



Welded Tubes En 10217 7 Annealed Not Annealed

Karin Nielsen-Saines



Welded Tubes En 10217 7 Annealed Not Annealed:

The Metal Industry and the Iron Foundry ,1923 *Metal Industry and the Iron Foundry ,1923 DIN EN 10217-7, Geschweißte Stahlrohre für Druckbeanspruchungen - technische Lieferbedingungen. Teil 7, Rohre aus nichtrostenden Stählen ,2021 BS EN 10217-1 AMD1. Welded Steel Tubes for Pressure Purposes. Technical Delivery Conditions British Standards Institution,2023 DIN EN 10217-4, Geschweißte Stahlrohre für Druckbeanspruchungen - Technische Lieferbedingungen. Teil 4, Elektrisch geschweißte Rohre aus unlegierten Stählen mit festgelegten Eigenschaften bei tiefen Temperaturen ,2019 DIN EN 10217-2, Geschweißte Stahlrohre für Druckbeanspruchungen - technische Lieferbedingungen. Teil 2, Elektrisch geschweißte Rohre aus unlegierten und legierten Stählen mit festgelegten Eigenschaften bei erhöhten Temperaturen ,2019 DIN EN 10217-1, Geschweißte Stahlrohre für Druckbeanspruchungen - technische Lieferbedingungen. Teil 1, Elektrisch geschweißte und unterpulvergeschweißte Rohre aus unlegierten Stählen mit festgelegten Eigenschaften bei Raumtemperatur ,2019 DIN EN 10217-6, Geschweißte Stahlrohre für Druckbeanspruchungen - Technische Lieferbedingungen. Teil 6, Unterpulvergeschweißte Rohre aus unlegierten Stählen mit festgelegten Eigenschaften bei tiefen Temperaturen ,2019 DIN EN 10217-5, Geschweißte Stahlrohre für Druckbeanspruchungen - Technische Lieferbedingungen. Teil 5, Unterpulvergeschweißte Rohre aus unlegierten und legierten Stählen mit festgelegten Eigenschaften bei erhöhten Temperaturen ,2019 DIN EN 10217-1/A1, Geschweißte Stahlrohre für Druckbeanspruchungen - technische Lieferbedingungen. Teil 1, Elektrisch geschweißte und unterpulvergeschweißte Rohre aus unlegierten Stählen mit festgelegten Eigenschaften bei Raumtemperatur ,2023 DIN EN 10217-3, Geschweißte Stahlrohre für Druckbeanspruchungen - Technische Lieferbedingungen. Teil 3, Elektrische geschweißte und unterpulvergeschweißte Rohre aus legierten Feinkornbaustählen mit festgelegten Eigenschaften bei Raum-, erhöhten und tiefen Temperaturen ,2019 Welded and Cold-Drawn, High Strength (690 MPa Tensile Strength) Low Alloy Steel Hydraulic Tubing, Stress Relieved Annealed for Bending, Flaring, Cold Forming and Brazing Metallic Tubing Committee,2018* This specification covers stress relieved annealed electric resistance welded and cold drawn single wall high strength low alloy steel tubing intended for use in hydraulic pressure lines and in other applications requiring tubing of a quality suitable for bending flaring cold forming and brazing The grade of material produced to this specification is of micro alloy content Nominal reference working pressures for this tubing are listed in ISO 10763 and SAE J1065 CAUTION Sub critically annealed steels are often produced using anneal temperatures below the Lower Critical Temperature AC1 of the given steel to achieve the desired strength levels Welding brazing or other processing methods that subject the tube material or assembly to temperatures near or above AC1 might initiate isothermal transformation of the tube microstructure and compromise the strength of the tube in the heat affected zone by further annealing the tube Therefore ISO 10763 and SAE

J1065 nominal reference working pressures might not be applicable. It is recommended that the user and the fabricator validate and agree that the tube assembly design and pressure ratings are not compromised beyond system design from these processes. Performance testing as described in SAE J2551-2 will facilitate appropriate test recommendations. Braze and or welded tube assembly configurations made to specific geometry and components in association with this material may require qualification testing in accordance with ISO 19879 Test Methods for Hydraulic Fluid Power Connections. Cold forming the tube end connections in place of thermal processes such as brazing and welding avoids this systemic testing by not compromising the structural integrity of the tube material. In an effort to standardize within a global marketplace and ensure that companies can remain competitive in an international market, it is the intent to convert to metric tube sizes which will lead to one global system. Guide users to preferred system. Reduce complexity. Eliminate inventory duplications. This SAE Standard has been revised as part of a Five Year Review. Document changes include revisions to the Scope, Applicable and Related Publications lists, updated thermal process warning, additional Section 3 Manufacture drawing requirement, and Section 8.8 Pressure Proof Test information. Verbiage has been updated throughout the standard to align the document with other recently revised tube standards.

Welded and Cold Drawn Low-Carbon Steel Tubing Annealed for Bending and Flaring Hydraulic Tube Fittings Committee, 1996. This SAE Standard covers cold worked and annealed electric resistance welded single wall low carbon steel pressure tubing intended for use as hydraulic lines and in other applications requiring tubing of a quality suitable for flaring and bending.

Welded and Cold-Drawn, High Strength (500 MPa Tensile Strength) Low Alloy Steel Hydraulic Tubing, Sub-Critically Annealed for Bending and Flaring Metallic Tubing Committee, 2009. This specification covers sub critically annealed electric resistance welded and cold drawn single wall high strength low alloy steel tubing intended for use in hydraulic pressure lines and in other applications requiring tubing of a quality suitable for bending, flaring, cold forming, welding and brazing. The grade of material produced to this specification is of micro alloy content and is considerably stronger and intended to service higher pressure applications than like sizes of the grades of material specified in SAE J525 and SAE J2467. Due to the alloy content of the material, the forming characteristics of the finished tube are equal to or better when compared to SAE J525 and SAE J2467. Nominal reference working pressures for this tubing are listed in ISO 10763 for metric tubing and SAE J1065 for inch tubing. CAUTION: When brazing or welding is used as a tube end joining method, the structural integrity of the tube material can potentially be compromised due to the degradation of the areas affected by the thermal effect applied to the tubing; therefore, the ISO 10763 and SAE J1065 nominal reference working pressures may not be applicable. Braze and or welded tube assembly configurations made to specific geometry and components bill of material in association with this material may require qualification testing in accordance with ISO 19879 Test Methods for Hydraulic Fluid Power Connections. Cold forming the tube end configurations avoids this systemic testing by not compromising the tube material structural integrity. This SAE standard has been revised as part of the

SAE five year review process and to bring this document into line with global standardization **Welded Flash Controlled, High Strength (500 MPa Tensile Strength) Low Alloy Steel Hydraulic Tubing, Sub-Critically Annealed for Bending, Double Flaring, and Bending** Metallic Tubing Committee,2009 This SAE Standard covers sub critically annealed electric resistance welded flash controlled single wall high strength low alloy steel tubing intended for use in hydraulic pressure lines and in other applications requiring tubing of a quality suitable for bending double flaring cold forming welding and brazing Material produced to this specification is not intended to be used for single flare applications due to the potential leak path that would be caused by the ID weld bead The grade of material produced to this specification is of micro alloy content and is considerably stronger and intended to service higher pressure applications than like sizes of the grades of material specified in SAE J356 and SAE J2435 Due to the alloy content of the material the forming characteristics of the finished tube are equal to or better when compared to SAE J356 and SAE J2435 Nominal reference working pressures for this tubing are listed in ISO 10763 for metric tubing and SAE J1065 for inch tubing CAUTION When brazing or welding is used as a tube end joining method the structural integrity of the tube material can potentially be compromised due to the degradation of the areas affected by the thermal effect applied to the tubing therefore the ISO 10763 and SAE J1065 nominal reference working pressures may not be applicable Braze and or welded tube assembly configurations made to specific geometry and components bill of material in association with this material may require qualification testing in accordance with ISO 19879 Test Methods for Hydraulic Fluid Power Connections Cold forming the tube end configurations avoids this systemic testing by not compromising the tube material structural integrity This SAE standard has been revised as part of the SAE five year review process and to bring this document into line with global standardization **Iron and steel - Quality standards 3/1** DIN e.V.,2016-01 Die 6 Auflage von DIN Handbook 403 1 umfasst u a die wichtigsten DIN EN Normen mit den technischen Lieferbedingungen f r nahtlose und geschwei te Stahlrohre f r Druckbeanspruchungen in englischer Sprachfassung Reihen DIN EN 10216 und DIN EN 10217 Gegen ber der 5 Auflage wurden 6 Dokumente bearbeitet Neu aufgenommen wurden DIN EN 10357 ber austenitische austenitisch ferritische und ferritische l ngsnahtgeschwei te Rohre aus nichtrostendem Stahl f r die Lebensmittel und chemische Industrie und DIN EN ISO 3183 ber Stahlrohre f r Rohrleitungstransportsysteme in der Erd l und Erdgasindustrie *Tubing, Steel, Corrosion-Resistant, (304), Annealed, Seamless and Welded* AMS F Corrosion and Heat Resistant Alloys Committee,2002 This specification covers seamless and welded tubing of corrosion resistant steel in the annealed condition *STEEL TUBING, WELDED Low Carbon Annealed* AMS E Carbon and Low Alloy Steels Committee,1975 This specification covers a low carbon steel in the form of welded tubing WELDED AND COLD DRAWN LOW CARBON STEEL TUBING ANNEALED FOR BENDING AND FLARING Metallic Tubing Committee,1980 This standard covers cold worked and annealed electric resistance welded single wall low carbon steel pressure tubing intended for use as hydraulic lines and in other applications requiring tubing of a quality suitable for

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