



# DESIGN AND SELECTING THE PROPER CONVEYOR-BELT

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### ABSTRACT:

Belt conveyor is the transportation of material from one location to another. Belt conveyor has high load carrying capacity, large length of conveying path, simple design, easy maintenance and high reliability of operation. Belt Conveyor system is also used in material transport in foundry shop like supply and distribution of molding sand, molds and removal of waste. This paper provides to design the conveyor system used for which includes belt speed, belt width, motor selection, belt specification, shaft diameter, pulley, gear box selection, with the help of standard model calculation.

### 1. INTRODUCTION:

During the project design stage for the transport of raw materials or finished products, the choice of the method must favor the most cost effective solution for the volume of material moved; the plant and its maintenance; its flexibility for adaptation and its ability to carry a variety of loads and even be overloaded at times.

#### Basic drawing of a belt conveyor



### 2. THE PARAMETERS FOR DESIGN OF BELT CONVEYOR:

- Belt speed
- Belt width
- Absorbed power
- Gear box selection
- Drive pulley shaft

For designing a conveyor belt, some basic information e.g. the material to be conveyed, its lump size, tonnage per hour, distance over which it is to be carried, incline if any, temperature and other environmental conditions is needed.

### 4. DESIGN CALCULATIONS OF CONVEYOR

#### INPUT DATA

Bulk density ( $\rho$ ) = 1.7 T/m<sup>3</sup>  
Size of lump = 0-10 mm  
Belt width (B) = 1850 mm  
Capacity (C) = 800 - 900 TPH  
Lift of the material (H) = 5.112 m  
Length between centers (L) = 29m  
Belt speed (V) = 1.2 m/s  
The sagging angle ( $\alpha$ ) = 35°  
Conveyor inclination = 10.26°

Take Up Travel = 600 mm

Type of Take up = SCREW

### 5. DESIGN OF BELT CONVEYOR

The design of the belt conveyor must begin with an evaluation of the characteristics of the conveyed material and in particular the angle of repose and the angle of surcharge. The angle of repose of a material, also known as the "angle of natural friction" is the angle at which the material, when heaped freely onto a horizontal surface takes up to the horizontal plane.



#### Angle of surcharge $\beta$ :

The area of the section "S" may be calculated geometrically adding the area of a circle A1 to that of the trapezoid A2.



The value of the conveyed volume IVT may be easily calculated using the formula:

$$S = \frac{C}{3600} \times 1000$$

where:

IVT = conveyed volume at a conveyor speed of 1 m/s

#### Angles of surcharge, repose, and material fluency:

Flourens et al. 1999, 2000 Angle of repose and surcharge - $\beta$					
30°	35°	40°	45°	50°	55°
Angle of repose	30-35°	35-40°	40-45°	45-50°	50-55°
Natural and artificial angle of surcharge					
Angle of repose of granular materials is defined as the angle of repose of a material when it is poured from a height of 100 mm onto a horizontal surface.	Angle of repose of granular materials is defined as the angle of repose of a material when it is poured from a height of 100 mm onto a horizontal surface.	Angle of repose of granular materials is defined as the angle of repose of a material when it is poured from a height of 100 mm onto a horizontal surface.	Angle of repose of granular materials is defined as the angle of repose of a material when it is poured from a height of 100 mm onto a horizontal surface.	Angle of repose of granular materials is defined as the angle of repose of a material when it is poured from a height of 100 mm onto a horizontal surface.	Angle of repose of granular materials is defined as the angle of repose of a material when it is poured from a height of 100 mm onto a horizontal surface.

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Michalakopoulos,G.N. Panagiotou,2018-05-08 This text looks at mine planning and equipment and covers topics such as design and planning of surface and underground mines geotechnical stability in surface and underground mines and mining and the environment *NexGen Technologies for Mining and Fuel Industries (Volume I and II)* Pradeep K. Singh,V.K. Singh,A.K. Singh,D. Kumbhakar,M.P. Roy,2017-03-06 The papers in these two volumes were presented at the International Conference on NexGen Technologies for Mining and Fuel Industries NxGnMiFu 2017 in New Delhi from February 15 17 2017 organized by CSIR Central Institute of Mining and Fuel Research Dhanbad India The proceedings include the contributions from authors across the globe on the latest research on mining and fuel technologies The major issues focused on are Innovative Mining Technology Rock Mechanics and Stability Analysis Advances in Explosives and Blasting Mine Safety and Risk Management Computer Simulation and Mine Automation Natural Resource Management for Sustainable Development Environmental Impacts and Remediation Paste Fill Technology and Waste Utilisation Fly Ash Management Clean Coal Initiatives Mineral Processing and Coal Beneficiation Quality Coal for Power Generation and Conventional and Non conventional Fuels and Gases This collection of contemporary articles contains unique knowledge case studies ideas and insights a must have for researchers and engineers working in the areas of mining technologies and fuel sciences

*Proceedings of Mechanical Engineering Research Day 2017* Mohd Fadzli Bin Abdollah,Tee Boon Tuan,Mohd Azli Salim,Mohd Zaid Akop,Rainah Ismail,Haslinda Musa,2017-05-29 This e book is a compilation of papers presented at the Mechanical Engineering Research Day 2017 MERD 17 Melaka Malaysia on 30 March 2017 **Energy Research Abstracts** ,1984 *Machine Design* Waterways Experiment Station (U.S.),1952 *Applied Mechanics Reviews* ,1967 **Fuzzy Systems and Data Mining V** A.J. Tallón-Ballesteros,2019-11-06 The Fuzzy Systems and Data Mining FSDM conference is an annual event encompassing four main themes fuzzy theory algorithms and systems which includes topics like stability foundations and control fuzzy application which covers different kinds of processing as well as hardware and architectures

for big data and time series and has wide applicability the interdisciplinary field of fuzzy logic and data mining encompassing applications in electrical industrial chemical and engineering fields as well as management and environmental issues and data mining outlining new approaches to big data massive data scalable parallel and distributed algorithms The annual conference provides a platform for knowledge exchange between international experts researchers academics and delegates from industry This book includes the papers accepted and presented at the 5th International Conference on Fuzzy Systems and Data Mining FSDM 2019 held in Kitakyushu Japan on 18 21 October 2019 This year FSDM received 442 submissions All papers were carefully reviewed by program committee members taking account of the quality novelty soundness breadth and depth of the research topics falling within the scope of FSDM The committee finally decided to accept 137 papers which represents an acceptance rate of about 30% The papers presented here are arranged in two sections Fuzzy Sets and Data Mining and Communications and Networks Providing an overview of the most recent scientific and technological advances in the fields of fuzzy systems and data mining the book will be of interest to all those working in these fields

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Control Applications in Modern Power Systems Jitendra Kumar,Manoj Tripathy,Premalata Jena,2023-02-17 This book provides rigorous discussions case studies and recent developments in the emerging areas of a control system especially load frequency control wide area monitoring control and instrumentation optimization intelligent control energy management system SCADA systems etc The readers would be benefitted from enhancing their knowledge and skills in the domain areas Also this book may help the readers in developing new and innovative ideas The book can be a valuable reference for researchers and professionals interested in developments in the control system

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presents the proceedings of the 31st International Conference on Robotics in Alpe Adria Danube Region RAAD held in Klagenfurt Austria June 8 10 2022 It gathers contributions by researchers from several countries on all major areas of robotic research development and innovation as well as new applications and current trends The topics covered include novel designs and applications of robotic systems intelligent cooperating and service robots advanced robot control human robot interfaces robot vision systems mobile robots humanoid and walking robots bio inspired and swarm robotic systems aerial underwater and spatial robots robots for ambient assisted living medical robots and bionic prostheses cognitive robots cloud robotics ethical and social issues in robotics etc Given its scope the book offers a source of information and inspiration for researchers seeking to improve their work and gather new ideas for future developments Chapter The Use of Robots in Aquatic Biomonitoring with Special Focus on Biohybrid Entities is available open access under a Creative Commons Attribution 4.0 International License via [link.springer.com](https://link.springer.com)      **Fishery Bulletin** ,1986      **Collected Reprints** ,1990  
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