

SAMPLE FORM FOR WELDER AND WELDING OPERATOR PERFORMANCE QUALIFICATION TEST RECORD (WPQR)

Company Name _____
 Welder or Welding Operator Name _____ ID No. _____

WPS No. _____ Rev. _____ Qualification Date _____
 Welding Process(es) _____ Type _____ Transfer Mode (GMAW) _____
 (Automatic, Manual, etc.)

VARIABLE	ACTUAL VARIABLE USED IN QUALIFICATION	QUALIFICATION RANGE
JOINT (Table 6.4) Joint and Weld per Table 6.4 Backing Material Type (steel, ceramic, etc.) Butt Welded From: one or both sides	_____	_____
POSITION (6.8.1.5, 6.8.1.6, Table 1.3) Progression for vertical	Up ☐ Down ☐	Up ☐ Down ☐
BASE METAL (6.8.1.1) Specification/Grade Sheet Steel Supporting Steel Thickness Sheet Steel (6.8.2) Supporting Steel	_____	_____
COATING(S) (6.8.1.1) Type/Thickness Sheet Steel Supporting Steel	_____	_____
FILLER METAL (6.8.1.3, 6.8.1.4) Specification/ Classification Size Group (SMAW)	_____	_____
GAS or GAS Mixture (6.8.1.4) Composition	_____	_____
FLUX (6.8.1.4) Specification/Classification	_____	_____
PREHEAT (1.1, 7.4, Annex A) Preheat Temperature Min. _____ Preheat Temperature Max. _____		

TEST RESULTS (6.7)								
Specimen No.	Visual Examination				Mechanical Testing			
	Appearance	Reinforcement	Cracks	Undercut	Nugget Dia.	Fusion	Cracks	Weld Throat (T_w)
1								
2								

Test Conducted By _____ Lab Test No. _____ Date of Test _____

The undersigned certifies that the statements in this record are correct and that the test assemblies were prepared, welded, and tested in conformance with the requirements of Clause 6 of AWS D1.3/D1.3M: (_____) Structural Welding Code – Sheet Steel.

Name/Title _____ Signature _____ Date _____

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J Rink



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