

ZEUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

| | | | |
|------|---------------|--------|-------------|
| 1 cm | = 0.3937 in | 1 in | = 25.4 mm |
| 1 m | = 3.2808 ft | 1 ft | = 0.3048 m |
| 1 km | = 0.6214 mile | 1 mile | = 1.6093 km |

WEIGHT

| | | | |
|---------|--------------|-------|----------------|
| 1 g | = 0.0353 oz | 1 oz | = 28.35 g |
| 1 kg | = 2.2046 lb | 1 lb | = 0.4536 kg |
| 1 tonne | = 0.9842 ton | 1 ton | = 1.016 tonnes |

AREA

| | | | |
|------------------|---------------------------|---------------------|-------------------------|
| 1 m ² | = 1.196 yard ² | 1 in ² | = 645.2 mm ² |
| 1 hectare | = 2.471 acre | 1 yard ² | = 0.8361 m ² |
| | | 1 acre | = 0.4047 hectare |
| | | 1 sq mile | = 259 hectare |

CAPACITY

| | | | |
|-------------------|---------------------------|---------------------|--------------------------|
| 1 cm ³ | = 0.061 in ³ | 1 in ³ | = 16.387 cm ³ |
| 1 m ³ | = 1.308 yard ³ | 1 yard ³ | = 0.7646 m ³ |
| 1 litre | = 1.761 pints | 1 pint | = 0.57 litre |
| 1 litre | = 0.22 gallons | 1 gallon | = 4.5461 litre |

VELOCITY

| | | | |
|-------------------------------------|-----------------|----------|--------------|
| 1 km/h | = 0.6215 mile/h | 1 mile/h | = 1.609 km/h |
| 1 m/s | = 3.2808 ft/s | 1 ft/s | = 0.3048 m/s |
| Light 182.282 mile/s = 299.79 M m/s | | | |

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BRITISH CHANNEL ISLANDS



STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

| STANDARD SIZES | | | STANDARD SIZES | | | STANDARD SIZES | | | DRILL LET. SIZES | STO. MET. SIZES |
|----------------|------|--------|----------------|------|--------|----------------|------|--------|------------------------|-----------------------|
| IN. | M.M. | Dec. | IN. | M.M. | Dec. | IN. | M.M. | Dec. | | |
| | 0.30 | 0.0079 | | 1.70 | 0.0449 | | 4.70 | 0.1180 | 80 | .80 |
| | 0.32 | 0.0087 | | 1.75 | 0.0459 | | 4.75 | 0.1193 | 79 | .79 |
| | 0.35 | 0.0090 | | 1.80 | 0.0470 | | 4.80 | 0.1200 | 78 | .78 |
| | 0.38 | 0.0095 | | 1.88 | 0.0478 | | 4.90 | 0.1207 | 77 | .77 |
| | 0.30 | 0.0098 | | 1.90 | 0.0488 | | 5.00 | 0.1268 | 76 | .76 |
| | 0.32 | 0.0104 | | 1.95 | 0.0498 | | 5.10 | 0.1298 | 75 | .75 |
| | 0.35 | 0.0108 | | | 0.0503 | | | 0.1303 | 74 | .74 |
| | 0.38 | 0.0110 | | 2.00 | 0.0507 | | 5.20 | 0.1307 | 73 | .73 |
| | 0.42 | 0.0115 | | 2.05 | 0.0507 | | 5.30 | 0.1337 | 72 | .72 |
| | 0.45 | 0.0117 | | 2.10 | 0.0527 | | 5.40 | 0.1335 | 71 | .71 |
| | 0.48 | 0.0120 | | 2.15 | 0.0545 | | 5.50 | 0.1365 | 70 | .70 |
| | 0.50 | 0.0127 | | 2.20 | 0.0565 | | 5.60 | 0.1395 | 69 | .69 |
| | 0.52 | 0.0131 | | 2.25 | 0.0585 | | 5.70 | 0.1444 | 68 | .68 |
| | 0.55 | 0.0137 | | 2.30 | 0.0605 | | 5.80 | 0.1465 | 67 | .67 |
| | 0.58 | 0.0147 | | 2.35 | 0.0625 | | 5.90 | 0.1495 | 66 | .66 |
| | | | | | | | 6.00 | 0.1525 | 65 | .65 |
| | | | | | | | 6.10 | 0.1555 | 64 | .64 |
| | | | | | | | 6.20 | 0.1585 | 63 | .63 |
| | | | | | | | 6.30 | 0.1615 | 62 | .62 |
| | | | | | | | 6.40 | 0.1645 | 61 | .61 |
| | | | | | | | 6.50 | 0.1675 | 60 | .60 |

SIZE AND LETTER SIZES

| STANDARD SIZES | | | STANDARD SIZES | | | STANDARD SIZES | | | DRILL LET. SIZES | STO. MET. SIZES |
|----------------|-------|--------|----------------|-------|--------|----------------|-------|--------|------------------------|-----------------------|
| IN. | M.M. | Dec. | IN. | M.M. | Dec. | IN. | M.M. | Dec. | | |
| 1/16" | 8.75 | 0.3437 | 5/16" | 12.40 | 0.4961 | 3/8" | 19.00 | 0.7480 | 80 | 8.00 |
| | 9.00 | 0.3448 | | 12.50 | 0.5000 | | 19.25 | 0.7616 | 79 | 7.90 |
| | 9.50 | 0.3460 | | 12.80 | 0.5076 | | 19.50 | 0.7654 | 78 | 7.75 |
| | 9.80 | 0.3468 | | 13.00 | 0.5168 | | 19.75 | 0.7777 | 77 | 7.70 |
| | 10.00 | 0.3479 | | 13.25 | 0.5294 | | 19.75 | 0.7776 | 76 | 7.60 |
| 3/32" | 9.52 | 0.3543 | 7/16" | 13.50 | 0.5398 | 1/2" | 20.00 | 0.7874 | 75 | 7.50 |
| | 9.80 | 0.3549 | | 13.75 | 0.5500 | | 20.25 | 0.7948 | 74 | 7.40 |
| | 10.00 | 0.3559 | | 14.00 | 0.5600 | | 20.50 | 0.8022 | 73 | 7.30 |
| | 10.20 | 0.3569 | | 14.25 | 0.5700 | | 20.75 | 0.8096 | 72 | 7.20 |
| | 10.50 | 0.3579 | | 14.50 | 0.5800 | | 21.00 | 0.8170 | 71 | 7.10 |
| 1/8" | 10.75 | 0.3642 | 1/2" | 14.75 | 0.5900 | 5/8" | 20.00 | 0.8268 | 70 | 7.00 |
| | 11.00 | 0.3652 | | 15.00 | 0.6000 | | 20.25 | 0.8342 | 69 | 6.90 |
| | 11.25 | 0.3662 | | 15.25 | 0.6100 | | 20.50 | 0.8416 | 68 | 6.80 |
| | 11.50 | 0.3672 | | 15.50 | 0.6200 | | 20.75 | 0.8490 | 67 | 6.70 |
| | 11.75 | 0.3682 | | 15.75 | 0.6300 | | 21.00 | 0.8564 | 66 | 6.60 |
| 5/64" | 12.00 | 0.3742 | 3/4" | 16.00 | 0.6400 | 3/4" | 21.25 | 0.8638 | 65 | 6.50 |
| | 12.25 | 0.3752 | | 16.25 | 0.6500 | | 21.50 | 0.8712 | 64 | 6.40 |
| | 12.50 | 0.3762 | | 16.50 | 0.6600 | | 21.75 | 0.8786 | 63 | 6.30 |
| | 12.75 | 0.3772 | | 16.75 | 0.6700 | | 22.00 | 0.8860 | 62 | 6.20 |
| | 13.00 | 0.3782 | | 17.00 | 0.6800 | | 22.25 | 0.8934 | 61 | 6.10 |
| 3/16" | 13.25 | 0.3842 | 7/8" | 17.25 | 0.6900 | 7/8" | 22.50 | 0.9008 | 60 | 6.00 |
| | 13.50 | 0.3852 | | 17.50 | 0.7000 | | 22.75 | 0.9082 | 59 | 5.90 |
| | 13.75 | 0.3862 | | 17.75 | 0.7100 | | 23.00 | 0.9156 | 58 | 5.80 |
| | 14.00 | 0.3872 | | 18.00 | 0.7200 | | 23.25 | 0.9230 | 57 | 5.70 |
| | 14.25 | 0.3882 | | 18.25 | 0.7300 | | 23.50 | 0.9304 | 56 | 5.60 |
| 1/4" | 14.50 | 0.3942 | 1" | 18.50 | 0.7400 | 1" | 23.75 | 0.9378 | 55 | 5.50 |
| | 14.75 | 0.3952 | | 18.75 | 0.7500 | | 24.00 | 0.9452 | 54 | 5.40 |
| | 15.00 | 0.3962 | | 19.00 | 0.7600 | | 24.25 | 0.9526 | 53 | 5.30 |
| | 15.25 | 0.3972 | | 19.25 | 0.7700 | | 24.50 | 0.9600 | 52 | 5.20 |
| | 15.50 | 0.3982 | | 19.50 | 0.7800 | | 24.75 | 0.9674 | 51 | 5.10 |
| 5/16" | 15.75 | 0.4042 | 1 1/8" | 19.75 | 0.7900 | 1 1/8" | 25.00 | 0.9748 | 50 | 5.00 |
| | 16.00 | 0.4052 | | 20.00 | 0.8000 | | 25.25 | 0.9822 | 49 | 4.90 |
| | 16.25 | 0.4062 | | 20.25 | 0.8100 | | 25.50 | 0.9896 | 48 | 4.80 |
| | 16.50 | 0.4072 | | 20.50 | 0.8200 | | 25.75 | 0.9970 | 47 | 4.70 |
| | 16.75 | 0.4082 | | 20.75 | 0.8300 | | 26.00 | 1.0044 | 46 | 4.60 |
| 3/8" | 17.00 | 0.4142 | 1 1/4" | 20.75 | 0.8400 | 1 1/4" | 26.25 | 1.0118 | 45 | 4.50 |
| | 17.25 | 0.4152 | | 21.00 | 0.8500 | | 26.50 | 1.0192 | 44 | 4.40 |
| | 17.50 | 0.4162 | | 21.25 | 0.8600 | | 26.75 | 1.0266 | 43 | 4.30 |
| | 17.75 | 0.4172 | | 21.50 | 0.8700 | | 27.00 | 1.0340 | 42 | 4.20 |
| | 18.00 | 0.4182 | | 21.75 | 0.8800 | | 27.25 | 1.0414 | 41 | 4.10 |
| 7/16" | 18.25 | 0.4242 | 1 3/8" | 21.75 | 0.8900 | 1 3/8" | 27.50 | 1.0488 | 40 | 4.00 |
| | 18.50 | 0.4252 | | 22.00 | 0.9000 | | 27.75 | 1.0562 | 39 | 3.90 |
| | 18.75 | 0.4262 | | 22.25 | 0.9100 | | 28.00 | 1.0636 | 38 | 3.80 |
| | 19.00 | 0.4272 | | 22.50 | 0.9200 | | 28.25 | 1.0710 | 37 | 3.70 |
| | 19.25 | 0.4282 | | 22.75 | 0.9300 | | 28.50 | 1.0784 | 36 | 3.60 |
| 1/2" | 19.50 | 0.4342 | 1 3/4" | 22.75 | 0.9400 | 1 3/4" | 28.75 | 1.0858 | 35 | 3.50 |
| | 19.75 | 0.4352 | | 23.00 | 0.9500 | | 29.00 | 1.0932 | 34 | 3.40 |
| | 20.00 | 0.4362 | | 23.25 | 0.9600 | | 29.25 | 1.1006 | 33 | 3.30 |
| | 20.25 | 0.4372 | | 23.50 | 0.9700 | | 29.50 | 1.1080 | 32 | 3.20 |
| | 20.50 | 0.4382 | | 23.75 | 0.9800 | | 29.75 | 1.1154 | 31 | 3.10 |
| 9/16" | 20.75 | 0.4442 | 2" | 23.75 | 0.9900 | 2" | 30.00 | 1.1228 | 30 | 3.00 |
| | 21.00 | 0.4452 | | 24.00 | 1.0000 | | 30.25 | 1.1302 | 29 | 2.90 |
| | 21.25 | 0.4462 | | 24.25 | 1.0100 | | 30.50 | 1.1376 | 28 | 2.80 |
| | 21.50 | 0.4472 | | 24.50 | 1.0200 | | 30.75 | 1.1450 | 27 | 2.70 |
| | 21.75 | 0.4482 | | 24.75 | 1.0300 | | 31.00 | 1.1524 | 26 | 2.60 |
| 5/8" | 22.00 | 0.4542 | 2 1/8" | 24.75 | 1.0400 | 2 1/8" | 31.25 | 1.1598 | 25 | 2.50 |
| | 22.25 | 0.4552 | | 25.00 | 1.0500 | | 31.50 | 1.1672 | 24 | 2.40 |
| | 22.50 | 0.4562 | | 25.25 | 1.0600 | | 31.75 | 1.1746 | 23 | 2.30 |
| | 22.75 | 0.4572 | | 25.50 | 1.0700 | | 32.00 | 1.1820 | 22 | 2.20 |
| | 23.00 | 0.4582 | | 25.75 | 1.0800 | | 32.25 | 1.1894 | 21 | 2.10 |
| 3/4" | 23.25 | 0.4642 | 2 1/4" | 25.75 | 1.0900 | 2 1/4" | 32.50 | 1.1968 | 20 | 2.00 |
| | 23.50 | 0.4652 | | 26.00 | 1.1000 | | 32.75 | 1.2042 | 19 | 1.90 |
| | 23.75 | 0.4662 | | 26.25 | 1.1100 | | 33.00 | 1.2116 | 18 | 1.80 |
| | 24.00 | 0.4672 | | 26.50 | 1.1200 | | 33.25 | 1.2190 | 17 | 1.70 |
| | 24.25 | 0.4682 | | 26.75 | 1.1300 | | 33.50 | 1.2264 | 16 | 1.60 |
| 7/8" | 24.50 | 0.4742 | 2 3/8" | 26.75 | 1.1400 | 2 3/8" | 33.75 | 1.2338 | 15 | 1.50 |
| | 24.75 | 0.4752 | | 27.00 | 1.1500 | | 34.00 | 1.2412 | 14 | 1.40 |
| | 25.00 | 0.4762 | | 27.25 | 1.1600 | | 34.25 | 1.2486 | 13 | 1.30 |
| | 25.25 | 0.4772 | | 27.50 | 1.1700 | | 34.50 | 1.2560 | 12 | 1.20 |
| | 25.50 | 0.4782 | | 27.75 | 1.1800 | | 34.75 | 1.2634 | 11 | 1.10 |
| 1" | 25.75 | 0.4842 | 2 3/4" | 27.75 | 1.1900 | 2 3/4" | 35.00 | 1.2708 | 10 | 1.00 |
| | 26.00 | 0.4852 | | 28.00 | 1.2000 | | 35.25 | 1.2782 | 9 | 0.90 |
| | 26.25 | 0.4862 | | 28.25 | 1.2100 | | 35.50 | 1.2856 | 8 | 0.80 |
| | 26.50 | 0.4872 | | 28.50 | 1.2200 | | 35.75 | 1.2930 | 7 | 0.70 |
| | 26.75 | 0.4882 | | 28.75 | 1.2300 | | 36.00 | 1.2999 | 6 | 0.60 |
| 1 1/8" | 27.00 | 0.4942 | 3" | 28.75 | 1.2400 | 3" | 36.25 | 1.3073 | 5 | 0.50 |
| | 27.25 | 0.4952 | | 29.00 | 1.2500 | | 36.50 | 1.3147 | 4 | 0.40 |
| | 27.50 | 0.4962 | | 29.25 | 1.2600 | | 36.75 | 1.3221 | 3 | 0.30 |
| | 27.75 | 0.4972 | | 29.50 | 1.2700 | | 37.00 | 1.3295 | 2 | 0.20 |
| | 28.00 | 0.4982 | | 29.75 | 1.2800 | | 37.25 | 1.3369 | 1 | 0.10 |
| 1 1/4" | 28.25 | 0.5042 | 3 1/8" | 29.75 | 1.2900 | 3 1/8" | 37.50 | 1.3443 | | |
| | 28.50 | 0.5052 | | 30.00 | 1.3000 | | 37.75 | 1.3517 | | |
| | 28.75 | 0.5062 | | 30.25 | 1.3100 | | 38.00 | 1.3591 | | |
| | 29.00 | 0.5072 | | 30.50 | 1.3200 | | 38.25 | 1.3665 | | |
| | 29.25 | 0.5082 | | 30.75 | 1.3300 | | 38.50 | 1.3739 | | |
| 1 3/8" | 29.50 | 0.5142 | 3 1/4" | 30.75 | 1.3400 | 3 1/4" | 38.75 | 1.3813 | | |
| | 29.75 | 0.5152 | | 31.00 | 1.3500 | | 39.00 | 1.3887 | | |
| | 30.00 | 0.5162 | | 31.25 | 1.3600 | | 39.25 | 1.3961 | | |
| | 30.25 | 0.5172 | | 31.50 | 1.3700 | | 39.50 | 1.4035 | | |
| | 30.50 | 0.5182 | | 31.75 | 1.3800 | | 39.75 | 1.4109 | | |
| 1 3/4" | 30.75 | 0.5242 | 3 3/8" | 31.75 | 1.3900 | 3 3/8" | 40.00 | 1.4183 | | |
| | 31.00 | 0.5252 | | 32.00 | 1.4000 | | 40.25 | 1.4257 | | |
| | 31.25 | 0.5262 | | 32.25 | 1.4100 | | 40.50 | 1.4331 | | |
| | 31.50 | 0.5272 | | 32.50 | 1.4200 | | 40.75 | 1.4405 | | |
| | 31.75 | 0.5282 | | 32.75 | 1.4300 | | 41.00 | 1.4479 | | |
| 2" | 32.00 | 0.5342 | 3 7/8" | 32.75 | 1.4400 | 3 7/8" | 41.25 | 1.4553 | | |
| | 32.25 | 0.5352 | | 33.00 | 1.4500 | | 41.50 | 1.4627 | | |
| | 32.50 | 0.5362 | | 33.25 | 1.4600 | | 41.75 | 1.4701 | | |
| | 32.75 | 0.5372 | | 33.50 | 1.4700 | | 42.00 | 1.4775 | | |
| | 33.00 | 0.5382 | | 33.75 | 1.4800 | | 42.25 | 1.4849 | | |
| 2 1/8" | 33.25 | 0.5442 | 4" | 33.75 | 1.4900 | 4" | 42.50 | 1.4923 | | |
| | 33.50 | 0.5452 | | 34.00 | 1.5000 | | 42.75 | 1.5000 | | |
| | 33.75 | 0.5462 | | 34.25 | 1.5100 | | 43.00 | 1.5074 | | |
| | 34.00 | 0.5472 | | 34.50 | 1.5200 | | 43.25 | 1.5148 | | |
| | 34.25 | 0.5482 | | 34.75 | 1.5300 | | 43.50 | 1.5222 | | |
| 2 1/4" | 34.50 | 0.5542 | 4 1/8" | 34.75 | 1.5400 | 4 1/8" | 43.75 | 1.5296 | | |
| | 34.75 | 0.5552 | | 35.00 | 1.5500 | | 44.00 | 1.5370 | | |
| | 35.00 | 0.5562 | | 35.25 | 1.5600 | | 44.25 | 1.5444 | | |
| | 35.25 | 0.5572 | | 35.50 | 1.5700 | | 44.50 | 1.5518 | | |
| | 35.50 | 0.5582 | | 35.75 | 1.5800 | | 44.75 | 1.5592 | | |
| 2 3/8" | 35.75 | 0.5642 | 4 3/8" | 35.75 | 1.5900 | 4 3/8" | 45.00 | 1.5666 | | |
| | 36.00 | 0.5652 | | 36.00 | 1.6000 | | 45.25 | 1.5740 | | |
| | 36.25 | 0.5662 | | 36.25 | 1.6100 | | 45.50 | 1.5814 | | |
| | 36.50 | 0.5672 | | 36.50 | 1.6200 | | 45.75 | 1.5888 | | |
| | 36.75 | 0.5682 | | 36.75 | 1.6300 | | 46.00 | 1.5962 | | |
| 2 3/4" | 37.00 | 0.5742 | 4 7/8" | 36.75 | 1.6400 | 4 7/8" | 46.25 | 1.6036 | | |
| | 37.25 | 0.5752 | | 37.00 | 1.6500 | | 46.50 | 1.6110 | | |
| | 37.50 | 0.5762 | | 37.25 | 1.6600 | | 46.75 | 1.6184 | | |
| | 37.75 | 0.5772 | | 37.50 | 1.6700 | | 47.00 | 1.6258 | | |
| | 38.00 | 0.5782 | | 37.75 | 1.6800 | | 47.25 | 1.6332 | | |
| 3" | 38.25 | 0.5842 | 5" | 37.75 | 1.6900 | 5" | 47.50 | 1.6406 | | |
| | 38.50 | 0.5852 | | 38.00 | 1.7000 | | 47.75 | 1.6480 | | |
| | 38.75 | 0.5862 | | 38.25 | 1.7100 | | 48.00 | 1.6554 | | |
| | 39.00 | 0.5872 | | 38.50 | 1.7200 | | 48.25 | 1.6628 | | |
| | 39.25 | 0.5882 | | 38.75 | 1.7300 | | 48.50 | 1.6702 | | |
| 3 1/8" | 39.50 | 0.5942 | 5 1/8" | 38.75 | 1.7400 | 5 1/8" | 48.75 | 1.6776 | | |
| | 39.75 | 0.5952 | | 39.00 | 1.7500 | | 49.00 | 1.6850 | | |
| | 40.00 | 0.5962 | | 39.25 | 1.7600 | | 49.25 | 1.6924 | | |
| | 40.25 | 0.5972 | | 39.50 | 1.7700 | | 49.50 | 1.7000 | | |
| | 40.50 | 0.5982 | | 39.75 | 1.7800 | | 49.75 | 1.7074 | | |
| 3 1/4" | 40.75 | 0.6042 | 5 3/8" | 39.75 | 1.7900 | 5 3/8" | 50.00 | 1.7148 | | |
| | 41.00 | 0.6052 | | 40.00 | 1.8000 | | 50.25 | 1.7222 | | |
| | 41.25 | 0.6062 | | 40.25 | 1.8100 | | 50.50 | 1.7296 | | |
| | 41.50 | 0.6072 | | 40.50 | 1.8200 | | 50.75 | 1.7370 | | |
| | 41.75 | 0.6082 | | 40.75 | 1.8300 | | 51.00 | 1.7444 | | |
| 3 3/8" | 42.00 | 0.6142 | 5 7/8" | 40.75 | 1.8400 | 5 7/8" | 51.25 | 1.7518 | | |
| | 42.25 | 0.6152 | | 41.00 | 1.8500 | | 51.50 | 1.7592 | | |
| | 42.50 | 0.6162 | | 41.25 | 1.8600 | | 51.75 | 1.7666 | | |
| | 42.75 | 0.6172 | | 41.50 | 1.8700 | | 52.00 | 1.7740 | | |
| | 43.00 | 0.6182 | | 41.75 | 1.8800 | | 52.25 | 1.7814 | | |
| 3 3/4" | 43.25 | 0.6242 | 6" | 41.75 | 1.8900 | 6" | 52.50 | 1.7888 | | |
| | 43.50 | 0 | | | | | | | | |

Zeus Engineering Booklet

Yijin Wang



Zeus Engineering Booklet:

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Zeus Engineering Booklet Introduction

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