

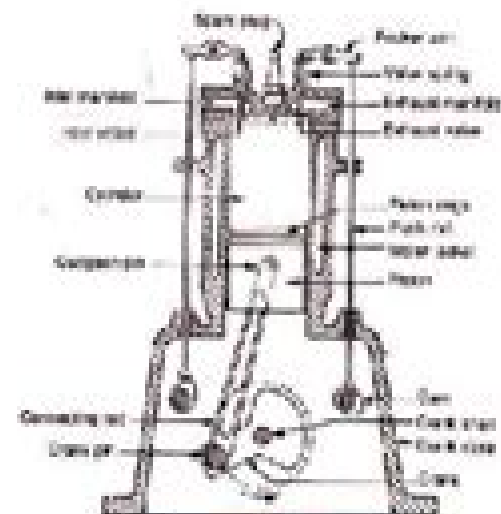
As the word implies or suggests, the internal combustion engines (generally written as I.C. engines) are those engines in which the combustion of fuel takes place inside the engine cylinder. These are petrol, diesel, and gas engines. We have seen in steam engines or steam turbines that fuel, fed into the cylinder, is in the form of steam which is already heated (or superheated), and is ready for working in the combustion cycle of the engine. But, in case of internal combustion engines, the combustion of fuel takes place inside the engine cylinder by a spark and produces very high temperature as compared to steam engines.

The high temperature produced may ruin the metal of cylinder, valves, etc. It is, therefore, necessary to dissipate some of heat from the engine cylinder. The dissipation of heat or its cooling, if cylinder may be effected by the surrounding air as in case of a marine cycle or an engine engine, or by circulating water through jackets surrounding the cylinder barrel and cylinder head. The water cooling is mostly adopted for large engines.

Classification of I.C. Engines

The internal combustion engines may be classified in many ways, but the following are important from the subject point of view:

1. According to the type of fuel used
 - (a) Petrol engines, (b) Diesel engines or oil engines, and (c) Gas engines.
2. According to the method of igniting the fuel
 - (a) Spark ignition engines (generally written as S.I. engines), (b) Compression ignition engines (generally written as C.I. engines), and (c) Hot spot ignition engines.
3. According to the number of strokes per cycle
 - (a) Four stroke cycle engines, and (b) Two stroke cycle engines.
4. According to the cycle of operation
 - (a) Otto cycle (also known as constant volume cycle) engines, (b) Diesel cycle (also known as constant pressure cycle) engines, and (c) Dual combustion cycle (also known as semi-Diesel cycle) engines.
5. According to the speed of the engine
 - (a) Slow speed engines, (b) Medium speed engines, and (c) High speed engines.
6. According to the cooling system
 - (a) Air-cooled engines, (b) Water-cooled engines, and (c) Bi-operative cooling engine.
7. According to the method of fuel injection
 - (a) Carburettor engines, (b) Air injection engines, and (c) Airless or solid injection engines.
8. According to the number of cylinders
 - (a) Single cylinder engines, and (b) Multi-cylinder engines.
9. According to the arrangement of cylinders
 - (a) Vertical engines, (b) Horizontal engines, (c) Radial engines, (d) In-line multi-cylinder engines, (e) V type multi-cylinder engines, (f) Opposite-cylinder engines, and (g) Rotary or piston engines.
10. According to the valve mechanism
 - (a) Overhead valve engines, and (b) In valve engines.
11. According to the method of governing
 - (a) Hit and miss governed engines, (b) Quantitatively governed engines, and (c) Qualitatively governed engines.



Main Components of I.C. Engine

As a matter of fact, an I.C. engine consists of hundreds of different parts, which are important for its proper working. The description of all these parts is beyond the scope of this book. However, the main components, which are important from a subject point of view, are shown in Fig. 75.1 and are discussed below:

1. **Cylinder.** It is one of the most important parts of the engine, in which the piston moves forward to receive the working pressure. Generally, the engine cylinder has to withstand a high pressure (more than 30 bars) and temperature (more than 2000°C). Thus the materials for an engine cylinder should be such that it can resist sufficient strength at such a high pressure and temperature. For ordinary engines, the cylinder is made of ordinary cast iron, but for heavy duty engines, it is made of cast alloy or chromium alloy. In case of multi-cylinder engines, the cylinders are cast in one block known as cylinder block.

Sometimes, a liner or sleeve is inserted into the cylinder, which can be replaced when worn out. As the material required for liner is comparatively small, it can be made of alloy cast iron having long life and sufficient resistance to rapid wear and tear in the hot working neighbouring parts.

2. **Cylinder head.** It is fitted on the end of the cylinder, and acts as a cover to close the cylinder from. Generally, the cylinder head contains inlet and exit valves for admitting fresh charge and exhausting the burnt gases. In petrol engines, the cylinder head also contains a spark plug for igniting the fuel-air mixture. In case of diesel engines, the cylinder head contains nozzle (i.e. fuel valve) for injecting the fuel into the cylinder.

The cylinder head is usually cast in a separate and fitted to the cylinder block. Generally, the cylinder block and cylinder head are made from the same material. A gasket or asbestos gasket is provided between the engine cylinder and cylinder head to make an air tight joint.

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