

## CAMSHAFT REMOVAL

Remove the left camshaft cover.  
Remove the fuel tank (page 6-5).  
Remove the cylinder head cover mounting bolts and the cover.



Loosen the cam chain tensioner adjusting bolt lock nut and set point.  
Release the chain tension by pushing the chain tensioner with a screwdriver, then tighten the bolt and lock nut.

## NOTE

If you will be remove the cylinder head, remove the cam chain tension adjuster set point bolt, set plate and adjuster to release the cam chain tension at this time.



Remove the cam sprocket bolts.



Disengage the cam sprocket from the cam chain and remove the sprocket.

## NOTE

Support the cam chain with a piece of wire to prevent it from falling into the crankcase.



Measure the camshaft to camshaft holder clearance using a feel gauge.

SERVICE LIMIT: 0.20 mm (0.008 in)



Remove the four camshaft holder nuts.

Remove the holder and the camshaft.



## INSPECTION

Check each cam lobe for wear or damage.  
Measure the cam lobe height.

SERVICE LIMITS: CR300R IN 27.85 mm (1.100 in)  
EX 27.75 mm (1.093 in)  
CR300R IN 27.85 mm (1.094 in)  
EX 27.75 mm (1.091 in)



Measure the camshaft journal O.D.

SERVICE LIMIT: 19.90 mm (0.783 in)



# Honda Xr100r Manual

**Editors of Haynes Manuals**



## **Honda Xr100r Manual:**

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