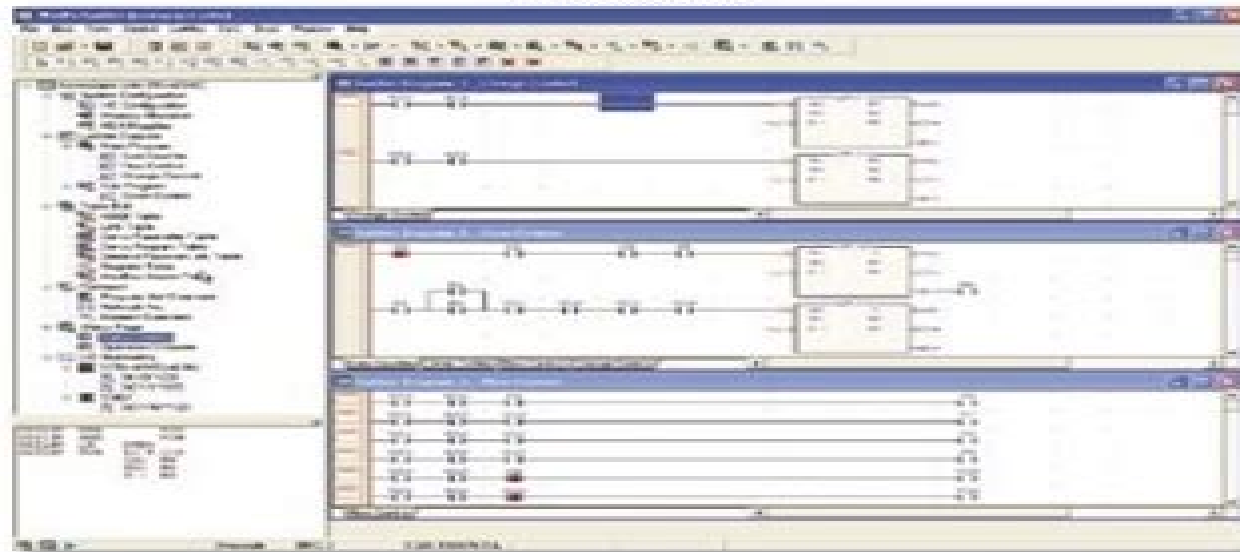


## FATEK FBs-PLC Ladder Program Programming Software

### ■ General Feature

- Windows based application program, all the operating follow the convention of windows environment, easy for learning and operating. No matter beginner or Pro can operate with great efficient.
- Adopt project concept, which category the whole tasks of program to be developed with hierarchy tree. Through the visual effect the user can see through the whole project at first glance. No matter at program or maintenance stage all the jobs need to do can perform with intuitive.
- Thoughtful and considerable entry method design, incorporate both the keyboard and mouse for entry device. No matter at field site or office environment can operate with ease and efficient.
- Provides the connection for PLC and PC with varieties. Among the connections, there are hardware connection, Modem connection and Internet connection. For every different connection, WinProladder provide a session name to associate the setting of the communication parameters, such as port no., baud rate, IP address, phone number, etc.. With this feature can alleviate the user from the burden of the memorizing.

WinProladder



### ■ Program editing

- Provides the on-line program editing capability. After modify the ladder program can send the RUN command immediately without to re-download the program to PLC. With this feature can reduce the application development time dramatically comparing with other PLC without this feature.
- Ladder program can be edited without stop the PLC from running (Run time editing).
- Multiple ladder program windows, can show different fragmentation of ladder program at one time and perform the copy, paste and compare operation between these windows.
- Provides the flexible ladder network editing capability. With the help of copy, paste and delete highly efficient operation can complete a complex program with few keystrokes.
- Provides the capability to divide the whole program into many program units. User can at will partition the whole development task into many independent program units according to the functionality or other classify methodology and perform the entry, editing, testing and documentation independently. With this feature can greatly ease the maintenance of the whole application.
- Provides an individual window for mnemonic instruction display. Immediately display the equivalent mnemonic code corresponding to the ladder network pointed by the cursor.
- Provides the flexible program search capability, can search contact, register or function. Also can set a filter to narrow down the search object to ease the user from picking up the desired results among the whole bunches of search result. Most of all, just double click the interested message line can bring out the corresponding ladder program to the user.
- Provides a powerful syntax check tool. With this tool can parse the user's program and generate a parsing message in one window. In this window all the warning or error messages regard the program will be listed line by line. User just double click the interested line then the ladder program will be shown on the window with the cursor stay on the question part.

# Fatek Plc Programming Manual

**Nathan Clark**



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