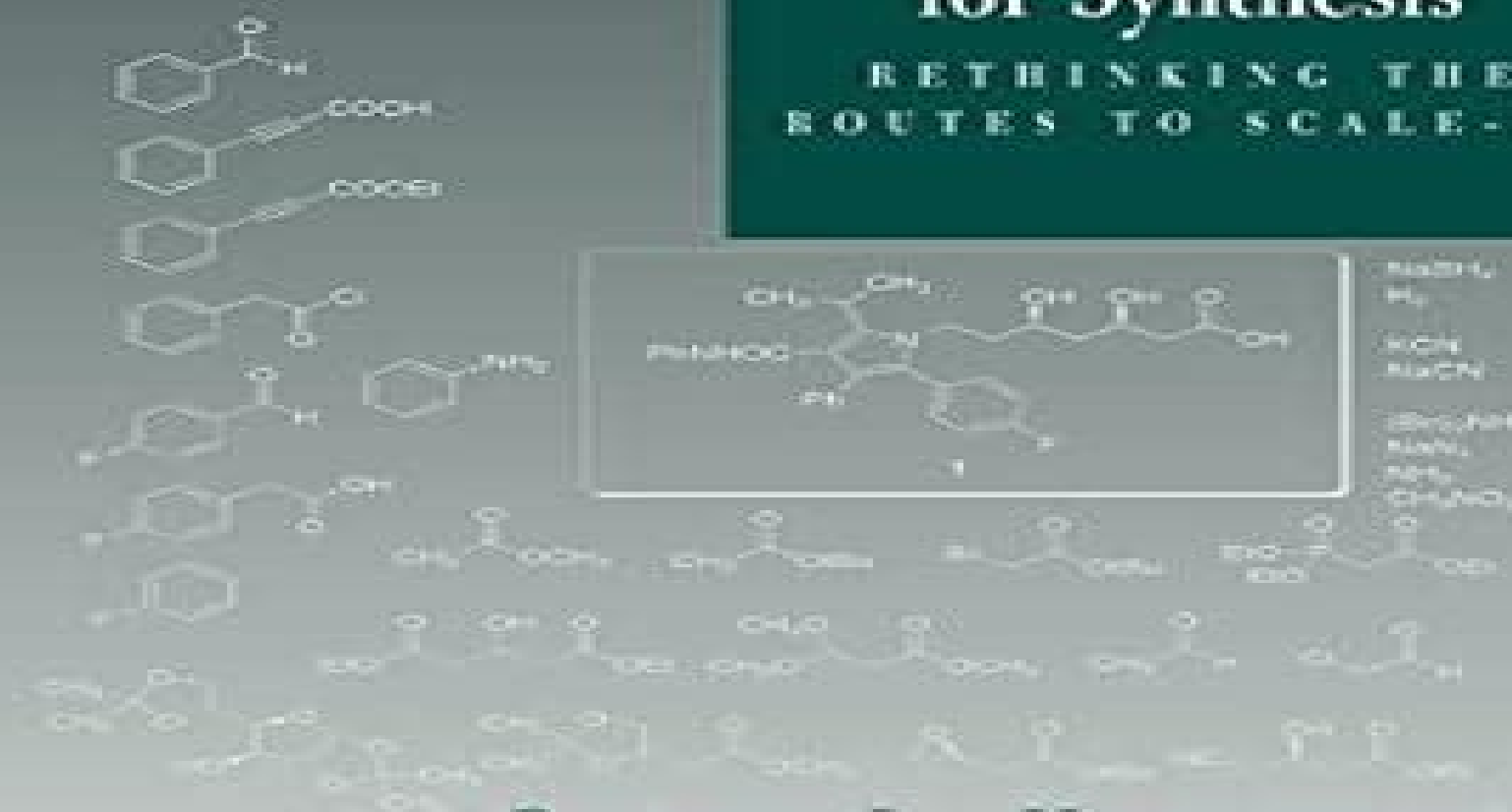


Pharmaceutical Process Chemistry for Synthesis

RETHINKING THE
ROUTES TO SCALE-UP



Peter J. Harrington

Pharmaceutical Process Chemistry For Synthesis Rethinking The Routes To Scale Up

Puja Mehta



Pharmaceutical Process Chemistry For Synthesis Rethinking The Routes To Scale Up:

Pharmaceutical Process Chemistry for Synthesis Peter J. Harrington, 2011-02-23 There is a need to explain that generic versions of a drug may not be manufactured by the same process as brand name drugs and that the different processes may have dramatically different environmental impacts Two global forces are at odds today the push for greener processes and the push for lower drug prices This book brings this conflict into sharp focus by discussing in detail the published process chemistry for top selling small molecule drugs Providing insights about process route selection choice of reagents and reaction conditions Pharmaceutical Process Chemistry for Synthesis guides process chemists in identifying best processes for manufacturing these blockbuster drugs as they lose patent protection Further it highlights the strategies and methodology that might be useful for expediting the process research and development of the blockbusters of the future Written from a refreshingly objective perspective this book is essential for process chemists who need to devise practical syntheses for increasingly complex drugs in a constantly decreasing time frame

Practical Process Research and Development Neal G. Anderson, 2012-04-09 Designed to provide a comprehensive step by step approach to organic process research and development in the pharmaceutical fine chemical and agricultural chemical industries this book describes the steps taken following synthesis and evaluation to bring key compounds to market in a cost effective manner It describes hands on step by step approaches to solving process development problems including route reagent and solvent selection optimising catalytic reactions chiral syntheses and green chemistry Second Edition highlights Reflects the current thinking in chemical process R D for small molecules Retains similar structure and orientation to the first edition Contains approx 85% new material Primarily new examples work up and prospective considerations for pilot plant and manufacturing scale up Some new expanded topics e g green chemistry genotoxins enzymatic processes Replaces the first edition although the first edition contains useful older examples that readers may refer to Provides insights into generating rugged practical cost effective processes for the chemical preparation of small molecules Breaks down process optimization into route reagent and solvent selection development of reaction conditions workup crystallizations and more Presents guidelines for implementing and troubleshooting processes

Hazardous Reagent Substitution Rakesh Kumar Sharma, Rakeshwar Bandichhor, 2017-11-28 Showing how the pharmaceutical industry has adopted green chemistry this book is of interest to industrialists working in pharmaceuticals and researchers working in green chemistry

Organometallik in der Prozesschemie Thomas J. Colacot, Vilvanathan Sivakumar, 2024-07-15 Dieser Band gibt einen Überblick über die Anwendungen der metallorganischen Chemie in der Prozesschemie die für die aktuellen Themen der synthetischen Chemie relevant sind Der Band beginnt mit einer Einleitung über die historische Entwicklung der Organometallchemie in der Prozesschemie gefolgt von Kapiteln die sich mit den Entwicklungen der letzten fünf Jahre bei verschiedenen metallorganischen Reaktionstypen befassen wie dem anspruchsvollen Kreuzkupplungsprozess der Konstruktion von 3,1,0-Fahrern, dem Druck und Transfer Hydrierungen

von historisch anspruchsvollen Verbindungen wie Estern der Nutzung von Kohlendioxid für die Herstellung organischer Verbindungen im Durchflussverfahren der Arzneimittel Synthese und der Metaldetektion und Reinigung in den fertigen APIs Ein Kapitel von Colacot et al ist der Verfahrensentwicklung und dem strukturellen Grundverständnis von metallorganischen Katalysatoren gewidmet wobei der Schwerpunkt auf LnPd^0 Katalysatoren liegt Das Buch enthält ein Kapitel über die Verwendung von Wasser als Lösungsmittel für organometallische Prozesse das in Zusammenarbeit zwischen Wissenschaft und Industrie durchgeführt wurde

Organometallics in Process Chemistry Thomas J. Colacot, Vilvanathan Sivakumar, 2020-04-01 This volume gives an overview of the applications of organometallic chemistry in process chemistry relevant to the current topics in synthetic chemistry This volume starts with an introduction on the historical development of organometallics in process chemistry and is followed by chapters dealing with the last five years development in various organometallic reaction types such as the challenging cross coupling process construction of 3 1 0 bicycles pressure and transfer hydrogenations of historically challenging compounds such as esters utilization of carbon dioxide for making organic compounds by flow process drug synthesis and metal detection and scavenging in the finished APIs A chapter by Colacot et al is also devoted to the process development and structural understanding of organometallic catalysts with particular emphasis to LnPd^0 catalysts An academia industry collaborated chapter on the use of water as a solvent for organometallic processes is included in this book

Biocatalysis in Asymmetric Synthesis Gonzalo De Gonzalo, Andrés R. Alcántara, 2024-05-04 Biocatalysis in Asymmetric Synthesis a new volume in the Foundations and Frontiers of Enzymology series offers an applied discussion of synthesizing biological catalysts using asymmetric synthesis for applications across research and industry Here global experts in the field analyze a wide variety of biocatalysts and their physical states process conditions for their asymmetric synthesis solvents required during synthesis and even downstream procedures for the recovery of final products The book adopts an interdisciplinary approach merging fundamental biology and its synthetic applications across industries with a wide range of practical examples from directed evolution to biotransformation and production of novel enzymes and non conventional catalysts Throughout the book the impact and application of biocatalysis in sustainable processing is considered in depth This book will also help non experts in biocatalysis to apply this knowledge in their own research providing a thorough overview of the ways asymmetric biocatalytic approaches may be adapted for different disciplines and downstream products Explores biocatalysts as exquisite catalysts for fine chiral compound synthesis in different reaction media Features both foundational overviews and applied practical examples across research and industry Includes chapter contributions from international leaders in the field

Ejercicios de química farmacéutica I Pelayo Camps García, Santiago Vázquez Cruz, Carmen Escolano Mirón, 2015-12-22 Esta obra está inspirada en el plan docente de la asignatura Química Farmacéutica I impartida en el grado de Farmacia de la Universidad de Barcelona y constituye un complemento y ampliación de las clases de teoría También es de interés para alumnos que cursan el grado de Farmacia y el grado de Química de otras

facultades que incluyan en sus planes de estudios contenidos relativos a la síntesis de fármacos para estudiantes que deseen introducirse en el apasionante mundo de la preparación de fármacos así como también es de utilidad para graduados que deseen preparar entrevistas laborales con vistas a incorporarse en empresas químico farmacéuticas El manual se organiza en dos capítulos El primero y más amplio recoge un elevado número de problemas con las soluciones comentadas y está dividido en diez bloques según la familia estructural a la que pertenece el fármaco estudiado En el segundo capítulo se proponen una serie de problemas de síntesis de fármacos sin incluir las soluciones Ejercicios de Química Farmacéutica I constituye un punto de partida para que el estudiante afronte con éxito la resolución de síntesis de fármacos de estructuras más complejas

Middle Molecular Strategy Koichi Fukase, Takayuki Doi, 2021-07-13 This book highlights recently discovered aspects of middle size molecules focusing on 1 their unique bio functions on the basis of derivatives and conjugates of natural products saccharides peptides and nucleotides 2 the synthesis of structurally complex natural products 3 special synthetic methods for conjugated functional molecules and 4 novel synthetic methods using flow chemistry Given its scope the book is of interest to industrial researchers and graduate students in the fields of organic chemistry medicinal chemistry and materials science

Developments in Electrochemistry Derek Pletcher, Zhong-Qun Tian, David Williams, 2014-06-03 Martin Fleischmann was truly one of the fathers of modern electrochemistry having made major contributions to diverse topics within electrochemical science and technology These include the theory and practice of voltammetry and in situ spectroscopic techniques instrumentation electrochemical phase formation corrosion electrochemical engineering electrosynthesis and cold fusion While intended to honour the memory of Martin Fleischmann *Developments in Electrochemistry* is neither a biography nor a history of his contributions Rather the book is a series of critical reviews of topics in electrochemical science associated with Martin Fleischmann but remaining important today The authors are all scientists with outstanding international reputations who have made their own contribution to their topic most have also worked with Martin Fleischmann and benefitted from his guidance Each of the 19 chapters within this volume begin with an outline of Martin Fleischmann's contribution to the topic followed by examples of research established applications and prospects for future developments The book is of interest to both students and experienced workers in universities and industry who are active in developing electrochemical science

Process Chemistry in the Pharmaceutical Industry, Volume 2 Kumar Gadamasetti, Tamim Braish, 2007-12-10 As pharmaceutical companies strive to develop safer medicines at a lower cost they must keep pace with the rapid growth of technology and research methodologies Defying the misconception of process chemistry as mere scale up work *Process Chemistry in the Pharmaceutical Industry Vol 2 Challenges in an Ever Changing Climate* explores [Pharmaceutical Process Development](#) John Blacker, Michael T Williams, 2011-08-17 Pharmaceutical process research and development is an exacting multidisciplinary effort but a somewhat neglected discipline in the chemical curriculum This book presents an overview of the many facets of process development and how recent advances in synthetic organic chemistry process technology and

chemical engineering have impacted on the manufacture of pharmaceuticals In 15 concise chapters the book covers such diverse subjects as route selection and economics the interface with medicinal chemistry the impact of green chemistry safety the crucial role of physical organic measurements in gaining a deeper understanding of chemical behaviour the role of the analyst new tools and innovations in reactor design purification and separation solid state chemistry and its role in formulation The book ends with an assessment of future trends and challenges The book provides a valuable overview of both early and late stage chemical development how safe and scaleable synthetic routes are designed selected and developed the importance of the chemical engineering analytical and manufacturing interfaces the key enabling technologies including catalysis and biocatalysis the importance of the green chemical perspective and solid form issues The book written and edited by experts in the field is a contemporary holistic treatise with a logical sequence for process development and mini case histories within the chapters to bring alive different aspects of the process It is completely pharmaceutical themed encompassing all essential aspects from route and reagent selection to manufacture of the active compound The book is aimed at both graduates and postgraduates interested in a career in the pharmaceutical industry It informs them about the breadth of the work carried out in chemical research and development departments and gives them a feel for the challenges involved in the job The book is also of value to academics who often understand the drug discovery arena but have far less appreciation of the drug development area and are thus unable to advise their students about the relative merits of careers in chemical development versus discovery

Process Chemistry in the Pharmaceutical Industry Kumar

Gadamasetti,1999-05-06 Providing guidance for chemists and other scientists entering pharmaceutical discovery and development this up to the minute reference presents contributions from an international group of nearly 50 renowned researchers offering a solid grounding in synthetic and physical organic chemistry and clarifying the roles of various specialties in the development of new drugs Featuring over 1000 references tables and illustrations Process Chemistry in the Pharmaceutical Industry is sure to find its way to the bookshelves of organic physical analytical process and medicinal chemists and biochemists pharmacists and upper level undergraduate and graduate students in these disciplines

The Art of Drug Synthesis Douglas S. Johnson,Jie Jack Li,2013-02-26 The Art of Drug Synthesis illustrates how chemistry biology pharmacokinetics and a host of other disciplines come together to produce successful medicines The authors have compiled a collection of 21 representative categories of drugs from which they have selected as examples many of the best selling drugs on the market today An introduction to each drug is provided as well as background to the biology pharmacology pharmacokinetics and drug metabolism followed by a detailed account of the drug synthesis Edited by prominent scientists working in drug discovery for Pfizer Meets the needs of a growing community of researchers in pharmaceutical R D Provides a useful guide for practicing pharmaceutical scientists as well as a text for medicinal chemistry students An excellent follow up to the very successful first book by these editors Contemporary Drug Synthesis but with all new therapeutic categories

and drugs discussed Pharmaceutical Process Chemistry Dr S Hemalatha,N Indira Rani,S Muni Sireesha,2025-02-25 Key Topics Covered Fundamentals of Process Chemistry and its evolution in the pharmaceutical industry Synthetic Strategies Unit Processes including nitration oxidation halogenation reduction and biotransformation Scale Up Techniques Industrial Operations such as extraction crystallization filtration and distillation Process Optimization Lean Manufacturing integrating Six Sigma AI and continuous manufacturing Regulatory Safety Considerations aligned with ICH FDA EMA and WHO guidelines The Management of Chemical Process Development in the Pharmaceutical Industry Derek Walker,2008-03-03 Here is a practical guide that not only presents insights into the organization and management of the disciplines involved in chemical process development but also provides basic knowledge of these disciplines enabling process development practitioners to recognize and assimilate them in their work This book illustrates practical considerations through many examples of the successful direction and integration of the activities of chemists analysts chemical engineers and biologists as well as safety regulatory and environmental professionals in productive teams Moreover this reference provides guidance on Directing and carrying out specific tasks and courses of action Making and communicating clear and achievable decisions Solving problems on the spot Managing the administrative aspects of chemical process development The author Dr Derek Walker has directed chemical process development work for four decades combining firsthand chemical synthesis experience with many other disciplines needed to create chemical processes You will benefit from his advice and unique insights into Understanding the workings of matrix organizations Defining missions and creating action plans Developing interdisciplinary approaches to problem solving Holding review meetings revising goals and motivating staff Prioritizing programs and responses to emergencies In addition you ll learn how successful chemists in collaboration with other disciplines define the best green chemistry for process scale up including accommodating FDA requirements in the last process steps and addressing safety and environmental matters early in their work Case studies provide incisive perspective on these issues A chapter on recognizing and patenting intellectual property emphasizes the importance of comprehensive literature surveys and understanding invention A chapter on the future challenges you to think beyond narrow constraints and explore new horizons **Retrosynthesis in the Manufacture of Generic Drugs** Pedro Paulo Santos,William Heggie,2020-11-09 Offers a compendium of information on retrosynthesis and process chemistry featuring innovative reaction maps showing synthetic routes of some widely used drugs This book illustrates how the retrosynthetic tool is applied in the Pharmaceutical Industry It considers and evaluates the many viable synthetic routes that can be used by practicing industrialists guiding readers through the various steps that lead to the best processes and the limits encountered if these are put into practice on an industrial scale of seven key Active Pharmaceutical Ingredient API It presents an evaluation of the potential each process has for implementation before merging the two points of view of retrosynthesis and process chemistry in order to show how retrosynthetic analysis assists in selecting the most efficient route for an industrial synthesis of a particular compound whilst

giving insight into the industrial process The book also uses some key concepts used by process chemists to improve efficiency to indicate the best route to select Each chapter in Retrosynthesis in the Manufacture of Generic Drugs Selected Case Studies is dedicated to one drug with each containing information on worldwide sales and patent status of the Active Pharmaceutical Ingredient API structure analysis and general retrosynthetic strategy of the API first reported synthesis critical analysis of the processes which have been developed and comparison of the synthetic routes lessons learned reaction conditions for Schemes A to X chemical highlights on key reactions used during the synthesis and references Drugs covered include Gabapentin Clopidogrel Citalopram and Escitalopram Sitagliptin Ezetimibe Montelukast and Oseltamivir Show how the retrosynthetic tool is used by the Pharmaceutical Industry Fills a gap for a book where retrosynthetic analysis is systematically applied to active pharmaceutical ingredients APIs Features analyses and methodologies that aid readers in uncovering practical synthetic routes to other drug substances whether they be NCEs New Chemical Entities or generic APIs Active Pharmaceutical Ingredients Presents information from both the patent and academic literature for those who wish to use as a basis for further study and thought Features the use of reaction maps which display several synthetic processes in the same scheme and which allow easy comparisons of different routes that give the same molecule or intermediate A selection of these maps are available to download from <https://www.wiley.com/go/santos/retrosynthesis> Retrosynthesis in the Manufacture of Generic Drugs Selected Case Studies is an ideal book for researchers and advanced students in organic synthetic chemistry and process chemistry It will also be of great benefit to practitioners in the pharmaceutical industry particularly new starters and those new to process chemistry

Contemporary Drug Synthesis Jie Jack Li, Douglas S. Johnson, Drago R. Sliskovic, Bruce D. Roth, 2004-12-13 An integrated and insightful look at successful drug synthesis in today's drug discovery market The pharmaceutical industry is unquestionably vibrant today with drug synthesis making a vital contribution Whether in the early developmental stages of identifying and optimizing a lead or the latter stages of process development and cost effective scale up the ability to design elegant and economical synthetic routes is often a major factor in the eventual viability and commercial success of a drug Contemporary Drug Synthesis examines how leading researchers and manufacturers have integrated chemistry biology pharmacokinetics and a host of other disciplines in the creation and development of leading drugs Authored by four of the pharmaceutical industry's most respected scientists this timely volume Focuses on the processes that resulted in high profile drugs including Lipitor Celebrex Viagra Gleevec Nexium Claritin and over a dozen others Provides an in depth introduction to each drug followed by a detailed account of its synthesis Organizes the drugs into fourteen therapeutic areas for clarity and ease of use Process chemists provide an essential bridge between chemistry and the marketplace creating scientifically practical drug processes while never losing sight of the commercial viability of those processes Contemporary Drug Synthesis meets the needs of a growing community of researchers in pharmaceutical research and development and is both a useful guide for practicing pharmaceutical scientists and an

excellent text for medicinal and organic chemistry students **Innovative Drug Synthesis** Jie Jack Li, Douglas S. Johnson, 2015-11-05 This book covers all aspects of the medicinal chemistry of the latest drugs and the cutting edge science associated with them Following the editors 3 successful drug synthesis books this provides expert analysis of the pros and cons of different synthetic routes and demystifies the process of modern drug discovery for practitioners and researchers Summarizes for each drug respective disease area important properties and SAR structure activity relationship and chemical synthesis routes options Includes case studies in each chapter Illustrates how chemistry biology pharmacokinetics and a host of disciplines come together to produce successful medicines Explains the advantages of process synthesis versus the synthetic route for drug discovery **Flow Chemistry in Drug Discovery** Jesus Alcazar, Antonio de la Hoz, Angel Díaz-Ortiz, 2021-12-08 This book reviews the challenges and opportunities posed by flow chemistry in drug discovery and offers a handy reference tool for medicinal chemists interested in the synthesis of biologically active compounds Prepared by expert contributors the respective chapters cover not only fundamental methodologies and reactions such as the application of catalysis especially biocatalysis and organocatalysis and non conventional activation techniques from photochemistry to electrochemistry but also the development of new process windows processes and reactions in drug synthesis Particular attention is given to automatization and library synthesis which are of great importance in the pharmaceutical industry Readers will also find coverage on selected topics of general interest such as how flow chemistry is contributing to drug discovery R D in developing countries and the green character of this enabling technology for example in the production of raw materials for the pharmaceutical industry from waste Given its scope the book appeals to medicinal chemistry researchers working in academia and industry alike as well as professionals involved in scale up and drug development

Principles of Process Research and Chemical Development in the Pharmaceutical Industry Oljan Repic, 1998 Dr Oljan Repic clearly explains the goals and basic principles of chemical development He explores the crucial aspects of a new process that must be considered when scaling up a research synthesis to industrial levels And with the help of many case studies and vignettes he delineates each phase of the development process Key topics include qualities of an ideal process techniques for minimizing impurities criteria for cost effective synthesis of enantiopure compounds by resolutions asymmetric synthesis and the chiral pool strategy synthesis for labeling substances with hydrogen or carbon isotopes and new drug registration requirements This book is an invaluable reference for professionals as well as an important source of guidance and inspiration for young chemists considering entering the field

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