Material Specification Finish

GMW14871

Organic Coating Performance for Underhood and Underbody Components

1 Scope

1.1 Meterial Description. This standard gives performence requirements for organic cost finishes on the surfaces of underhood and underbody components. It also gives opportunity to specify the type of costing material to be used.

1.2 Symbols. Not applicable.

1.3 Typical Applications. These coatings are typically used on chassis components, as well as other underhood and underbody components.

1.4 Remerks. This specification applies in two different ways. Either it can be used for paint materials that have been approved to other appropriate GM specifications (e.g., \$5800000; those materials will show as APPROVED in the GM MATSPC database), or it is applicable for materials that have not been approved by GM. Depending on the material qualification status, the Xs in Table AI indicate the tests to be performed.

The usage of non-approved paint materials is only permitted through the calendar year 2011.

Serven "types" of paint are covered by this specification: Types A and B are both cathodic e-coats in two different thickness ranges. Type C is dip primer other than cathodic e-coat. Type D is powder coating. If Type E is specified, the applicator is free to choose Type A, B, C, or D, but they must stay with this choice. Type F is to be further specified on the drawing using noise or a paint material specified on.

2 References

Note: Only the latest approved standards are applicable unless otherwise specified.

2.1 External Standards/Specifications.

Nicme

2.2 GM Standards/Specifications.

9964120	GMW14700
9964123	GMW14729
EMIS 9309574	GMW14829
GM6094M	GMW14872

GME L0004 GMW1 5282 GMW3001 GMW1 5357 GMW3059 GMW1 5487 GMW3286 GMW1 5891

2.3 Additional References. Not applicable.

3 Requirements

3.1 Regularments on Test Specimens. Not applicable.

3.2 General.

3.2.1 Coatings shall be free of Chrome VI.

3.2.2 Chrome VI used as an adhesion promoter is impermissible.

3.2.3 Post-treatment, if performed, shall be Chrome VI free.

3.3 Coalling Thickness. If parts have cavities that are prone to compain (e.g., cradic), a coaling type must be eslected which is able to protect the earlity areas with a minimum coating thickness of 10 µm. Types A, B, and C are usually chosen for this type of application, or Type F is called out slong with a specific paint material specification.

3.3.1 Type A. Cathodic e-cost, coating thickness: 16 to 22 µm.

3.3.2 Type B. Cathodic e-cost, coating thickness: 23 to 35 um.

3.9.3 Type C. Dip primer (except cathodic e-cost), coating thickness: ≥ 30 µm.

3.3.4 Type D. Powder coaling, coating thickness: ≥ 40 um.

3.3.5 Type E. Coating thickness to be as specified for Type A, B, C or D, whichever has been chosen for the application.

3.3.6 Type F. For this type the thickness shall be defined on the drawing or in the specified paint material standard.

3.3.7 Type G. Spray point (e.g., electrostatic application of solvent based paints or water based paints). Coaling thickness: ≥ 40 μm.

3.4 Cross Heich Test. Paint adhesion shall be tested according to GMW14829 - Reting 0 or 1 at

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Huangqi Zhang

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