



DESIGN AND FABRICATION OF A POLYTHENE/NYLON WASTES RECYCLING MACHINE

Department of Materials and Metallurgical Engineering, University of Ilorin, Ilorin, NIGERIA

Abstract: The traditional methods of disposing polythene/nylon wastes have proved to be relatively expensive and unhealthy. Recycling of these non-biodegradable wastes will be more economical, healthy and safer for the environment. Thus, the objective of this research work is to design and develop a motorized polythene/pure water nylon recycling machine, using locally available materials. The machine is designed to use fixed and rotary blades, which are rotated by high-speed electric motor. Heat is provided for softening of the polythene prior to shredding by the blades. Tests were performed on the recycled machine to determine its possible output, and the results showed that 30–40 kg of recycled flakes was produced per hour at a machine speed of 2880 rpm. The flakes are used with recycled plastic wastes and/or virgin materials for production of colored plastic product.

Keywords: polythene/nylon, wastes, recycling machine, mild steel, local materials

INTRODUCTION

Plastics have become more popular materials for industry and its household uses have also increased tremendously. This has led to increase in the volume of plastic wastes of several types being generated in our society (Wilson, 1981). Most of these wastes are non-biodegradable and thus cannot be broken down by microbial action into simple inorganic forms like most other biodegradable wastes (Andrew and Subramanian, 1992). Most plastics and polythene/pure water nylon wastes are usually thrown in public drains, roads and open places to public view in most parts of the country. These wastes are used at times as a combustion aid for burning other organic refuse, and this liberates toxic vapours or gases that pollute the air and causes inconveniences to residents living near the landfill sights (Niew, 1986). Their values as reclaimed or recycled waste is considerably higher than their values as energy source (Andrew and Subramanian, 1992). Accordingly, well-known destructive techniques, such as incineration or pyrolysis (Leidner, 1981), seem quite wasteful, and hence, recycling of plastic wastes is the best method for solving both the environmental and economic problems associated with plastic waste disposal.

Recycling of plastic wastes is rapidly developing in almost every society and this is largely based on the environmental awareness, need to conserve materials and energy, and growing demand to increase production economy (La Mantia, 1993 and Chatterjee and Kumar, 2009). Many private industries and few government agencies are now engaging in recycling of plastic and polythene/nylon wastes. Recycling of plastic/nylon wastes could be achieved through chemical or mechanical recycling method. The chemical means involve solvent recycling process (Kampouris et al., 1995), flotation separation (Dilly-

Louis, 1997) and selective dissolution techniques (Herberg et al., 1992). On the other hand, mechanical recycling involves the use of machines in converting the waste into recycle products, which can be re-used in new application (Jost, 1995). However, some of these machines are either non-available or expensive. Thus, the objective of this study is to design and develop a polythene/pure water nylon recycling machine from locally available materials, which will be cheaper and available.

MATERIALS AND METHODS

Machine Components

The polythene/nylon waste recycling machine consists of the following main components/units: the inlet-hopper/drum through which the wastes are fed into the machine, the recycling unit which consists of fixed blades and rotary blades performs the grinding and cutting operations. Three pieces of well sharpen fixed blades are firmly attached to the drum internally at a distance of less than 20 mm from the bottom of the drum. These blades are attached by studs and bolts for easy removal and maintenance of the machine. Two pieces of rotary blades are welded to the spindle, which is attached to the shaft. The third unit is the driving unit, which consists of belts, bearing and pulleys transmit electric motor power to the drum and driving shaft. Figure 1 shows the assembly drawing (isometric view) of the recycling machine.

The inlet-hopper/drum, which determines the quantity of wastes to be loaded, is made of galvanized sheet based on its ability to withstand working stress, thermal conductivity and good wear resistance. Both the fixed and rotary blades are made of spring steel for good wear and corrosion resistance. A 3 KW electric motor is the power source and mover of the machine by shaft and belt drive. Heat

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