

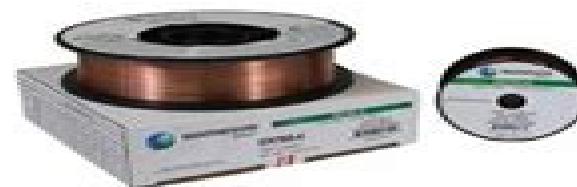
ER70S-6 (GMAW) (MIG)

Description:

A general purpose welding wire for fabrication of mild steel. Contains deoxidizers that provide better wetting, yielding a flatter bead shape and the capability of faster travel speeds. Usually used with 75/25 (Argon/CO₂) shielding gas or with higher contents of Argon, such as 90/10. Can also be used with 100% CO₂. Conforms to AWS A5.18 ER70S-6.

Typical Application:

Repairs on a variety of mild and low alloy steels, small diameter pipe and tubing and sheet metal applications. Primarily used for single pass on steels where rusty and dirty surfaces are not cleaned before welding.



ER70S-6 (GMAW) (MIG)

Mild Steel Alloy + AWS ER70S-6

Wire Composition		Classification	Shielding Gas	Tensile Strength
	AWS Requirements*			
%C	0.06-0.15	AWS A5.18/A5.18M 2005 ASME SFA A5.18	75% Argon / 25% CO ₂ 98% Argon / 2% CO ₂ 100% CO ₂	77,000 psi
%Mn	1.40-1.85			
%Si	0.80-1.15			
%Pb	0.025			
%S	0.035			
%Ni	0.15			
%Cr	0.15			
%Mo	0.15			
%V	0.03			
%Cu	0.5			

* Single values are maximum

Polarity	Wire Diameter	Welding Current (AMPS)	Welding Position	Volts	Argon/CO ₂	Wire Feed lpm
DC Reverse Positive Spray Transfer	0.023	85 - 170	All	23 - 27	25	360 - 620
	0.03	135 - 230	All	24 - 28	25	390 - 670
	0.035	165 - 300	All	24 - 28	30	360 - 520
	0.045	200 - 375	All	24 - 30	30 - 35	210 - 360
	1/16"	275 - 500	All	24 - 32	40	150 - 360
	3/32"	300 - 600	All	24 - 33	50	75 - 125

Ordering Information

Part Number	Description	Wire Diameter	Weight
MSS E70S612MS	ER70S-6 .023 - 2 lb. Spool	.023"	2 lb.
MSS E70S615MS	ER70S-6 .023 - 11 lb. Spool	.023"	11 lb.
MSS E70S6E2MS	ER70S-6 .030 - 2 lb. Spool	.030"	2 lb.
MSS E70S6E5MS	ER70S-6 .030 - 11 lb. Spool	.030"	11 lb.
MSS E70S6F2MS	ER70S-6 .035 - 2 lb. Spool	.035"	2 lb.
MSS E70S6F5MS	ER70S-6 .035 - 11 lb. Spool	.035"	11 lb.
MSS E70S6H5MS	ER70S-6 .045 - 11 lb. Spool	.045"	11 lb.



Er70s 6 Gmaw Mig

Mr. Rohit Manglik



Er70s 6 Gmaw Mig:

Manual de soldadura gmaw (MIG-MAG) JEFFUS, LARRY, ROWE, RICHARD, 2008-01-01 *MIG/MAG Welding Guide for Gas Metal Arc Welding (GMAW)*. ,1995 **Welding Complete, 2nd Edition** Michael A. Reeser, Editors of Cool Springs Press, 2017-07-25 Welding is a satisfying skill that will yield many rewards Welding Complete shows you everything you need to know to become a competent and safe welder Welding is a fun and surprisingly affordable activity with complete welding kits available at home improvement stores for just a few hundred dollars This book shows you everything you need to know to become a competent and safe welder of a wide variety of metal projects Featured projects include a coffee table magazine rack wine rack truck rack firepit and gate The time has never been better to learn to weld New tools and equipment are lower in price and easier to use Growing interest in metalworking has made supplies easier to come by with most home improvement stores now stocking a variety of metals and fuels As interest in welding expands the number of great plans and designs continues to grow This updated edition of Welding Complete comes packed with fresh designs and up to date information this new book is your personal metal shop teacher Advances in Materials Processing - Recent Trends and Applications in Welding, Grinding, and Surface Treatment Processes Uday M. Basheer Al-Naib, Anna Rudawska, 2024-09-18 This book discusses advances in materials processing especially recent trends and applications in welding grinding and surface treatment processes A description of current trends in and innovative aspects of the grinding technology grinding applications and surface treatment processes is presented including the grinding technological parameters grinding machining methods new and improved technologies of grinding design of tools for grinding construction and materials of grinding tools surface treatment using grinding in adhesive technology surface characterization after grinding and new trends in grinding applications in various industries and other technical and technological areas Grinding technology plays an important role in the surface finishing and surface treatment of many components The purpose of this book is to provide information on the characteristics and applications of grinding technology This information enables engineers scientists and designers to make effective use of grinding technology and surface treatment in the manufacturing process of various construction elements and the effective development of this technique *MANUAL DA METALOMECÂNICA LIVRO 2* Vasco Sa, 2019-12-27 Neste livro vou falar da tubagem em geral do trabalho do tubista e do que ele necessita de saber montagem da tubagem c lculos para a fabrica o e montagem da tubagem materiais e suas propriedades tra agem aquecimento isolamentos normas e especifica es desenho movimenta o de cargas seguran a no trabalho soldadura suportes testes de press o montagem e inspe o de vasos de press o procedimentos para inspe o de bombas centr fugas procedimentos para inspe o de compressores alternativos procedimentos para inspe o de turbinas a vapor e at de matem tica f sica e qu mica **Welding Techniques: An Up-to-Date Handbook for Beginners and Experts** Pasquale De Marco, Unleash your creativity and transform ordinary metals into functional masterpieces with Welding Techniques An Up to Date Handbook for Beginners and

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Innovative Product Design and Intelligent Manufacturing Systems BBVL. Deepak,DRK Parhi,Pankaj C. Jena,2020-03-13 This book gathers selected research articles from the International Conference on Innovative Product Design and Intelligent Manufacturing System ICIPDIMS 2019 held at the National Institute of Technology Rourkela India The book discusses latest methods and advanced tools from different areas of design and manufacturing technology The main topics covered include design methodologies industry 4 0 smart manufacturing and advances in robotics among others The contents of this book are useful for academics as well as professionals working in industrial design mechatronics robotics and automation

Low Cost Manufacturing Technologies Shrikrishna Nandkishor Joshi,Uday Shanker Dixit,R. K. Mittal,Swarup Bag,2023-03-15 This book is on various

advanced simple and novel techniques being used and developed in the area of manufacturing processes Manufacturing sector is one of the important areas which help to improve the economy of our nation It not only generates employment opportunities but also makes us self reliant aatma nirbhar In line with this important agenda of Government of India this track envisages high quality research contributions in the field of low cost manufacturing technologies It comprises the research and development studies on the various factors that influence the cost of manufacturing of product or system The factors are materials manufacturing processes material handling processes skilled manpower quality control technologies effective communication and use of artificial intelligence techniques The papers are on both numerical and experimental research works related to these aspects

Selected Topics in Manufacturing Elisabetta Ceretti,Tullio Tolio,2020-11-08 This book presents selected contributions on a wide range of scientific and technological areas covered by AITeM the Italian Association of Manufacturing It discusses the following topics additive manufacturing advanced and unconventional machining and processes material removal processes foundry and forming tools and machine tools assembly disassembly joining materials and material properties quality metrology and material testing manufacturing systems engineering sustainable manufacturing smart manufacturing and cyber physical systems education in manufacturing and human factors industrial applications Written by young AITeM associates the contributions reflect the multifaceted nature of the research in manufacturing which takes advantage of emergent technologies and establishes interdisciplinary connections with various scientific and technological areas to move beyond simple product fabrication and develop a complex and highly interconnected value creation processes ecosystem pursuing high value added products to compete globally

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