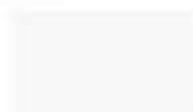


## Standard • Urethane



Furniture White  
UY58-C0002



Chalk  
UY58-C0015



Unicream  
UY58-C0000



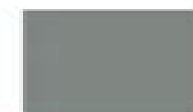
Regal Yellow  
UY58-C0010



Tractor Green  
UG58-C0001



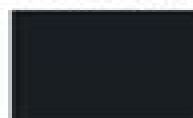
Electric Blue  
UL58-C0003



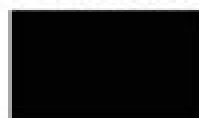
S1 Gray  
UA54-C0001



Machine Tool Gray  
UAS8-C0009



Matte Black  
UB52-C0001



High Gloss Black  
UB58-C0000



Flat Black  
UB52-C0007

POWDURA® Polyester Urethanes deliver a high definition finish with exposure. Recommended for products used in interior or exterior environments, and are available in anti-gassing and E-Cap Free formulas. Furniture, electronic cabinetry, and automotive components. POWDURA® against prolonged weathering.

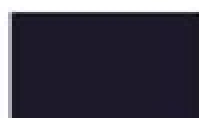
## Standard • Epoxy



Safety Blue  
EB58-C0002



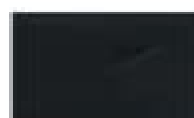
Iron Gate  
EB52-C0000



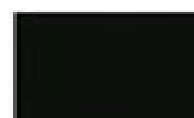
Cool  
EB58-C0000



Carbon Black  
EB12-C0000



Ebony  
EB52-C0002



Satin Black  
EB52-C2782

PLEASE NOTE:  
For Epoxy & Hybrid  
qualifies exterior  
applications are not  
recommended.

For a finish with optimum film properties, POWDURA® Epoxies are the answer. Hard, impact resistant and solvent resistant, these coatings provide long-term protection to products designed for interior service environments. Applicators also benefit from flexible cure schedules, and the availability of these epoxies in both standard and low-cure formulations. Typical applications include industrial equipments, automotive underbody components, furniture, and appliances.

## Specific Gravity Chart

Specific Gravity - ratio of the weight of a given volume of liquid or solid to the weight of an equal volume of water.  
(ASTM Test D3451)

Typical Powder Costs:  
Per square foot at 1.0mil (.001) film thickness. (Read across to closest specific gravity, and down to nearest cost. Multiply indicated cost by total film thickness. e.g., for a powder with a specific gravity of 1.6 and price of \$2.50/# applied at 2.5 mil cured film thickness, cost is determined by \$.0021 x 2.5 mils = \$.00525 per square foot.)

		TYPICAL SPECIFIC GRAVITIES												
		1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.5	3.0
TYPICAL UNIT PRICE (PER #)	1.50	.0080	.0090	.0094	.0101	.0110	.0120	.0124	.0132	.0140	.0150	.0160	.0201	.0234
	1.75	.0091	.0100	.0110	.0120	.0130	.0140	.0150	.0154	.0163	.0172	.0181	.0280	.0273
	2.00	.0104	.0160	.0130	.0140	.0150	.0160	.0170	.0180	.0190	.0200	.0210	.0260	.0312
	2.10	.0109	.0120	.0131	.0141	.0152	.0163	.0174	.0190	.0200	.0210	.0220	.0273	.0330
	2.20	.0114	.0130	.0140	.0150	.0160	.0171	.0182	.0194	.0210	.0220	.0230	.0290	.0343
	2.30	.0120	.0132	.0144	.0160	.0180	.0180	.0191	.0203	.0214	.0230	.0240	.0299	.0360
	2.40	.0130	.0140	.0150	.0162	.0174	.0190	.0200	.0213	.0224	.0240	.0250	.0312	.0374
	2.50	.0130	.0143	.0160	.0170	.0181	.0194	.0210	.0220	.0233	.0250	.0260	.0330	.0390
	2.75	.0143	.0160	.0172	.0190	.0200	.0214	.0230	.0242	.0260	.0270	.0290	.0360	.0430
	3.00	.0160	.0172	.0190	.0202	.0220	.0233	.0250	.0264	.0280	.0290	.0311	.0390	.0470
TYPICAL UNIT PRICE (PER #)	3.50	.0182	.0200	.0220	.0240	.0254	.0272	.0290	.0308	.0330	.0344	.0362	.0460	.0550
	4.00	.0208	.0230	.0250	.0270	.0290	.0311	.0331	.0352	.0373	.0393	.0414	.0520	.0623
	5.00	.0260	.0290	.0312	.0340	.0362	.0390	.0414	.0440	.0470	.0492	.0520	.0650	.0780



# Powdura Powder Coatings Color Reference

**Pieter Gillis de Lange**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

## **Powdura Powder Coatings Color Reference :**

Industrial powder coating Judith Pietschmann,2023-03-22 This specialist book is a comprehensive practical reference work in the field of industrial powder coating It offers a systematic and complete description of the fundamentals applications and procedures for the safe control of processes The methods of paint production properties of the powder paint types application technology and measurement and test methods are clearly presented and dealt with in detail In addition the pretreatment as well as the trouble shooting in the case of paint defects and their avoidance form the focus of this book The present edition has been completely revised and the Environment chapter has been added     A Guide to High-performance Powder Coating Bob Utech,2002 Learn about the latest advancements in powder and equipment that will ensure you stay on the competitive edge This book provides in depth information about system design and layout equipment features and benefits system efficiency operating costs maintenance and coating comparison It focuses on teaching how to control the process variables that lead to efficiency quality and consistent operation The material covered includes the basic process and equipment used in electrostatic spray operations application equipment Powder materials Booths and reclaim systems Washers and ovens Also operating costs system efficiency continuous improvement and other areas of advanced training are included     **Powder Coatings** ,1999     **User's Guide to Powder Coating, 4th Edition** Nicholas Liberto,2003 The book addresses recent developments which have contributed to powder coating s ever increasing favorability over liquid coating Since the publication of the last edition this process has been adapted to a wider range of applications notably for high temperature and temperature sensitive products Equipment has been greatly improved achieving faster color change increasing transfer efficiency and reducing overall powder usage Environmental requirements have prompted many companies to switch to powder coating Users Guide to Powder Coating Fourth Edition combines information on the latest breakthroughs in the industry notable ultraviolet curable materials for plastic and wood products and improved systems and tried and true guidelines from the previous edition including factors like material selection design considerations surface preparation quality control and testing trouble shooting and safety and more so you can achieve superior finishes with efficiency     *Powder Coating Technology* Charles I. Hester,Rebecca L. Nicholson,Margery A. Cassidy,1990-12-31 An overview of powder coating technology Many of the drawbacks previously associated with the use of dry powder coatings as an industrial finish have been eliminated There are currently about 2 000 powder coating operations in the US and powder coating use in North America is increasing at a rate approaching 20% per year     Powder Coatings Tosko Aleksandar Misev,1991-03-29 Thirty years have passed since the appearance of the first powder coating A growing number of industries are currently having to adopt non polluting systems due to concerns for the environment and new emissions regulations These changes have brought about an increased use of organic powder coatings It summarizes the rapid developments and achievements of the last two decades Emphasizing the chemistry and film formation of thermosetting powder coatings it

covers the parameters that influence powder coating properties the technology of powder coating production and application techniques There is also discussion of potential future developments in powder coatings with respect to binders improved production and application techniques and the powder coatings market **Spray Painting and Powder Coating** ,2012

*Powder Coatings* Pieter Gillis de Lange,2004 This second edition of the standard industry text *Powder Coatings Chemistry and Technology* contains the latest innovations trends and developments which have taken place in chemistry and technology in the last 13 years With emphasis on the chemistry and film formation of thermosetting powder coatings coverage includes the parameters that influence powder coatings properties production and application techniques potential future developments improved technology and the powder coatings market The coverage of powder coatings has been increased to include super durable and other new resins the automotive acrylic clear coat radiation curing UV and NIR the coating of wood MDF and the replacement of TGIC by alternative crosslinkers Two additional sections have been devoted to additives for powder coatings and semi matte coatings In addition the EMB application technology as well as revised and new production methods is documented in this volume The structure of the first edition was retained throughout the update This is a must have for everyone involved in the powder coatings industry and will remain as the standard text for years to come

**Characterization of Fine Powders and Development of Processes for Powder Coatings** Jing Fu,2014 Traditional powder coating provides poor coating appearance Fine powder coating can overcome this drawback since the smaller powder particles lead to much smoother finish Nevertheless fine powder has been experienced to cause more application problems This study investigated fine powder coatings from different aspects and it provided solutions to solve these application problems The investigation on fine powders conducted by this study concluded that the medium particle size and D10 was not suitable for the flowability characterization of fine powder coatings Instead an index which represented the particle size distribution could correlate with the flowabilities of the fine powder coatings much better In addition several processing methods were developed for the production of fine powder coatings The experiments disclosed that the revised designs of the cyclone and the grinder could obtain narrower particle size distribution of the powder coatings which was desired In addition other performances of the processes were not sacrificed The spraying method of powder coatings was also investigated in this study The additional moisture on the surfaces of the fine powder particles was found to reduce the resistivity of the powder so as to enhance the transfer efficiency during the corona spraying On the other hand a new spray gun design with alternative charging pattern could reduce the Faraday Cage effect during corona spraying of fine powders In addition it also showed large potential on improving the transfer efficiency of coarse powders Finally new processing techniques for functional powder coatings were developed Utilization of dry blended catalysts could solve the problems of pre curing and short shelf life associated with the conventional low cure powder coatings Other than that the complicated heat blending process for processing metallic color powder coatings can be replaced by a new bonding technique with

utilization of liquid bonder The strong bond between powder particles and metallic pigments provided by this new technique can solve the recyclability problem of the metallic color powder coatings during spraying The discoveries from the thesis study contribute to further understandings of powder coatings This study also provides useful suggestions for future developments of powder coating technologies      **The Technology of Powder Coatings** S. T. Harris, Edwin Cecil Roberson, 1976-01-01      **Fêtes du Dimanche, 11 Octobre 1942, en célébration du 25e anniversaire de la première élection de l'Honorable Télesphore-Damien Bouchard à la Mairie de Saint-Hyacinthe sous les auspices du Corps des Echevins de la Cité**, 1942

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## **Table of Contents Powdura Powder Coatings Color Reference**

1. Understanding the eBook Powdura Powder Coatings Color Reference
  - The Rise of Digital Reading Powdura Powder Coatings Color Reference
  - Advantages of eBooks Over Traditional Books
2. Identifying Powdura Powder Coatings Color Reference
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Powdura Powder Coatings Color Reference
  - User-Friendly Interface
4. Exploring eBook Recommendations from Powdura Powder Coatings Color Reference

- Personalized Recommendations
- Powdura Powder Coatings Color Reference User Reviews and Ratings
- Powdura Powder Coatings Color Reference and Bestseller Lists
- 5. Accessing Powdura Powder Coatings Color Reference Free and Paid eBooks
  - Powdura Powder Coatings Color Reference Public Domain eBooks
  - Powdura Powder Coatings Color Reference eBook Subscription Services
  - Powdura Powder Coatings Color Reference Budget-Friendly Options
- 6. Navigating Powdura Powder Coatings Color Reference eBook Formats
  - ePub, PDF, MOBI, and More
  - Powdura Powder Coatings Color Reference Compatibility with Devices
  - Powdura Powder Coatings Color Reference Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Powdura Powder Coatings Color Reference
  - Highlighting and Note-Taking Powdura Powder Coatings Color Reference
  - Interactive Elements Powdura Powder Coatings Color Reference
- 8. Staying Engaged with Powdura Powder Coatings Color Reference
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Powdura Powder Coatings Color Reference
- 9. Balancing eBooks and Physical Books Powdura Powder Coatings Color Reference
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Powdura Powder Coatings Color Reference
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Powdura Powder Coatings Color Reference
  - Setting Reading Goals Powdura Powder Coatings Color Reference
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Powdura Powder Coatings Color Reference

- Fact-Checking eBook Content of Powdura Powder Coatings Color Reference
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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