

Detailed Design for Assembly Guidelines

1. Simplify the design and reduce the number of parts because for each part, there is an opportunity for a defective part and an assembly error. The probability of a perfect product goes down exponentially as the number of parts increases. As the number of parts goes up, the total cost of fabricating and assembling the product goes up. Automation becomes more difficult and more expensive when more parts are handled and processed. Costs related to purchasing, stocking, and servicing also go down as the number of parts are reduced. Inventory and work-in-process levels will go down with fewer parts. As the product structure and required operations are simplified, fewer fabrication and assembly steps are required, manufacturing processes can be integrated and lead times further reduced. The designer should go through the assembly part by part and evaluate whether the part can be eliminated, combined with another part, or the function can be performed in another way.

To determine the theoretical minimum number of parts, ask the following:

Does the part move relative to all other moving parts?

Must the part absolutely be of a different material from the other parts?

Must the part be different to allow possible disassembly?

2. Standardize and use common parts and materials to facilitate design activities, to minimize the amount of inventory in the system, and to standardize handling and assembly operations. Common parts will result in lower inventories, reduced costs and higher quality. Operator learning is simplified and there is a greater opportunity for automation as the result of higher production volumes and operation standardization. Limit exotic or unique components because suppliers are less likely to compete on quality or cost for these components. The classification and retrieval capabilities of product data management (PDM) systems and component supplier management (CSM) systems can be utilized by designers to facilitate retrieval of similar designs and material catalogs or approved parts lists can serve as references for common purchased and stocked parts.

3. Design for ease of fabrication. Select processes compatible with the materials and production volumes. Select materials compatible with production processes and that minimize processing time while meeting functional requirements. Avoid unnecessary part features because they involve extra processing effort and/or more complex tooling.

Apply specific guidelines appropriate for the fabrication process such as the following guidelines for machinability:

For higher volume parts, consider castings or stampings to reduce machining

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JR Anderson



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