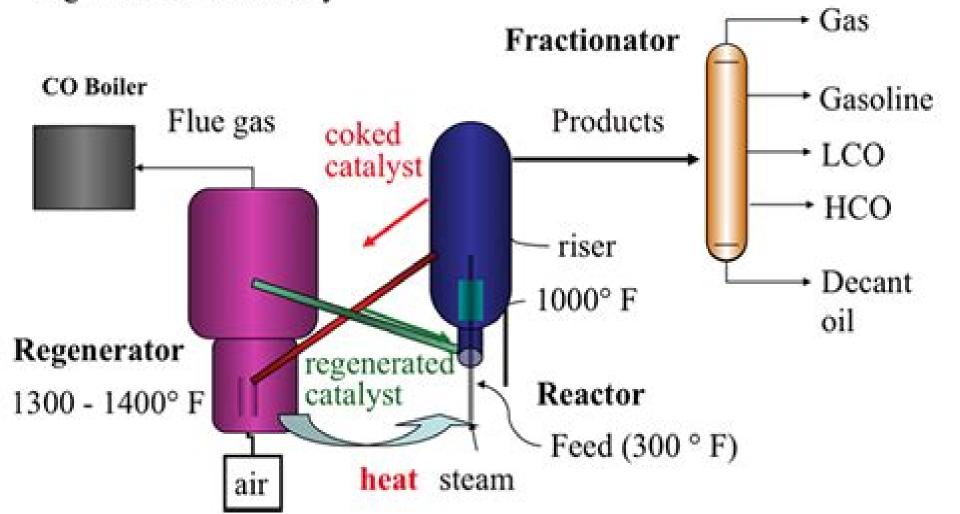
# Fluid Catalytic Cracking (FCC)

- Introduced in 1942
- Excellent integration of reactor with catalyst regenerator for high thermal efficiency



## Fluid Catalytic Cracking Fcc In Petroleum Refining

James G. Speight

#### Fluid Catalytic Cracking Fcc In Petroleum Refining:

Fluid Catalytic Cracking Technology and Operations Joseph W. Wilson, 1997 Fluid catalytic cracking FCC is the dominant conversion process in petroleum refineries and the major contributor to value added in the refining process Successful operation of the FCC unit is critical to the operation of the FCC unit is critical to the operating success of most refineries This book provides a complete and in depth view of FCC process design and operating principles and the current FCC technologies available to the refining industry Fluid Catalytic Cracking V M.L. Occelli, P. O'Connor, 2001-04-27 Catalyst production for the transformation of crudes into gasoline and other fuel products is a billion dollar year business and fluid cracking catalysts FCCs represent almost half of the refinery catalyst market During the cracking reactions the FCC surface is contaminated by metals Ni V Fe Cu Na and by coke deposition As a result the catalyst activity and product selectivity is reduced to unacceptable levels thus forcing refiners to replace part of the recirculating equilibrium FCC inventory with fresh FCC to compensate for losses in catalyst performance About 1 100 tons day of FCC are used worldwide in over 200 fluid cracking catalyst units FCCUs It is for these reasons that refiners interest in FCC research has remained high through the years almost independently of crude oil prices However recent oil company mergers and the dissolution of research laboratories have drastically decreased the number of researchers involved in petroleum refining research projects as a result the emphasis of research has shifted from new materials to process improvements and this trend is clearly reflected in the type of papers contained in this volume Modern spectroscopic techniques continue to be essential in the understanding of catalyst performance and several chapters in the book describe the use of 27Al 29Si and 13C NMR to study variation in FCC acidity during aging and coke deposition In addition several chapters have been dedicated to the modeling of FCC deactivation and to the understanding of contact times on FCC performance Refiners efforts to conform with environmental regulations are reflected in chapters dealing with sulfur removal metals contaminants and olefin generation

Fluid Catalytic Cracking Handbook Reza Sadeghbeigi,2000-06-08 This thoroughly updated edition of Fluid Catalytic Cracking Handbook provides practical information on the design operation troubleshooting and optimization of fluid catalytic cracking FCC facilities Based on the author's years of field experience this expanded second edition covers the latest technologies to improve the profitability and reliability of the FCC units and provides several no to low cost practical recommendations A new chapter supplies valuable recommendations for debottlenecking and optimizing the performance of cat cracker operations Fluid Catalytic Cracking J.S. Magee, M.M. Mitchell, 1993-07-23 The primary focus of this book as a whole is on performance performance of the catalyst of its surface of the FCC unit of the feedstocks employed of the analytical methods used to characterize the catalysts and of environmentally directed regulations that govern the production of transportation fuels from petroleum The emphasis on catalyst performance particularly commercial performance essentially dictated that the chapter authors be experienced industrial catalytic chemists and engineers However each author

approached the task with a clear cut obligation to connect the roots of the science of FCC catalysis with the technology Fluid Catalytic Cracking Science and Technology has been written for workers in industrial catalysis and academia including graduate students in chemistry or chemical engineering who are interested in acquiring an overall knowledge of one of the world's most important areas of catalysis The book is concise each topic is treated briefly complete all aspects of FCC catalysis are covered and clear anyone involved in this field will find topics of interest Pinch Analysis, for the Efficient Use of Energy, Water & Hydrogen ,2012 Pinch Analysis, for the Efficient Use of Energy, Water and Hydrogen Canada, Natural Resources Canada Staff, Canada. Natural Resources Canada, CANMET Energy Technology Centre (Canada), CanmetENERGY (Canada) Staff, 2012 Petroleum Refining Design and Applications Handbook, Volume 1 A. Kayode Coker, 2018-09-05 There is a renaissance that is occurring in chemical and process engineering and it is crucial for today s scientists engineers technicians and operators to stay current With so many changes over the last few decades in equipment and processes petroleum refining is almost a living document constantly needing updating With no new refineries being built companies are spending their capital re tooling and adding on to existing plants Refineries are like small cities today as they grow bigger and bigger and more and more complex A huge percentage of a refinery can be changed literally from year to year to account for the type of crude being refined or to integrate new equipment or processes This book is the most up to date and comprehensive coverage of the most significant and recent changes to petroleum refining presenting the state of the art to the engineer scientist or student Useful as a textbook this is also an excellent handy go to reference for the veteran engineer a volume no chemical or process engineering library should be without Written by one of the world s foremost authorities this book sets the standard for the industry and is an integral part of the petroleum refining renaissance It is truly a must have for any practicing engineer or student in this area **Petroleum Refining** Mark J. Kaiser, Arno de Klerk, James H. Gary, Glenn E. Handwerk, 2019-09-11 For four decades Petroleum Refining has guided thousands of readers toward a reliable understanding of the field and through the years has become the standard text in many schools and universities around the world offering petroleum refining classes for self study training and as a reference for industry professionals The sixth edition of this perennial bestseller continues in the tradition set by Jim Gary as the most modern and authoritative guide in the field Updated and expanded to reflect new technologies methods and topics the book includes new discussion on the business and economics of refining cost estimation and complexity crude origins and properties fuel specifications and updates on technology process units and catalysts The first half of the book is written for a general audience to introduce the primary economic and market characteristics of the industry and to describe the inputs and outputs of refining Most of this material is new to this edition and can be read independently or in parallel with the rest of the text In the second half of the book a technical review of the main process units of a refinery is provided beginning with distillation and covering each of the primary conversion and treatment processes Much of this material was reorganized

updated and rewritten with greater emphasis on reaction chemistry and the role of catalysis in applications Petroleum Refining Technology Economics and Markets is a book written for users the practitioners of refining and all those who want to learn more about the field Petroleum Refining Mr. Rohit Manglik, 2024-01-19 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels Petroleum Refining Design and Applications Handbook, Volume 5 A. Kayode Coker, 2023-06-22 PETROLEUM REFINING With no new refineries having been built in decades companies continue to build onto or reverse engineer and re tool existing refineries With so many changes in the last few years alone books like this are very much in need There is truly a renaissance for chemical and process engineering going on right now across multiple industries This fifth and final volume in the Petroleum Refining Design and Applications Handbook set this book continues the most up to date and comprehensive coverage of the most significant and recent changes to petroleum refining presenting the state of the art to the engineer scientist or student Besides the list below this groundbreaking new volume describes blending of products from the refinery applying the ternary diagrams and classifications of crude oils flash point blending pour point blending aniline point blending smoke point and viscosity blending cetane and diesel indices. The volume further reviews refinery operational cost cost allocation of actual usage project and economic evaluation involving cost estimation cash flow involving return on investment net present values discounted cash flow rate of return net present values payback period inflation and sensitivity analysis and so on It reviews global effects on the refining economy carbon tax carbon foot print global warming potential carbon dioxide equivalent carbon credit carbon offset carbon price and so on It reviews sustainability in petroleum refining and alternative fuels biofuels and so on impact of the overall greenhouse effects carbon capture and storage in refineries process intensification in biodiesel biofuel from green diesel acid gas removal and emerging technologies carbon capture and storage gas heated reformer unit pressure swing adsorption process steam methane reforming for fuel cells grey blue and green hydrogen production new technologies for carbon capture and storage carbon clean process design refinery of the future refining and petrochemical industry characteristics The text is packed with Excel spreadsheet calculations and Honeywell UniSim Design software in some examples and it includes an invaluable glossary of petroleum and petrochemical technical terminologies Useful as a textbook this is also an excellent handy go to reference for the veteran engineer a volume no chemical or process engineering library should be without Written by one of the world's foremost authorities this book sets the standard for the industry and is an integral part of the petroleum refining renaissance It is truly a must have for any practicing engineer or student in this area Handbook of Petroleum Processing David S. J. Jones, Peter R. Pujadó, 2006-01-11 This handbook describes and

discusses the features that make up the petroleum refining industry. It begins with a description of the crude oils and their

nature and continues with the saleable products from the refining processes with a review of the environmental impact There is a complete overview of the processes that make up the refinery with a brief history of those processes. It also describes design technique operation and in the case of catalytic units the chemistry of the reaction routes. These discussions are supported by calculation procedures and examples sufficient to enable input to modern computer simulation packages.

Handbook of Petroleum Refining James G. Speight, 2016-10-26 Petroleum refining involves refining crude petroleum as well as producing raw materials for the petrochemical industry This book covers current refinery processes and process types that are likely to come on stream during the next three to five decades The book includes 1 comparisons of conventional feedstocks with heavy oil tar sand bitumen and bio feedstocks 2 properties and refinability of the various feedstocks 3 thermal processes versus hydroprocesses and 4 the influence of refining on the environment Refinery Process Modeling Y. A. Liu, Ai-Fu Chang, Kiran Pashikanti, 2018-02-14 A comprehensive review of the theory and practice of the simulation and optimization of the petroleum refining processes Petroleum Refinery Process Modeling offers a thorough review of how to quantitatively model key refinery reaction and fractionation processes. The text introduces the basics of dealing with the thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling The authors three experts on the topic outline the procedures and include the key data required for building reaction and fractionation models with commercial software The text shows how to filter through the extensive data available at the refinery and using plant data to begin calibrating available models and extend the models to include key fractionation sub models It provides a sound and informed basis to understand and exploit plant phenomena to improve yield consistency and performance In addition the authors offer information on applying models in an overall refinery context through refinery planning based on linear programming This important resource Offers the basic information of thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling Uses the key concepts of fractionation lumps and physical properties to develop detailed models and workflows for atmospheric CDU and vacuum VDU distillation units Discusses modeling FCC catalytic reforming and hydroprocessing units Written for chemical engineers process engineers and engineers for measurement and control this resource explores the advanced simulation tools and techniques that are available to support experienced and aid new operators and engineers

Petroleum Refining James H. Gary, Glenn E. Handwerk, Mark J. Kaiser, 2007-03-05 Petroleum refiners must face billion dollar investments in equipment in order to meet ever changing environmental requirements Because the design and construction of new processing units entail several years lead time refiners are reluctant to commit these dollars for equipment that may no longer meet certain conditions when the units come on stream Written by experts with both academic and professional experience in refinery operation design and evaluation Petroleum Refining Technology and Economics Fifth Edition is an essential textbook for students and a vital resource for engineers This latest edition of a bestselling text

provides updated data and addresses changes in refinery feedstock product distribution and processing requirements resulting from federal and state legislation Providing a detailed overview of today s integrated fuels refinery the book discusses each major refining process as they relate to topics such as feedstock preparation operating costs catalysts yields finished product properties and economics It also contains end of chapter problems and an ongoing case study

Petroleum Refining Design and Applications Handbook, Volume 3 A. Kayode Coker, 2022-06-21 PETROLEUM REFINING The third volume of a multi volume set of the most comprehensive and up to date coverage of the advances of petroleum refining designs and applications written by one of the world's most well known process engineers this is a must have for any chemical process or petroleum engineer This volume continues the most up to date and comprehensive coverage of the most significant and recent changes to petroleum refining presenting the state of the art to the engineer scientist or student This book provides the design of process equipment such as vessels for the separation of two phase and three phase fluids using Excel spreadsheets and extensive process safety investigations of refinery incidents distillation distillation sequencing and dividing wall columns It also covers multicomponent distillation packed towers liquid liquid extraction using UniSim design software and process safety incidents involving these equipment items and pertinent industrial case studies Useful as a textbook this is also an excellent handy go to reference for the veteran engineer a volume no chemical or process engineering library should be without Written by one of the world's foremost authorities this book sets the standard for the industry and is an integral part of the petroleum refining renaissance It is truly a must have for any practicing engineer or student in this area This groundbreaking new volume Assists engineers in rapidly analyzing problems and finding effective design methods and select mechanical specifications Provides improved design manuals to methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day to day petroleum refining operations topics with new materials on significant industry changes Includes extensive Excel spreadsheets for the design of process vessels for mechanical separation of two phase and three phase fluids Provides UniSim based case studies for enabling simulation of key processes outlined in the book Helps achieve optimum operations and process conditions and shows how to translate design fundamentals into mechanical equipment specifications Has a related website that includes computer applications along with spreadsheets and concise applied process design flow charts and process data sheets Provides various case studies of process safety incidents in refineries and means of mitigating these from investigations by the US Chemical Safety Board Includes a vast Glossary of Petroleum and Technical Terminology Thermal and Catalytic **Processing in Petroleum Refining Operations** James G. Speight, 2023-04-11 This book presents the thermal and catalytic processes in refining The differences between each type of process and the types of feedstock that can be used for the processes are presented Relevant process data is provided and process operations are fully described This accessible guide is written for managers professionals and technicians as well as graduate students transitioning into the refining industry Key

Features Describes feedstock evaluation and the effects of elemental chemical and fractional composition Details reactor types and bed types Explores the process options and parameters involved Assesses coke formation and additives Considers next generation processes and developments *Elements of Petroleum Refinery Engineering* O.P. Gupta,2015-12 This book is targeted to benefit the diploma in engineering students Degree in engineering students B Tech Chemical Engineering Petroleum Engineering Petrochemical Engineering Aeronautical Engg AMIE AMIICHE students etc M Tech students of various disciplines pursuing courses on petroleum refining Faculty members teaching staff of engineering college IIT s NITs etc Practicing petroleum engineers consultants refiners in various private sector public sector undertakings state central government departments NGO s etc Students of foreign universities of developing countries pursuing diploma degree postgraduate courses in various engineering disciplines having a paper in petroleum refinery engineering

Fundamentals of Petroleum Refining Mohamed A. Fahim, Taher A. Al-Sahhaf, Amal Elkilani, 2009-11-19 Fundamentals of Petroleum Refining presents the fundamentals of thermodynamics and kinetics and it explains the scientific background essential for understanding refinery operations. The text also provides a detailed introduction to refinery engineering topics ranging from the basic principles and unit operations to overall refinery economics. The book covers important topics such as clean fuels gasification biofuels and environmental impact of refining which are not commonly discussed in most refinery textbooks Throughout the source problem sets and examples are given to help the reader practice and apply the fundamental principles of refining Chapters 1 10 can be used as core materials for teaching undergraduate courses The first two chapters present an introduction to the petroleum refining industry and then focus on feedstocks and products Thermophysical properties of crude oils and petroleum fractions including processes of atmospheric and vacuum distillations are discussed in Chapters 3 and 4 Conversion processes product blending and alkylation are covered in chapters 5 10 The remaining chapters discuss hydrogen production clean fuel production refining economics and safety acid gas treatment and removal and methods for environmental and effluent treatments This source can serve both professionals and students on undergraduate and graduate levels of Chemical and Petroleum Engineering Chemistry and Chemical Technology Beginners in the engineering field specifically in the oil and gas industry may also find this book invaluable Provides balanced coverage of fundamental and operational topics Includes spreadsheets and process simulators for showing trends and simulation case studies Relates processing to planning and management to give an integrated picture of refining Modeling and Simulation of Catalytic Reactors for Petroleum Refining Jorge Ancheyta, 2011-04-20 Modeling and Simulation of Catalytic Reactors for Petroleum Refining deals with fundamental descriptions of the main conversion processes employed in the petroleum refining industry catalytic hydrotreating catalytic reforming and fluid catalytic cracking Common approaches for modeling of catalytic reactors for steady state and dynamic simulations are also described and analyzed Aspects such as thermodynamics reaction kinetics process variables process scheme and reactor design are discussed in detail from both

research and commercial points of view Results of simulation with the developed models are compared with those determined at pilot plant scale as well as commercial practice Kinetics data used in the reactor model are either taken from the literature or obtained under controlled experiments at the laboratory Fluidized Bed Technologies for Near-Zero Emission Combustion and Gasification Fabrizio Scala, 2013-09-30 Fluidized bed FB combustion and gasification are advanced techniques for fuel flexible high efficiency and low emission conversion Fuels are combusted or gasified as a fluidized bed suspended by jets with sorbents that remove harmful emissions such as SOx CO2 capture can also be incorporated Fluidized bed technologies for near zero emission combustion and gasification provides an overview of established FB technologies while also detailing recent developments in the field Part one an introductory section reviews fluidization science and FB technologies and includes chapters on particle characterization and behaviour properties of stationary and circulating fluidized beds heat and mass transfer and attrition in FB combustion and gasification systems Part two expands on this introduction to explore the fundamentals of FB combustion and gasification including the conversion of solid liquid and gaseous fuels pollutant emission and reactor design and scale up Part three highlights recent advances in a variety of FB combustion and gasification technologies before part four moves on to focus on emerging CO2 capture technologies Finally part five explores other applications of FB technology including FB petroleum refining and chemical production Fluidized bed technologies for near zero emission combustion and gasification is a technical resource for power plant operators industrial engineers working with fluidized bed combustion and gasification systems and researchers scientists and academics in the field Examines the fundamentals of fluidized bed FB technologies including the conversion of solid liquid and gaseous fuels Explores recent advances in a variety of technologies such as pressurized FB combustion and the measurement monitoring and control of FB combustion and gasification Discusses emerging technologies and examines applications of FB in other processes

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