Michael L. Pinedo



Planning and Scheduling in Manufacturing and Services

Second Edition



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Max Bramer

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Planning and Scheduling in Manufacturing and Services Michael L. Pinedo, 2009-10-03 Pinedo is a major figure in the scheduling area well versed in both stochastics and combinatorics and knows both the academic and practitioner side of the discipline This book includes the integration of case studies into the text It will appeal to engineering and business students interested in operations research Planning and Scheduling in Manufacturing and Services Michael Pinedo, 2005 This book focuses on planning and scheduling applications Planning and scheduling are forms of decision making that play an important role in most manufacturing and services industries The planning and scheduling functions in a company typically use analytical techniques and heuristic methods to allocate its limited resources to the activities that have to be done The application areas considered in this book are divided into manufacturing applications and services applications. The book covers five areas in manufacturing project scheduling job shop scheduling scheduling of flexible assembly systems economic lot scheduling and planning and scheduling in supply chains It covers four areas in services reservations and timetabling tournament scheduling planning and scheduling in transportation and workforce scheduling At the end of each chapter a case study or a system implementation is described in detail Numerous examples and exercises throughout the book illustrate the material presented The fundamentals concerning the methodologies used in the application chapters are covered in the appendices The book comes with a CD ROM that contains various sets of powerpoint slides The CD also contains several planning and scheduling systems that have been developed in academia as well as generic optimization software that has been developed in industry This book is suitable for more advanced students in industrial engineering and operations research as well as graduate students in business Michael Pinedo is the Julius Schlesinger Professor of Operations Management in the Stern School of Business at New York University His research interests lie in the theoretical and applied aspects of planning and scheduling He has written numerous papers on the theory of deterministic and stochastic scheduling and has also consulted extensively in industry He has been actively involved in the development of several large industrial planning and scheduling systems Planning and Scheduling in Manufacturing and Services Michael L. Pinedo, 2010-04-29 Pinedo is a major figure in the scheduling area well versed in both stochastics and combinatorics and knows both the academic and practitioner side of the discipline This book includes the integration of case studies into the text It will appeal to engineering and business students interested in operations research Managing Operations in Manufacturing, Services and e-Business - 2nd Edition Barin N. Nag, 2019 <u>Auftragsbasierte Belegungsplanung von</u> Stranggießanlagen in der stahlerzeugenden Industrie Matthias Wichmann, 2013-11-12 Das Stranggie en als Bindeglied zwischen der prozessindustriellen Verarbeitung fl ssiger Chargen und der fertigungsindustriellen Generierung einzelner Brammen weist ein hohes Ma an planerischen Freiheitsgraden auf welche bislang kaum systematisch ausgenutzt werden Matthias Wichmann entwickelt ein Planungssystem zur optimalen Nutzung der Freiheitsgrade im Rahmen der Gestaltung

und Sequenzierung von Chargen und Brammen Das Einsatzpotential des Systems wird in einer an Realdaten angelehnten The Routledge Companion to Production and Operations Management Martin K. Starr, Sushil Fallstudie aufgezeigt K. Gupta, 2017-03-27 This remarkable volume highlights the importance of Production and Operations Management POM as a field of study and research contributing to substantial business and social growth The editors emphasize how POM works with a range of systems agriculture disaster management e commerce healthcare hospitality military systems not for profit retail sports sustainability telecommunications and transport and how it contributes to the growth of each Martin K Starr and Sushil K Gupta gather an international team of experts to provide researchers and students with a panoramic vision of the field Divided into eight parts the book presents the history of POM and establishes the foundation upon which POM has been built while also revisiting and revitalizing topics that have long been essential It examines the significance of processes and projects to the fundamental growth of the POM field Critical emerging themes and new research are examined with open minds and this is followed by opportunities to interface with other business functions Finally the next era is discussed in ways that combine practical skill with philosophy in its analysis of POM including traditional and nontraditional applications before concluding with the editors thoughts on the future of the discipline Students of POM will find this a comprehensive definitive resource on the state of the discipline and its future directions Scheduling Michael L. Pinedo, 2022-12-13 The sixth edition provides expanded Discussion and Comments and References sections at the end of each chapter creating a spotlight on practical applications of the theory presented in that chapter New topics include rules for stochastic parallel machine scheduling and for stochastic online scheduling models of flow shops with reentry fixed parameter tractability and new designs and implementations of scheduling systems. The main structure of the book as per previous edition consists of three parts The first part focuses on deterministic scheduling and the related combinatorial problems The second part covers probabilistic scheduling models in this part it is assumed that processing times and other problem data are random and not known in advance The third part deals with scheduling in practice it covers heuristics that are popular with practitioners and discusses system design and implementation issues All three parts of this new edition have been revamped and streamlined and the references have been made up to date Theoreticians and practitioners alike will find this book of interest Graduate students in operations management operations research industrial engineering and computer science will find the book an accessible and invaluable resource Scheduling Theory Algorithms and Systems will serve as an essential reference for professionals working on scheduling problems in manufacturing services and other environments Michael L Pinedo is the Julius Schlesinger Professor of Operations Management in the Stern School of Business at New York University Global **Asset Management** M. Pinedo, I. Walter, 2013-08-29 This book focuses on all major aspects of the asset management industry including its regulations strategies processes applied technologies and risks It provides a serious resource for readers seeking greater depth and alternative opinions on specific industry developments and breadth for specialists

Job Shop Lean Shahrukh A. Irani, 2020-05-04 In the 1950 s the design and interested in the dynamics of the industry implementation of the Toyota Production System TPS within Toyota had begun In the 1960 s Group Technology GT and Cellular Manufacturing CM were used by Serck Audco Valves a high mix low volume HMLV manufacturer in the United Kingdom to guide enterprise wide transformation In 1996 the publication of the book Lean Thinking introduced the entire world to Lean Job Shop Lean integrates Lean with GT and CM by using the five Principles of Lean to guide its implementation 1 identify value 2 map the value stream 3 create flow 4 establish pull and 5 seek perfection Unfortunately the tools typically used to implement the Principles of Lean are incapable of solving the three Industrial Engineering problems that HMLV manufacturers face when implementing Lean 1 finding the product families in a product mix with hundreds of different products 2 designing a flexible factory layout that fits hundreds of different product routings and 3 scheduling a multi product multi machine production system subject to finite capacity constraints Based on the Author's 20 years of learning teaching researching and implementing Job Shop Lean since 1999 this book Describes the concepts tools software implementation methodology and barriers to successful implementation of Lean in HMLV production systems Utilizes Production Flow Analysis instead of Value Stream Mapping to eliminate waste in different levels of any HMLV manufacturing enterprise Solves the three Industrial Engineering problems that were mentioned earlier using software like PFAST Production Flow Analysis and Simplification Toolkit Sgetti and Schedlyzer Explains how the one at a time implementation of manufacturing cells constitutes a long term strategy for Continuous Improvement Explains how product families and manufacturing cells are the basis for implementing flexible automation machine monitoring virtual cells Manufacturing Execution Systems and other elements of Industry 4 0 Teaches a new method Value Network Mapping to visualize large multi product multi machine production systems whose Value Streams share many processes Includes real success stories of Job Shop Lean implementation in a variety of production systems such as a forge shop a machine shop a fabrication facility and a shipping department Encourages any HMLV manufacturer planning to implement Job Shop Lean to leverage the co curricular and extracurricular programs of an Industrial Engineering department Operations Management Danny Samson, Prakash J. Singh, 2008-06-23 Operations Management An Integrated Approach provides an account of the systems processes people and technology that determine an organisation's strategy and success With contributions from leading experts internationally the text takes a comprehensive comparative and best practice approach and applies this specifically to the Asia Pacific region Rigorous in scholarship yet eminently accessible in style Operations Management is replete with pedagogical features figures and tables discussion exercises Learnings from the Internet and a diversity of long and short case studies from around the world Students are taken on a seamless journey from the fundamentals of operations management through to the multiple approaches the various innovations challenges and risks and ultimately to models of sustainability and evaluative tools and techniques The text effectively prepares future managers across every sector of the

economy to lead organise plan and control a set of resources in pursuit of identified goals The book will be supported by an extensive companion website featuring PowerPoint slides for each chapter sample answers teaching notes and figures images for presentations Artificial Intelligence in Theory and Practice Max Bramer, 2006-08-10 The papers in this volume comprise the refereed proceedings of the conference Artificial Intelligence in Theory and Practice IFIP AI 2006 which formed part of the 19th World Computer Congress of IFIP the International Federation for Information Processing WCC 2006 in Santiago Chile in August 2006 The conference is organised by the IFIP Technical Committee on Artificial Intelligence Technical Committee 12 and its Working Group 12 5 Artificial Intelligence Applications All papers were reviewed by at least two members of our Programme Committee The best papers were selected for the conference and are included in this volume The international nature of IFIP is amply reflected in the large number of countries represented here The conference featured invited talks by Rose Dieng John Atkinson John Debenham and myself IFIP AI 2006 also included the Second IFIP Symposium on Professional Practice in Artificial Intelligence organised by Professor John Debenham which ran alongside the refereed papers I should like to thank the conference chair Professor Debenham for all his efforts in organising the Symposium and the members of our programme committee for reviewing an unexpectedly large number of papers to a very tight deadline This is the latest in a series of conferences organised by IFIP Technical Committee 12 dedicated to the techniques of Artificial Intelligence and their real world applications. The wide range and importance of these applications is clearly indicated by the papers in this volume Further information about TCI 2 can be found on our website http www ifiptcl2 Modeling and Simulation Hans-Joachim Bungartz, Stefan Zimmer, Martin Buchholz, Dirk Pflüger, 2013-10-24 Die org Autoren f hren auf anschauliche und systematische Weise in die mathematische und informatische Modellierung sowie in die Simulation als universelle Methodik ein Es geht um Klassen von Modellen und um die Vielfalt an Beschreibungsarten Aber es geht immer auch darum wie aus Modellen konkrete Simulationsergebnisse gewonnen werden k nnen Nach einem kompakten Repetitorium zum ben tigten mathematischen Apparat wird das Konzept anhand von Szenarien u a aus den Bereichen 2008 Tutorials in Operations Research: State-of-the-Art Spielen entscheiden planen und Physik im Rechner umgesetzt Decision-Making Tools in the Information-Intensive Age, Tutorials in Operations Research Institute for Operations Research and the Management Sciences. National Meeting, 2008 **Operative Steuerung Von** Dienstleistungsprozessen Michael Leyer, 2012 Kunden verhalten sich bei der Inanspruchnahme von Dienstleistungen oft anders als geplant Beispielsweise liegen benotigte Unterlagen nicht vor Kunden erscheinen nicht rechtzeitig zu Terminen oder sind bei Nachfragen im Urlaub und damit nicht erreichbar Die Integration von Kunden in die Geschaftsprozesse fuhrt damit zu Verzogerungen bei der Erstellung von Dienstleistungen Da diese nicht auf Vorrat produziert werden konnen wird die Produktivitat von Dienstleistungsprozessen in solchen Fallen reduziert Allerdings kann im Rahmen der operativen Prozesssteuerung gegengesteuert werden Dazu entwickelt der Autor eine Methodik mit deren Hilfe die Produktivitat von

Dienstleistungsprozessen unter Berucksichtigung der Kundenintegration gesteigert werden kann Im ersten Schritt wird durch Process Mining der historische Prozessverlauf analysiert und der Einfluss der Kundenintegration ermittelt Diese Informationen werden im zweiten Schritt dazu genutzt potenzielle Veranderungen im Rahmen der operativen Steuerung zu simulieren Die Anwendung der Methodik erfolgt anhand detaillierter Prozessdaten einer mittelgrossen Bank Sowohl Wissenschaftler als auch Praktiker konnen von dieser Arbeit profitieren Erstere finden Anregungen zur Konkretisierung von Steuerungsmodellen des operativen Prozessmanagements und insbesondere zur Identifikation des Einflusses der Kundenintegration auf die Produktivitat Praktikern liefert die Dissertation eine ausfuhrliche Handlungsanleitung für eine fortschrittliche operative Steuerung von informationszentrierten Dienstleistungsprozessen OR/MS Today ,2004

Interfaces ,2005 Seeks to improve communication between managers and professionals in OR MS **Operations** Scheduling with Applications in Manufacturing and Services Michael Pinedo, Xiuli Chao, 1999 This text provides coverage of scheduling for operations both manufacturing and services It includes reservations systems design flexible system scheduling workforce scheduling and future scheduling issues such as Web based systems Industrial Biotechnology Michael C. Flickinger, 2013-03-12 DOWNSTREAM INDUSTRIAL BIOTECHNOLOGY An affordable easily accessible desk reference on biomanufacturing focused on downstream recovery and purification Advances in the fundamental knowledge surrounding biotechnology novel materials and advanced engineering approaches continue to be translated into bioprocesses that bring new products to market at a significantly faster pace than most other industries Industrial scale biotechnology and new manufacturing methods are revolutionizing medicine environmental monitoring and remediation consumer products food production agriculture and forestry and continue to be a major area of research The downstream stage in industrial biotechnology refers to recovery isolation and purification of the microbial products from cell debris processing medium and contaminating biomolecules from the upstream process into a finished product such as biopharmaceuticals and vaccines Downstream process design has the greatest impact on overall biomanufacturing cost because not only does the biochemistry of different products e g peptides proteins hormones antibiotics and complex antigens dictate different methods for the isolation and purification of these products but contaminating byproducts can also reduce overall process yield and may have serious consequences on clinical safety and efficacy Therefore downstream separation scientists and engineers are continually seeking to eliminate or combine unit operations to minimize the number of process steps in order to maximize product recovery at a specified concentration and purity Based on Wiley s Encyclopedia of Industrial Biotechnology Bioprocess Bioseparation and Cell Technology this volume features fifty articles that provide information on down stream recovery of cells and protein capture process development and facility design equipment PAT in downstream processes downstream cGMP operations and regulatory compliance It covers Cell wall disruption and lysis Cell recovery by centrifugation and filtration Large scale protein chromatography Scale down of biopharmaceutical purification

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