

Tightening torques of cylinder head

Designation			Engine 601	Engine 602 except 602.98
Cylinder head bolt M10	1st stage	Nm	15	15
	2nd stage	Nm	35	35
	3rd stage	└ °	90	90
	Settling time	min	10	10
	4th stage	└ °	90	90

Designation			Engine 603	
Cylinder head bolt M10	1st stage	Nm	15	
	2nd stage	Nm	35	
	3rd stage	└ °	90	
	Settling time	min	10	
	4th stage	└ °	90	
	Fig. see		ra01006010415x	

Crankcase, timing case cover, end cover

Number	Designation	Engine 601, 602 except 602.98, 603
BA01.40-P-1002-01A	Bolt of cylinder head to timing case cover	Nm 25

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Albert A Gayle



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