

Measurement of noise emitted by machines

Airborne noise emission
Enveloping surface method and in-duct method
Fan-assisted warm air generators, fan-assisted air heaters
and fan units of air handling devices

DIN

45 635

Part 55

Geräuschmessung an Maschinen; Luftschallemission; Hüllflächen- und Kanalverfahren; Warmluftheizer, Luftheizer, Ventilatorgeräte von Luftbehandlungsgeräten

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

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1 Scope and field of application

This standard, together with DIN 45 635 Part 1, April 1984 edition, provides the basis for determining the noise emitted directly to the surrounding air by stationary fan-assisted warm air generators, fan-assisted air heaters or fan units of air handling devices by using standard methods so as to obtain reproducible results (see Supplement 2 to DIN 45 635 for explanatory notes on noise emission parameters). This standard is applicable to appliances that can be installed with free inlet and free outlet, and also connected to rectangular ducting.

For the determination of L_{WA} (see clause 3 and table 1 for concepts) and of $L_{WA,2}$, the test method described in the present standard has been classified into accuracy grade 2 as specified in DIN 45 635 Part 1 and thus has to satisfy the requirements of DIN 45 635 Part 1, table 1. In the case of $L_{WA,3}$ and $L_{WA,4}$, the method is to be assigned to accuracy grade 3 (see table 1).

Use of the in-duct method (see subclause 5.4.2) and hence the determination of duct sound power levels is restricted to flow velocities in the duct of 5 m/s maximum and to noise devoid of any distinctly audible discrete tones.

Table 1

| Symbol | Appliance | A-weighted, or octave band sound power level | Accuracy grade | Explanatory note |
|--------|-----------------|--|----------------|---|
| P | Without ducting | $L_{WA,1}$ | 2 | For total sound power radiated (total sound power) |
| K | With ducting | $L_{WA,2}$ | 2 | For sound power radiated from casing (casing sound power) |
| | | $L_{WA,3}$ | 3 | For sound power radiated into inlet duct (inlet duct sound power) |
| | | $L_{WA,4}$ | 3 | For sound power radiated into outlet duct (outlet duct sound power) |
| | | $L_{WA,5}$ | 3 | For inlet duct sound power in octave bands |
| | | $L_{WA,6}$ | 3 | For outlet duct sound power in octave bands |

Continued on pages 2 to 6

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