

## A. Reaming Cylinder

1. Remove band bolt securing air pump. Rotate 170° to cylinder.



Fig. 3-39

2. Remove bandgrip while turning cylinder to maximum offset - 4 degrees - 45°.

**Note:**

Ream with 1/8" (3.18) hand gate to remove any size 60.



Fig. 3-40

3. If necessary, lower the cylinder by striking it lightly with a hammer or mallet to remove.

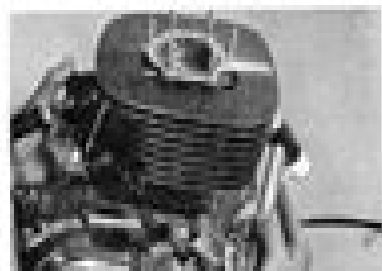


Fig. 3-41

4. With piston at Top Dead Center, raise cylinder and cylinder plate clear completely. Buff a clean shop rag over combustion ports, around nut, to prevent dirt and other foreign particles from entering. Refine cylinder.



Fig. 3-42

## B. Maintenance - Cylinder

1. Remove head valve assembly.



Fig. 3-43

2. Using a rounded wooden, remove carbon deposits from exhaust ports.



Fig. 3-44

3. Refine cylinder base gasket and clean gasket seat on cylinder and make sure thoroughly.



Fig. 3-45

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**Léo Pomar**



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