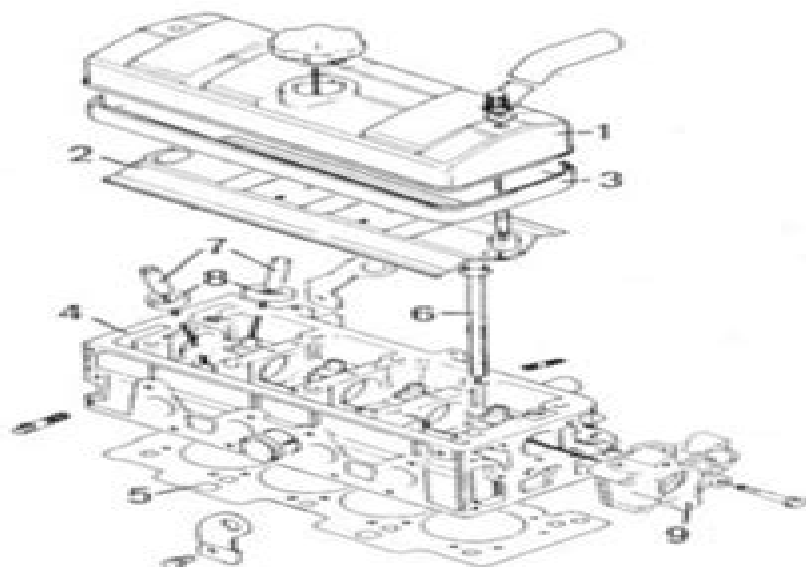


## CULATA

1. Tapa de culata - 2. Deflector - 3. Junta de tapa de culata - 4. Culata - 5. Junta de culata - 6. Tornillos de culata - 7. Guías de válvula - 8. Asientos de válvula - 9. Soporte de equipamientos (no utilizado en esta versión).



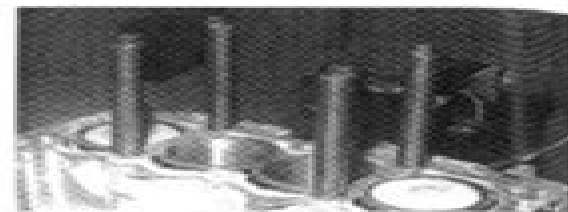
- Desampliar el tubo de escape del colector y del cárter de embrague.
- Desmontar la tapa de culata, los distanciadores y el deflector de tapa de culata.

- Aflojar progresivamente y en espiral los tornillos de culata, empezando por fuera, y sacarlos.
- Desmontar la rampa de balancines.



Desmontaje de la rampa de balancines. Tener cuidado, al montar, con la posición de los centradores (flechas).

Colocación de las bridas de las camisas (herramienta Peugeot 0153Q).



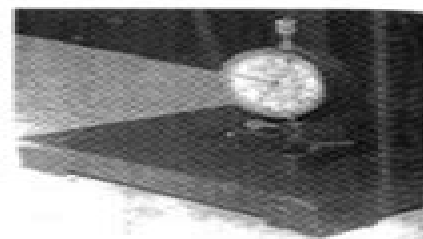
- Entrar unas palancas en dos de los pasos de tornillos de culata.
- Inclinar la culata para despegarla y sacarla.
- Desprender la junta de culata evitando desplazar las camisas (en el motor TU2).
- En los motores TU3, montar bridas de sujeción de las camisas (herramienta Peugeot 0153Q) con tornillos M10 x 150 de 40 mm de longitud.

## Montaje de la culata

- Limpiar los planos de junta con un producto decapante (por ejemplo Framet Decabloc).

Nota: no sacar nunca los planos de junta de las piezas de aluminio.

- Comprobar la planitud del plano de junta y que el árbol de levas gire libremente.
- En los motores TU3, sacar las bridas de sujeción de las camisas.
- Limpiar las roscas del bloque de cilindros con un macho de 10 x 150.
- En los motores TU3, comprobar la altura de las camisas.
- Comprobar la presencia de los centradores.
- Colocar la junta de culata, orientando las inscripciones hacia el lado de la culata.
- Comprobar que el motor esté



Montaje del comparador para medir la altura de las camisas.

justo en posición de calado de distribución (ver el párrafo correspondiente).

- Colocar la culata.
- Montar la rampa de balancines comprobando que los centradores de apoyo se coloquen correctamente.
- Colocar los tornillos de culata, con las caras y roscas unidas previamente con grasa Molykote G Rapid Plus.
- Apretar la culata en el orden prescrito a 2 m.daN.
- Repetir el apriete en 240° por tornillo en los motores con bloque de motor de aluminio (motores TU2) o con dos aprietos suce-



Montaje de la culata. Control de presencia de los centradores (flechas).

# Manual De Peugeot 306 Xr

**Arthur James Wells**



## Manual De Peugeot 306 Xr:

*Drum* ,1998      *Business Review Weekly* ,1996      *Interações e Transformações: Livro de Exercícios - Módulos III e IV*  
*Vol. 1* Grupo de Pesquisa em Educação Química,1999      *Das Schweizer Buch* ,1996      **Enterprise** ,2000-07      **Autocar**  
,1999      *F & S Index International Annual* ,1995      *Diario oficial de la federación* Mexico,2005      **Autocar & Motor**  
,1994      *Peugeot 306 Service and Repair Manual* Mark Coombs,Steve Rendle,John S. Mead,1999      *Qué pasa* ,1995-05  
*Clarín* ,1999      *The British National Bibliography* Arthur James Wells,1968      **Boletín impositivo** ,2008  
**Economía nacional** ,2002      **Peugeot 306 Service and Repair Manual** Mark Coombs,Steve Rendle,1995      **Autos,**  
**viejos, malos y caros** Juan E. Silva Goyeneche,Mauricio Z. L. Sylberman,1994      **Peugeot 306 ab Baujahr 1993, XR**  
**1,4i, XR/XT 1,6i, 1,8i, XSi, S16, XRD/XTD** ,1995      *Peugeot 306* Centro de Experimentación y Seguridad Vial  
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