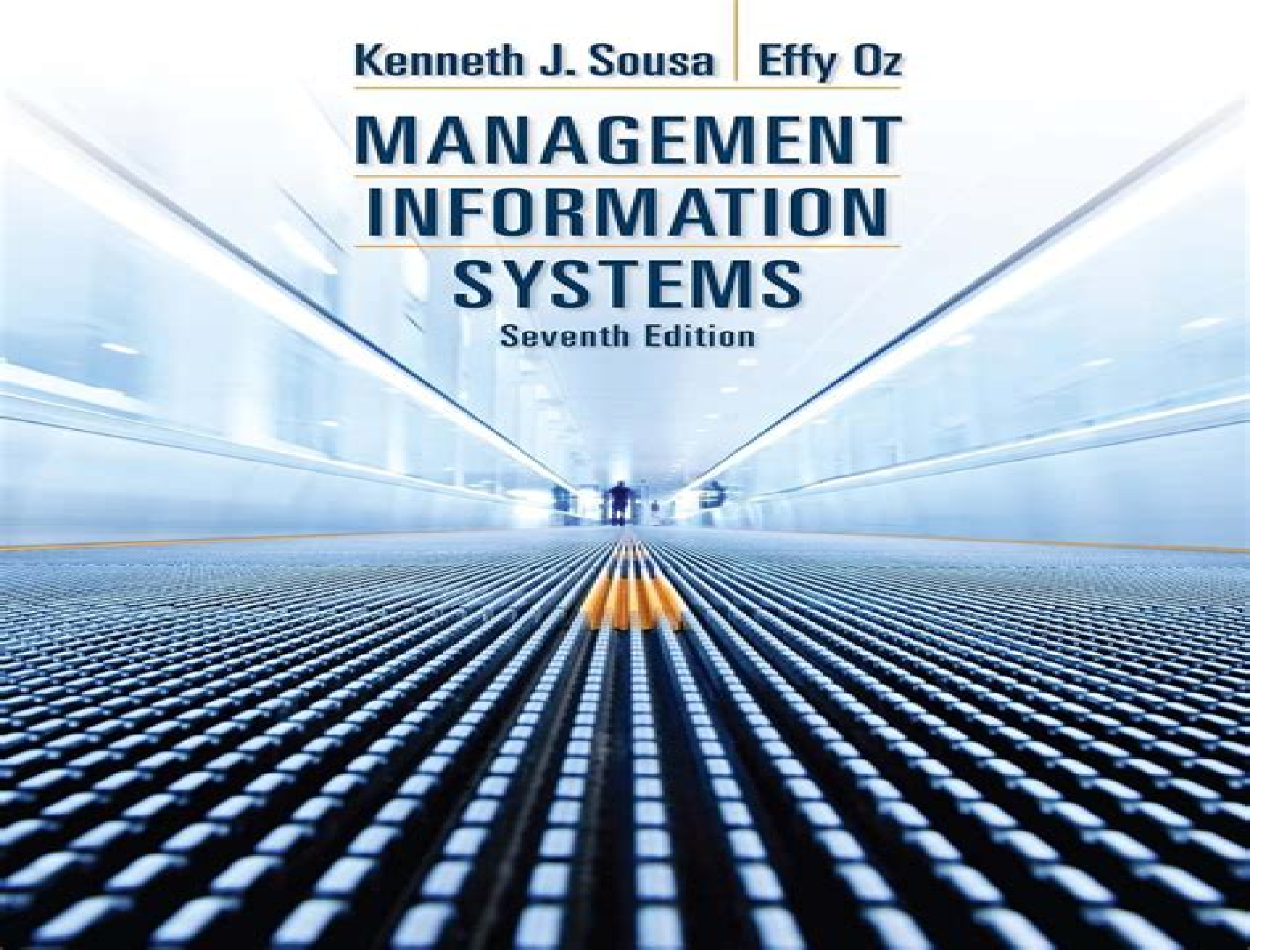


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web c the nut may need to be slightly tightened or loosened to meet the required end play d rotated counterclockwise against the retainer nut e use a hammer and staking tool to stake the stake washer to the spindle nut in three positions conventional wheel end systems initial adjusting nut torque a final adjusting nut torque c spindle thread

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web wheel nut checking important in addition to the maintenance interval in this manual check the wheel nut torque the first 50 to 100 miles 80 to 160 km of operation after a wheel has been removed and installed when checking wheel nuts on a stud piloted dual disc assembly remove one outer nut at a time tighten the inner nut then reinstall

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web the spindle nut system if the locking device can not be engaged advance the spindle nut until the lock can be engaged double jam nut systems torque the inner spindle nut to 300 ft lbs while rotating the hub advance the inner nut as necessary to engage the locking ring do not back off the spindle nut install the

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300 lb ft 408 n m 200 lb ft 272 n m 0 006 0 1524 mm or more service the preset hub assembly nut torque acceptable end play
criteria b trailer single nut system pro torq 200 lb ft 272 n m back off until loose

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web step 1 bearing lubrication lubricate the wheel bearing with clean lubricant of the same type used in the axle sump or
hub assembly step 2 initial adjusting nut torque tighten the adjusting nut to torque of 200 ft lbs while rotating the wheel step
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trailer industry for over 20 years the benefits of the axilok system over traditional jam nut solutions are easily adjustable one
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web install the inner spindle nut and torque to 300 ft lbs do not back off the spindle nut engage the locking device that is part
of the spindle nut system if the locking system cannot be engaged when the nut is at 300 ft lbs advance the nut until the
locking system can be engaged reference note above

