

Levels 4 & 5 - Data Center
Enterprise Zone

Enterprise-wide
Business Systems

Level 3.5 - DMZ

Plant-wide
Site-wide
Operation Systems

Level 3 - Site Operations
Industrial Zone

Physical/Virtualized Servers
• Factory/Fab Application Servers & Services Platform
• Network Servers - e.g. DNS, AD, DHCP, AAA
• Remote Access Server (RAS)
• Call Manager
• Storage Array

EtherNet/IP

Levels 0-2
Cell / Area Zones

Cell / Area Zone #1
Machine System

Cell / Area Zone #2
Industrial Automation
& Control System

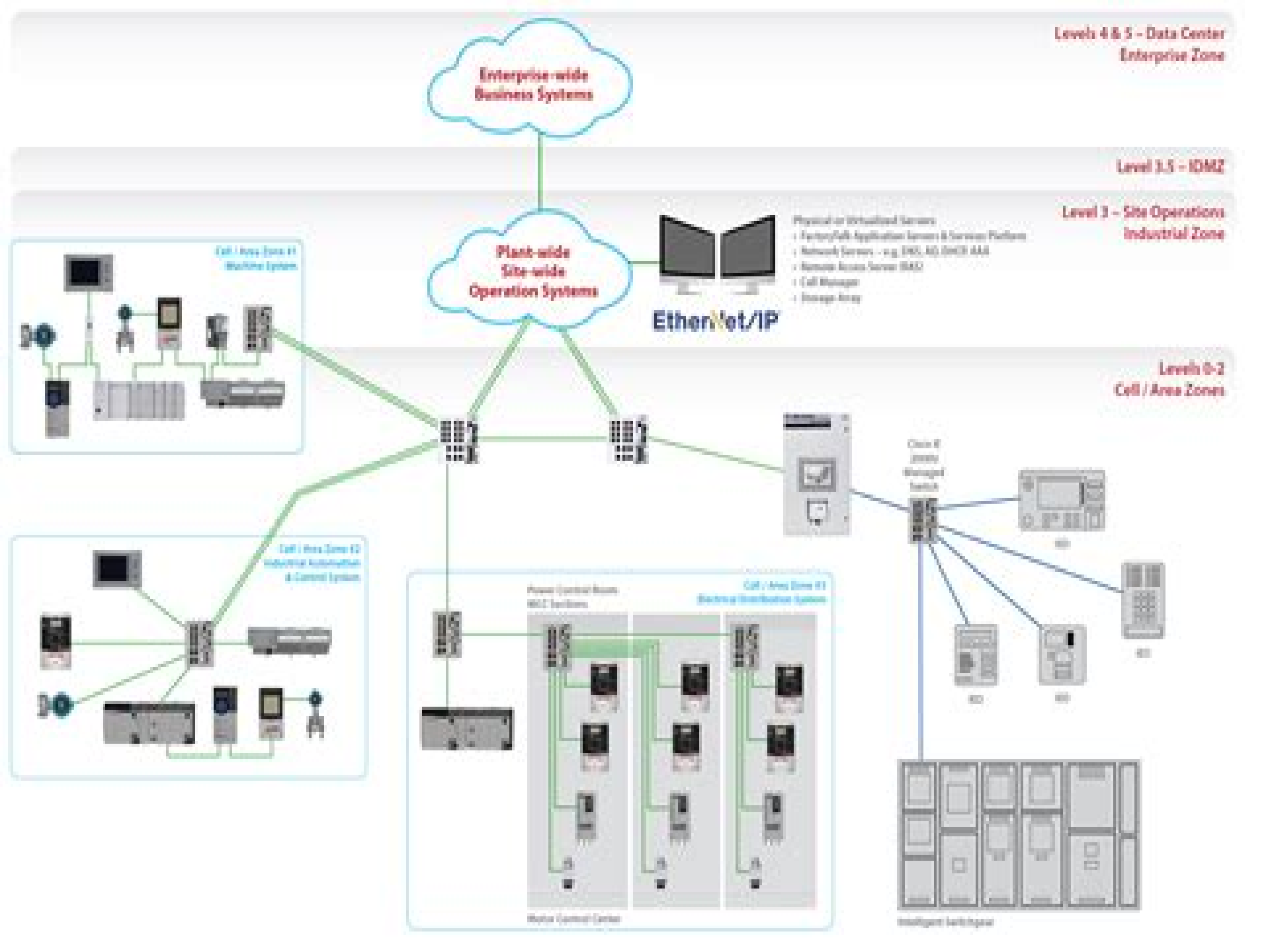
Power Control Room
HMI/SCADA

Cell / Area Zone #3
Electrical Distribution System

Motor Control Center

Class B
200Mbps
Ethernet
Switch

Intelligent Switchgear



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B Lingard



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