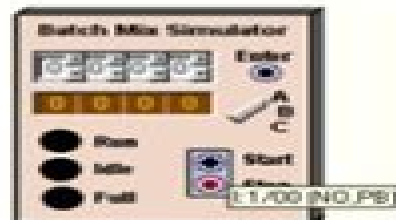


LogixPro The Batch Mix Lab Utilizing PLC Counters

Exercise #1 -- Filling the Batch Mixing Tank

From the Simulations Menu at the top of the screen, Select the Batch Mixing Simulation.



Using your knowledge of PLC counters, design a program to meet the following requirements:

- When the Start switch (I:1/0) is pressed, pump P1 will be energized and the tank will start to fill. The pulses generated by Flowmeter 1 should be used to increment a counter.
- When the count reaches a value where the tank is approximately 90% full, the pump is to be shut-off and the control panel's FULL light is to be energized.
- The filling operation is to halt immediately if the stop switch is pressed.
- While testing, utilize the "Reset Simulation" and the "Reset Timers and Counters" entries in the Simulations menu to re-start your program.

To make it a little easier to see what is happening with the counter, you might

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FRANK. PETRUZELLA



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Programmable Logic Controllers Frank D. Petruzella,2016-03-16 This edition of Programmable Logic Controllers continues to provide an up to date introduction to all aspects of PLC programming installation and maintaining procedures No previous knowledge of PLC systems or programming is assumed Programmable Logic Controllers continues to provide an up to date introduction to all aspects of PLC programming installation and maintaining procedures Improvements have been made to every chapter The content applied programming examples instructor student resources including lesson PowerPoint presentations with simulated PLC program videos test generator LogixPro lab manual and activities manual With this edition students and instructors also have access to McGraw Hill Education s digital products Connect and SmartBook for the first time McGraw Hill Education s Connect is also available as an optional add on item Connect is the only integrated learning system that empowers students by continuously adapting to deliver precisely what they need when they need it how they

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