

#101 = #101 + 1;

#102 = 1;

G00;

M00;

If you
following

IF #101 > 100

IF #101 > 100 THEN

IF #101 > 100 THEN

IF #101 > 100 THEN

For making change number
grams such as the one given by

G21 G94;

G71 G95 G01

G18 G01 Y01

M04 T01;

G90;

G00 G01 G02

G11 G01 G50;

G11 G01 G50;

M05;

G00 G01 G50;

G00 G01 G50;

#100 = #100 / #111;

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