

Welding & Heating Nozzles/Tips

HEATING NOZZLES / HEATING TIPS / WELDING NOZZLES



Double O-ring seal
the same for
all Victor nozzles

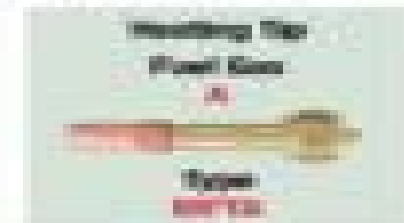


Exclusive "OPTIMIZED" nozzles
with a large choice of types
and sizes, plus uniformity of tip
orifice and size for all series

Victor offers a complete range of nozzles,
types and sizes with a built-in spray ring
controlling heating, drying, freezing, thawing, heat
treating, flameproofing, etc.

Nozzles designed for "optimum" performance—
open completely, resistance to wear built-in spray
ring—individually designed for each tip size and
flow characteristics. Each nozzle is individually
designed to insure proper adjustment for optimum
flow—using exclusive flow control.

Victor designs and supplies for all series—
Regulation of flow rate (see tip size chart). Nozzle
characteristics at high gas rates. The uniformity of
orifice size assures repeatable results. Consistent
control of delivery and spray and heat changing
exclusive spray nozzle to another.



Welding Nozzle Operational Data/Acetylene

Covers Series W (Heavy Duty), W-1 (Medium Duty) And W-2 (Light Duty) Series

Series	Tip Size	Flow Rate (GPM)	Flow Rate (LPM)	Flow Rate (SCFH)	Flow Rate (SCFM)
W-2	1/16"	0.1	3.8	0.5	0.5
W-2	3/32"	0.2	7.6	1.0	1.0
W-2	1/8"	0.4	15.2	2.0	2.0
W-2	5/32"	0.8	30.4	4.0	4.0
W-2	3/16"	1.2	45.6	6.0	6.0
W-1	1/4"	1.6	60.8	8.0	8.0
W-1	5/16"	2.4	91.2	12.0	12.0
W-1	3/8"	3.2	121.6	16.0	16.0
W-1	7/16"	4.8	182.4	24.0	24.0
W-1	1/2"	6.4	243.2	32.0	32.0
W	5/8"	8.0	304.0	40.0	40.0
W	3/4"	9.6	364.8	48.0	48.0
W	7/8"	11.2	425.6	56.0	56.0
W	1"	12.8	486.4	64.0	64.0

Notes: 1. Acetylene flow rate (GPM) is based on a 100% acetylene gas.
2. Flow rate (LPM) is based on a 100% acetylene gas.
3. Flow rate (SCFH) is based on a 100% acetylene gas.
4. Flow rate (SCFM) is based on a 100% acetylene gas.

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Welding, Cutting, and Heating Guide Thermadyne Industries, Inc, 2006 **Welding, Cutting & Heating Guide** Palco Welding Products, 1976 *Welding, Cutting & Heating Guide*, 2006 *Welding and Cutting* P T Houldcroft, R John, 2001-05-11 An authoritative source of reference on every aspect of thermal welding and associated cutting processes Each process is examined clearly and comprehensively from first principles through to more complex technical descriptions suited to those who need more technical information Copiously illustrated throughout and with an extensive glossary of terms this book is essential reading for welding and production engineers metallurgists designers quality control engineers distributors students and all who are associated with the selection and application of equipment and consumables reprinted with corrections 2001 *Victor Welding, Cutting & Heating Guide* Victor Equipment Company. Welding and Cutting Division, 1970* **Welding and Cutting** Peter Thomas Houldcroft, Robert John, 1989 This authoritative reference thoroughly covers every aspect of thermal welding and associated cutting processes It is essential reading for welding and production engineers and students as well as anyone associated with the selection and application of equipment and consumables **Gas Welding, Heating & Cutting**, 199? *Gas Welding and Cutting* Cecil George Bainbridge, 1948

Automotive Welding, Soldering, Thermal Cutting and Thermal Heating Procedures (AUR 23608a) Robert Raine, 2000 **Welding and Cutting Manual** Linde Air Products co. (N.Y.), 1949 Instructions on Welding and Cutting of Metals Vulcan Process Co, 1914 An Introduction to Welding, Cutting and Heating, 1979 *Informational Guide* California. Department of Human Resources Development, California. Occupational Analysis Field Center, 1969 *Welding Cutting & Heating Handbook*, 1985 **Welding Cutting and Heating Handbook**, 1995 The Art of Welding W. A. Vause, 2022-01-01 Welding is a useful skill that is increasing in demand and the basic skills required are easy to learn The Art of Welding is a clear and practical guide to understanding basic techniques for oxyacetylene welding brazing flame cutting and electric arc welding with mild steel cast iron stainless steel copper brass and aluminum in sheet plate or cast form Filled with comprehensive insight practical exercises scaled diagrams tables of data and so much more readers will learn everything they need to know about various welding techniques from pipe welding and resistance welding to T I G welding M I G welding and so much more Author W A Vause spent an impressive 40 years as a welder and as a welding instructor at Queen Elizabeth College for the Disabled *Welding Procedures Series* United States. Office of Education. Department of Visual Aids for War Training, 1944 **Welding and Cutting Metals by Aid of Gases Or Electricity** L a (Lorentz Albert) Groth, 2023-07-18 A practical guide to welding and cutting metals using gas or electric apparatus including the basic principles of the processes safety considerations and examples of applications This work has been selected by scholars as being culturally important and is part of the knowledge base of civilization as we know it This work is in the public domain in the United States of America and possibly other nations Within the United States you may freely copy and distribute this

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Instructions for Cutting General Welding and Equipment Company, 191? *The Science and Practice of Welding: Volume 2* A. C. Davies, 1992 The text is a comprehensive survey of the welding methods in use today and gives up to date information on all types of welding methods and tools

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