

SUZUKI DT9.9 & DT15 (1983-1987) AND DT15C (1988)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm	9.9/4500-5300 15/4700-5500
Bore	59 mm (2.32 in.)
Stroke	52 mm (2.05 in.)
Number of Cylinders	2
Displacement	284 cc (17.33 cu. in.)
Spark Plug:	
NGK	BR7HS-10
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type	CDI
Carburetor Make	Mikuni
Idle Speed (in gear)	600-650 rpm
Fuel-Oil Ratio	See Text

SIZES—CLEARANCES

Piston Ring End Gap:	
DT9.9 and DT15 (to 1987)	0.15-0.35 mm (0.006-0.014 in.)
Wear Limit	0.7 mm (0.027 in.)
DT9.9 and DT15 (1987)	0.20-0.40 mm (0.008-0.016 in.)
Wear Limit	0.8 mm (0.031 in.)
DT15C	0.10-0.25 mm (0.004-0.010 in.)
Wear Limit	0.8 mm (0.031 in.)
Piston-to-Cylinder Clearance:	
DT9.9 and DT15	0.052-0.067 mm (0.0020-0.0026 in.)
DT15C	0.042-0.062 mm (0.0016-0.0024 in.)
Piston Pin Diameter	13.995-14.000 mm (0.5510-0.5512 in.)
Maximum Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Maximum Connecting Rod Small End Side Shake:	
DT9.9 and DT15	4.0 mm (0.157 in.)

SIZES—CLEARANCES CONT.

DT15C	5.0 mm (0.197 in.)
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TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N·m (11-15 ft.-lbs.)
Crankcase:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	20-25 N·m (15-19 ft.-lbs.)
Cylinder Head Screws:	
DT9.9 and DT15	20-25 N·m (15-19 ft.-lbs.)
DT15C	21-25 N·m (16-18 ft.-lbs.)
Flywheel Nut	80-90 N·m (59-66 ft.-lbs.)
Standard Screws—(Marked "4"):	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	4-7 N·m (35-62 in.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)
(Stainless Steel):	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	6-10 N·m (53-88 in.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)
(Marked "7"):	
5 mm	3-6 N·m (26-53 in.-lbs.)
6 mm	8-12 N·m (71-106 in.-lbs.)
8 mm	18-28 N·m (13-21 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

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Suzuki, Motor Co. Ltd



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In a global driven by information and connectivity, the ability of words has be more evident than ever. They have the ability to inspire, provoke, and ignite change. Such is the essence of the book **Dt15 Service Manual By Suzuki Outboard Sugaringore**, a literary masterpiece that delves deep to the significance of words and their effect on our lives. Published by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book is key themes, examine its writing style, and analyze its overall impact on readers.

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Table of Contents Dt15 Service Manual By Suzuki Outboard Sugaringore

1. Understanding the eBook Dt15 Service Manual By Suzuki Outboard Sugaringore
 - The Rise of Digital Reading Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Advantages of eBooks Over Traditional Books
2. Identifying Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Dt15 Service Manual By Suzuki Outboard Sugaringore
 - User-Friendly Interface
4. Exploring eBook Recommendations from Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Personalized Recommendations
 - Dt15 Service Manual By Suzuki Outboard Sugaringore User Reviews and Ratings

- Dt15 Service Manual By Suzuki Outboard Sugaringore and Bestseller Lists
- 5. Accessing Dt15 Service Manual By Suzuki Outboard Sugaringore Free and Paid eBooks
 - Dt15 Service Manual By Suzuki Outboard Sugaringore Public Domain eBooks
 - Dt15 Service Manual By Suzuki Outboard Sugaringore eBook Subscription Services
 - Dt15 Service Manual By Suzuki Outboard Sugaringore Budget-Friendly Options
- 6. Navigating Dt15 Service Manual By Suzuki Outboard Sugaringore eBook Formats
 - ePub, PDF, MOBI, and More
 - Dt15 Service Manual By Suzuki Outboard Sugaringore Compatibility with Devices
 - Dt15 Service Manual By Suzuki Outboard Sugaringore Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Highlighting and Note-Taking Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Interactive Elements Dt15 Service Manual By Suzuki Outboard Sugaringore
- 8. Staying Engaged with Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Dt15 Service Manual By Suzuki Outboard Sugaringore
- 9. Balancing eBooks and Physical Books Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Dt15 Service Manual By Suzuki Outboard Sugaringore
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Setting Reading Goals Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Fact-Checking eBook Content of Dt15 Service Manual By Suzuki Outboard Sugaringore
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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