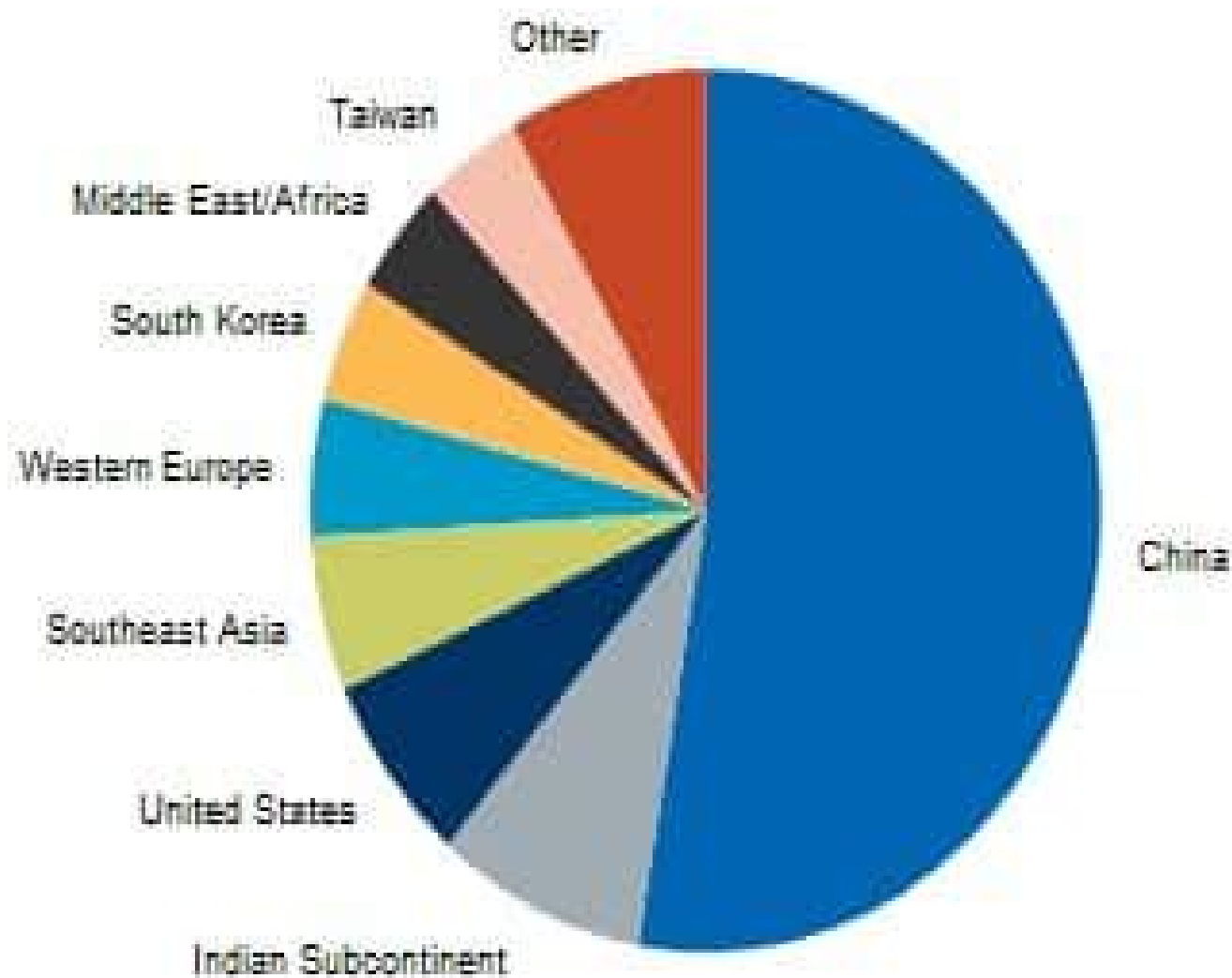


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with the construction of a United States based plant and the continuing costs associated with the daily operation of such a plant More specifically it discusses Capital Investment broken down by Total fixed capital required divided in production unit ISBL infrastructure OSBL and contingency Alternative perspective on the total fixed capital divided in direct costs indirect costs and contingency Working capital and costs incurred during industrial plant commissioning and start up Production cost broken down by Manufacturing variable costs raw materials utilities Manufacturing fixed costs maintenance costs operating charges plant overhead local taxes and insurance Depreciation and corporate overhead costs Raw materials consumption products generation and labor requirements Process block flow diagram and description of industrial site installations production unit and infrastructure Keywords Shell OMEGA Only MEG Advantage Oxidation Catalytic Process Mitsubishi

Ethylene Glycol Stuart Dobson, World Health Organization, 2000-01-01 This publication part of a series from the International Programme on Chemical Safety evaluates the risk to human health and the environment posed by exposures to ethylene glycol a clear colourless liquid with a sweet taste but no odour Estimated production capacity was 9 4 million tonnes in 1993 and release into the environment is mainly to the hydrosphere The largest local release to surface waters would follow its use as a de icer on airport runways and planes On a world wide basis approximately two thirds is used as a chemical intermediate with a further one quarter used as an antifreeze in engine coolants **Ethylene Glycol** Imperial Chemical Industries, Ltd, 1952

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