

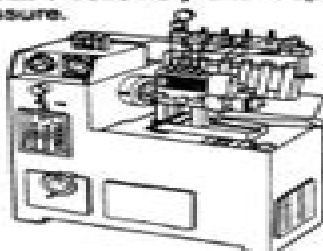
## 4. Adjustment of Fuel Injection Pump and Governor

Adjust the fuel injection pump after you have completed reassembly. The pump itself must be readjusted with a special pump tester when you have replaced major parts such as the plunger assembly, roller guide assembly, fuel camshaft, etc. Procure a pump tester like the one illustrated below.

### 4-1 Preparations

Prepare for adjustment of the fuel injection pump as follows:

(1) Adjusting nozzle assembly and inspection of injection starting pressure.

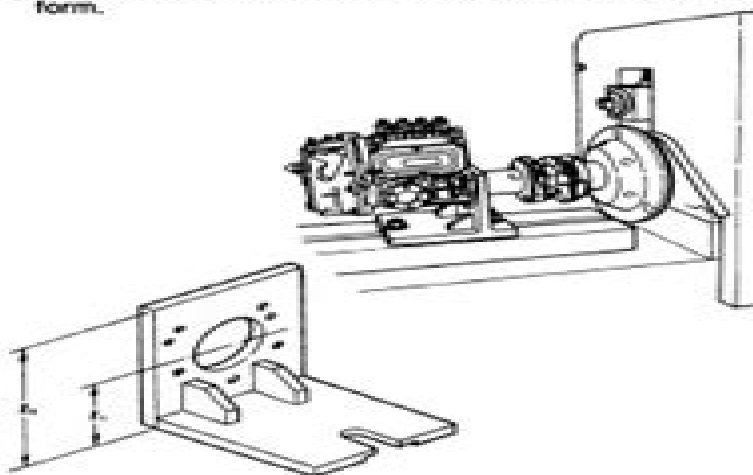


	kg/cm <sup>2</sup> (lbf/in. <sup>2</sup> )
Adjusting nozzle type	YDN-125D12
Injection starting pressure	165 ~ 175 (2346.65 ~ 2489.08)

(2) Adjusting injection pipe.

	mm (in.)
Inner dia./outer dia. × length	2.0/6.0 × 600 (0.0787/0.2362 × 23.6220)
Minimum bending radius	25 (0.9842)

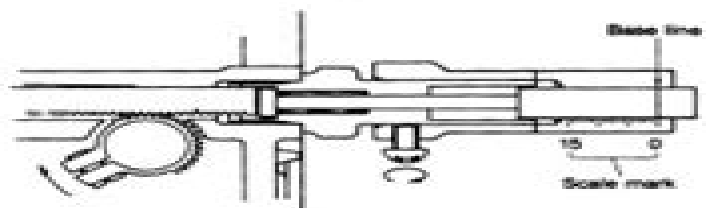
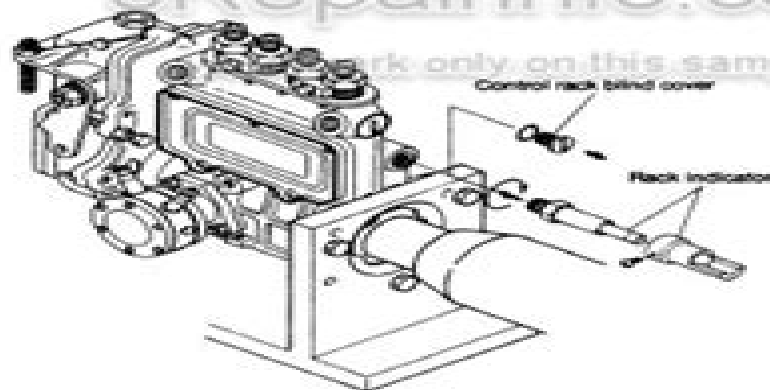
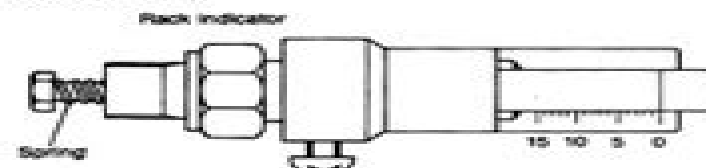
(3) Mount the fuel injection pump on the pump tester platform.



Tester used	$F_1$	$F_2$	Part code number
Yanmar	110 (4.3307)	150 (5.9055)	158090-51010
Robert Bosch	125 (4.9212)	165 (5.4960)	158090-51020

(4) Remove the control rack blind cover and fit the rack indicator.

Next, turn the pinion from the side of the pump until the control rack is at the maximum drive side position, and set it to the rack indicator scale standard position. Then make sure that the control rack and rack indicator slide smoothly.



Part code number	158090-51500
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# Yanmar 4jhe 4jh Te Marine Diesel Engine Full Service Repair Manual

**Robert R. Redfield**



## **Yanmar 4jhe 4jh Te Marine Diesel Engine Full Service Repair Manual:**

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